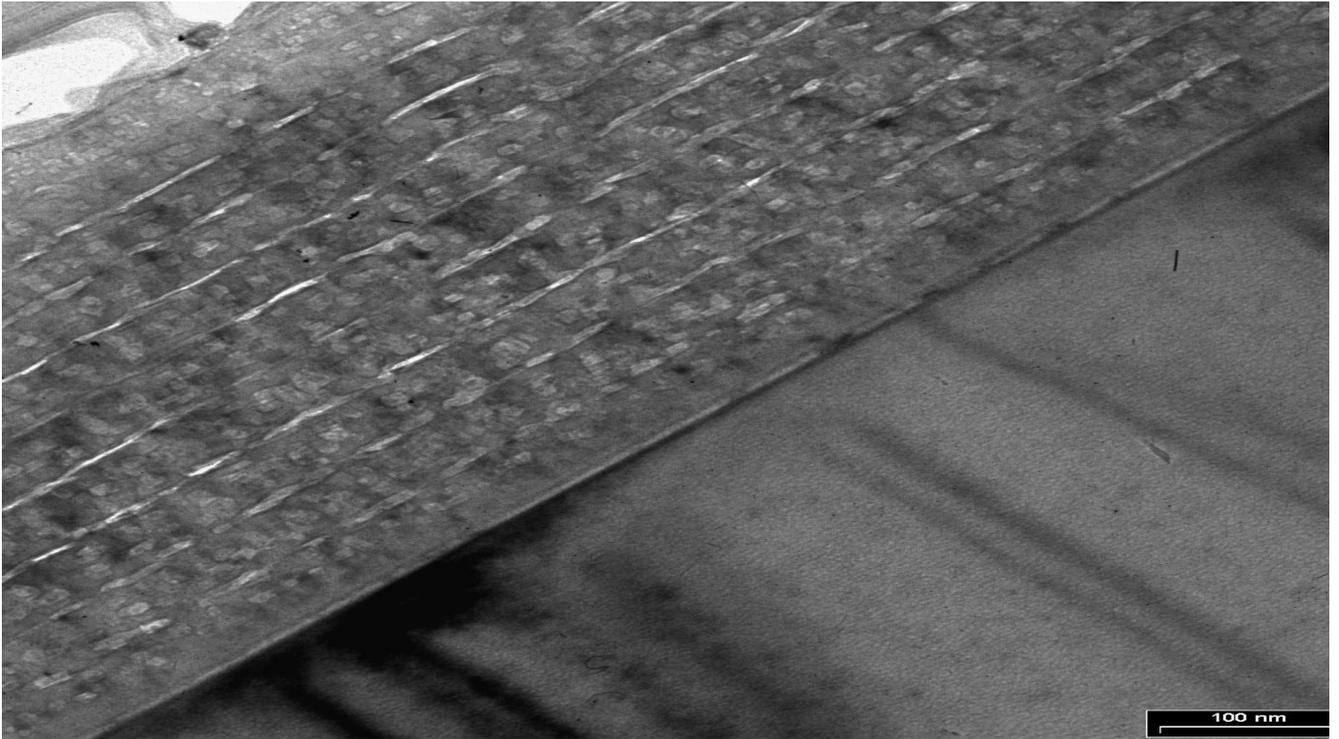


# Institute for Superconducting & Electronic Materials



# Annual Report 2004



University of Wollongong

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Cover picture:

*The image on the front page shows a multi layer structure of Si-doped Mg B<sub>2</sub> superconductor thin film from appl phys. Lett paper by Y Zhao, M Ionescu and S X Dou.*

## ISEM Postgraduate Student Awards

Each year ISEM selects a number of outstanding students and in recognition of their research efforts, these students are presented with a Certificate to mark their achievements, together with a cash prize.

### Postgraduate Student Excellence Awards 2004



**SCOTT  
NEEDHAM**



**GERMANAS  
PELECKIS**

### Postgraduate Student Merit Awards 2004



**ZHENGUO  
(BERNIE)  
HUANG**



**DESMOND  
NG**



**OLGA  
SHCHERBAKOVA**



**MARK  
O'DWYER**

### Best Postgraduate published paper Award 2004



**BRAD  
WINTON**

### Mission Statement

Establish and maintain a world-class co-operative research team in superconducting and electronic materials science and technology and stimulate the technological and commercial development of Australian Industry in this field.

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Director  
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e-mail: [chao\\_zhang@uow.edu.au](mailto:chao_zhang@uow.edu.au)

Ms Christine O'Brien  
Administration Officer  
e-mail: [cobrien@uow.edu.au](mailto:cobrien@uow.edu.au)

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web site: <http://www.uow.edu.au/eng/ISEM>

Northfields Avenue  
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## *Applied Superconductivity*

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e-mail: [jhorvat@uow.edu.au](mailto:jhorvat@uow.edu.au)

## *Spintronic & Electronic Materials*

Dr. X.L. Wang  
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## *Energy Materials*

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e-mail: [hua\\_liu@uow.edu.au](mailto:hua_liu@uow.edu.au)

Dr. G.X. Wang  
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Facsimile: 61 + 2 4221 5731  
e-mail: [gwang@uow.edu.au](mailto:gwang@uow.edu.au)

## *Thin Film Technology*

Dr A.V.Pan  
Telephone: 61 + 2 4221 4729  
Facsimile: 61 + 2 4221 5731  
e-mail: [pan@uow.edu.au](mailto:pan@uow.edu.au)

## *Nanostructured Materials*

Dr. K. Konstantinov  
Telephone: 61 + 2 4221 5765  
Facsimile: 61 + 2 4221 5731  
e-mail: [kostan@uow.edu.au](mailto:kostan@uow.edu.au)

## *Terahertz Science, Thermionics & Solid State Physics*

Prof. C. Zhang  
Telephone: 61 + 2 4221 3458  
Facsimile: 61 + 2 4221 5944  
e-mail: [chao\\_zhang@uow.edu.au](mailto:chao_zhang@uow.edu.au)

# Director's Report

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Prof. Shi Xue Dou  
PhD, DSc, FTSE  
ARC Australian Professorial Fellow

2004 is the first year of the Three Year Plan (2004-2006) of the University's Research Strength Program, which has identified the Institute for Superconducting and Electronic Materials (ISEM) as one of the key research strength areas. Our numerical target for the three years was ten ARC fellows, twenty full time researchers, forty postgraduate students enrolled, 50% of papers published in journals with an impact factor greater than 2 and \$2m ARC fund per year. Our 2004 results have demonstrated that we are well on track to achieve or exceed these goals. ISEM has nine various ARC fellows, nineteen full time researchers, and thirty PGS enrolled; 39 of 73 papers were published in journals with an impact factor greater than 2; and the total ARC funding obtained in the 2004 round exceeded \$3.15 million.

In the research area our institute has earned international recognition in several programs. For example, our nano-scale particle doping to enhance  $MgB_2$  superconductor performance has been widely verified and confirmed by a number of prestigious groups as one of the most important breakthroughs since the discovery of this material. Nano-SiC doping resulted in record high critical current density and upper critical field, and these records still stand for  $MgB_2$ . Papers related to this work have been cited more than 200 times in the last two years. This work has attracted investors' interest for licensing, continuing industry support and the Australian Engineering Excellence Award in the Highly Commended category. Our institute has expanded its success in energy storage materials, spintronics, thin film technology, terahertz research, thermionics and nano-materials. *Materials Bulletin* has devoted a special article to our Battery Group's research on the application of novel nano-tubes to electrode materials. Our excellent progress in superconductivity and spintronics is evidenced by our success in winning three competitive ARC fellowships: an International Professorial Fellow, a QEII fellowship and a post-doctorial fellowship. The Physics Group, in collaboration with UNSW and the University of Oregon, has made a major breakthrough in nano-thermionics, which was published in *Physical Review Letters*. In 2004 I received the Australian Government's Centenary Medal for contributions to advancement in materials science and technology. This is not only just a personal honour to myself but also recognition of the collective effort and dedication of all members of ISEM.

In the area of staff development, our staff remains proactive in their research and career development. I am very pleased to see our next generation of early career and middle career researchers coming along as a strong team, ensuring the stability and security of ISEM. The situation of financial dependence on couple of individual senior staff has become history. I have every confidence that our institute will continue to grow in the years to come. Professor Chao Zhang was appointed as Associate Director and the head of postgraduate student training of our institute. Dr. J. Horvat was promoted to Senior Lecturer. Drs J.M. Yoo, X.L. Wang and S.H. Zhou were appointed to ARC International Professorial, QEII and APD fellowships at ISEM, respectively. Drs. D.Q. Shi, R Mendis and J.H. Kim were appointed as research fellows on ARC projects. Dr S. Shrestha was appointed research fellow on the SERDF project. After eight year's excellent administrative work Mrs B. Allen left the institute. We will remember her significant contribution to the success of ISEM. We have supported a number of visiting researchers and internship students, including the following visiting staff: Prof J.Y. Lee from Korean Advanced Institute of Science and Technology, Prof J.H. Ahn from national Andoing University, Dr. S.I. Moon from Korean Institute of Electric Technology, Prof S.Y. Ding from Nanjing University, A/Professor D. Santos from Brazil, Dr. K. Yamaura from National Institute of Materials Science Japan, A/Professor M.Y. Zhu from Shanghai University, Prof. Z.S. Ma from Peking University, Dr. G. Alvarez from Tokyo University of

Technology, and L. Yang from Shenzhen, and the following internship students: Y. Tournayre and P. Richet from French universities, and D.Y. Zhang from Jiaotong University.

Our institute made very successful ARC grant bids in the 2005 round with a total of \$2,161,676 awarded for three Discovery Projects (A. Pan and S.H. Zhou; G.X. Wang and K. Konstantinov; and X.L. Wang), three ARC fellows (QEII: X.L. Wang, APD: S.H. Zhou and Int. Professorial Fellow: J.M. Yoo), two Linkage Projects (S.X. Dou, M.J. Qin, A. Pan and X.L. Wang; and S.X. Dou and A. Pan); three International Linkage Projects (H.K. Liu and V. Pan; C. Zhang and J. Cao; and M.J. Qin and S.Y. Ding); and one Linkage International Fellowship (X.L. Wang, S.X. Dou and J.M. Yoo). These represent 17.5% of the University's total ARC grants in the 2005 round. This brings our total number of ARC fellows to nine. In addition, a proposal for the conversion of solar energy to electrical energy from the Solid State Physics Group (C. Zhang and R. Lewis) has attracted joint funding from the NSW State Government (SERDF) and CSIRO. Recently, the government announced the winners of the next round of ARC Centre of Excellence; the Australian Centre for Electro-materials Science headed by Prof G. Wallace is one of them, with total ARC funding of \$12 million for the next five years. The Energy Materials Program of ISEM is part of the CoE (H.K. Liu).

Our postgraduate students have made significant progress on their degree programs. D. Milliken, M. Lindsay, Ben Lough and S.H. Zhou were each awarded a PhD degree, and B. Winton, Y.P. Yao and Z.W. Zhao were each awarded a Master's degree. D. Milliken is now a research fellow at the University of Leeds, UK, M. Lindsay is now a research fellow at UNSW, while S.H. Zhou was awarded a JSPS fellowship at the National Institute of Materials Science, Japan. S. Needham and G. Peleckis won jointly the Excellent Postgraduate Student Award for 2004, Z.G. Huang, D. Ng, M. O'Dwyer and O. Shcherbakova won the Merit Award in 2004. The winner for the Excellent Paper Award is B. Winton. X. Xu and M.S. Al Hossain were awarded an APAI scholarship, and B. Winton, M. Park and L. Yang won ISEM and match scholarships. We congratulate all our new postgraduate students on their success and welcome them to our institute.

Our laboratory infrastructure has been substantially improved during 2004. The nano-multilayer fabrication facilities have all been installed and commissioned. These include Electron Beam Evaporator (EBE) and Magnetron Sputtering units integrated with an ultra-high vacuum chamber, a surface analysis unit including XPS, Auger, UPS and ISS, a high performance JEOL SEM with LaB6 gun, EDX and BSC (backscattered detectors), and an Electron Beam Lithography (EBL) unit. These facilities were funded through the Systemic Infrastructure Initiative scheme by DIST with total funding of \$1.7 million for three years and are supported by 13 institutions around Australia. These facilities will enhance the capability for nano-multilayer fabrication at ISEM. The Physics Group at ISEM has built a terahertz radiation facility, which can produce ultrashort pulses of light of less than 12 femtoseconds. This was purchased through an ARC LIEF grant involving UoW, ANU, UTS and UNSW. A multifunctional electrochemical station was installed with the support of a Pool II grant.

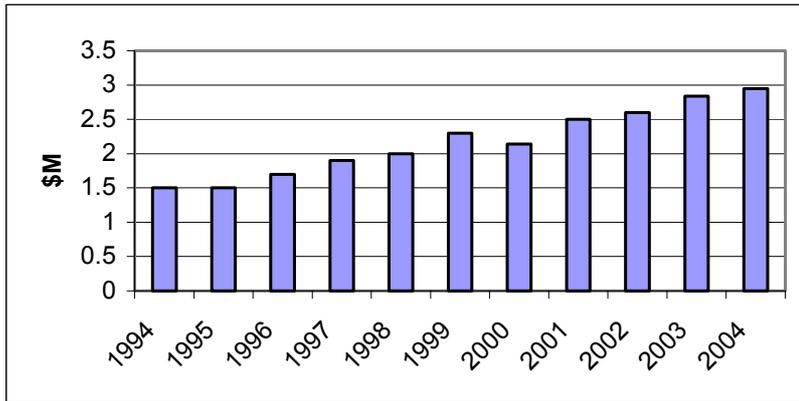
We are in the process of our middle term review as part of the Strength Area review. We will achieve or exceed all the goals set at the beginning of this three-year plan. However, the target to have 40 PGS enrolled remains as major challenge. This demands special attention from every member of our institute. Our strategy for next few years remains the same, that is, to consolidate our extended research programs; enhance postgraduate training; improve research staff profile and stability; increase the ARC funding success rate; foster industry links; and promote national and international collaboration.



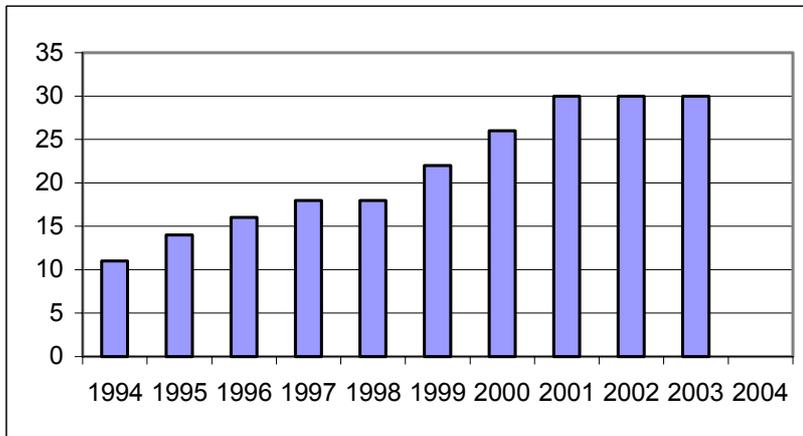
Shi Xue DOU

Director

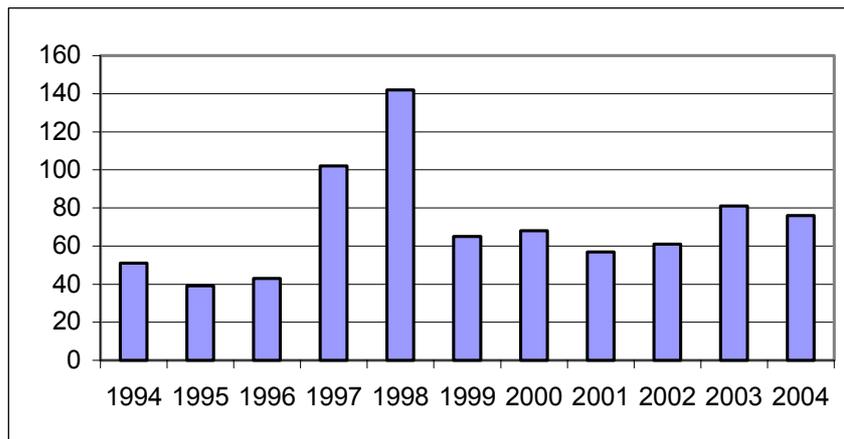
## Research Grant Funds



## Postgraduate Student Numbers

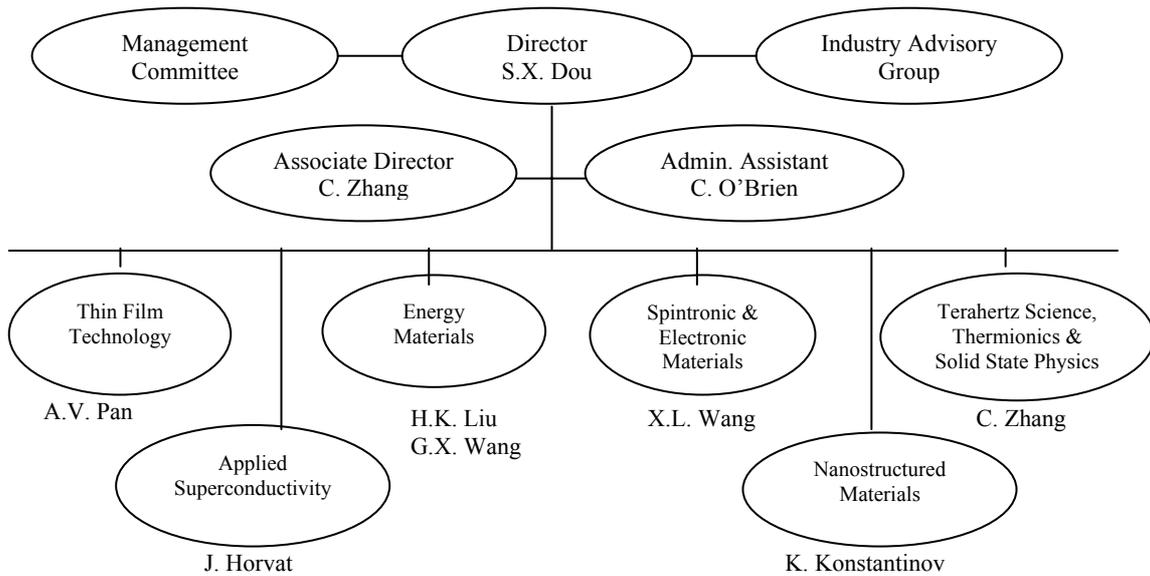


## Refereed Publications (DETYA Categories)



# Management 2004

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## Management Committee

Chairperson: Prof. M. Sheil Prof. S.X. Dou Prof. C. Cook Prof. C. Zhang Prof. H.K. Liu	Pro Vice Chancellor, UoW Director, ISEM Dean, Faculty of Engineering, UoW Associate Director, ISEM Research Co-Ordinator, ISEM
---	--

## Industry Advisory Group

Dr T. Beales Mr B. Buchtman Mr. P.W. Dowling Dr. X.F. Gao Mr R. Neale Mr M. Tomsic Prof J.S. Wang Mr J.F. Wu Dr. S. Zhong	Manager Advanced Syst. Engineer Managing Director General Manager Managing Director Managing Director President Marketing Manager Managing Director	Australian Superconductors Ltd, Metal Manufactures Ltd Email Limited Polarised Technologies Pty Ltd Lexel Batteries Co. Ltd, Shenzhen, PR China Alphatech International Ltd Hyper Tech Research Ltd, Ohio, USA, Taiyi Battery Co. Ltd., Zhuhai, PR China DLG Battery Co Ltd, Shenzhen, P.R. China Guangzhuo Delong Energy Technology, Guangzhuo P.R. China
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# Personnel

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## **Director**

Prof. S.X. Dou, Dipl, PhD, DSc, FTSE

## **Associate Director**

Prof. C. Zhang, BSc, PhD, MA, MPhil, FAIP

## **Senior Program Co-Ordinators**

Prof. T. Beales, BSc, PhD MM/UoW Consortium  
Manager

Prof. H.K.Liu, Dipl. for PGS, APF.

Prof. C. Zhang, BSc, PhD, MA, MPhil, FAIP

Dr. J. Horvat, BSc, PhD

Dr. X.L. Wang, BSc, MSc, PhD,  
ARC Postdoctoral Fellow

Dr. M. Ionescu, BSc, MSc, PhD

Dr. K. Konstantinov, BSc, MSc, PhD

Dr. A.V. Pan, MSc, PhD,  
ARC postdoctoral Fellow

## **ARC Fellows**

Prof. J.H. Ahn, Assoc. Professorial Fellow

Prof. S.X. Dou, Dipl, PhD, DSc, FTSE,  
Australian Professorial Fellow

Dr. Z.P. Guo, BSc, MSc, PhD,  
Australian Postdoctoral Fellow

Prof. H.K. Liu, Dipl. For PGS, Dipl. AQC,  
Australian Professorial Fellow

Dr. A.V. Pan, MSc, PhD,  
ARC postdoctoral Fellow

Dr G.X. Wang, BSc, MSc, PhD,  
ARC Postdoctoral Fellow

Dr. J. Wang, BSc, MSc, PhD,  
ARC Postdoctoral Fellow

Dr. X.L. Wang, BSc, MSc, PhD,  
ARC Postdoctoral Fellow

Prof. J.Y. Lee, ARC International Prof. Fellow

Dr. S. H. Zhou. BSc, MSc, PhD,  
ARC Postdoctoral Fellow

Prof. J. M. Yoo, BSc, MSc, PhD,  
ARC International Professorial Fellow

## **Research Staff**

Dr. Z. Cheng, BSc, MSc, PhD

Dr. M.J. Qin, BSc, MSc, PhD

Dr. T. Silver, BSc, PhD

Dr. D. H. Wilke, BSc, PhD

Dr. J. H. Kim, BSc, PhD

Dr. R. Zeng, BSc, MSc, PhD

Dr D. Q. Shi, Bsc, Msc, PhD

## **Academic Staff**

Prof. C. Cook, BSc, PhD, FIEAust

Prof. D. Dunne, BSc, PhD, FIEAust

Dr. C. Freeth, MSc, PhD, MAIP

Assoc Prof. R. A. Lewis, BSc (Hons), PhD, FAIP,  
FRMS

Dr. A.D. Martin, MSc, PhD, MAIP

Dr. R.E.M. Vickers, MSc, PhD, MAIP

Prof. P. Fisher, BSc, PhD

## **Visiting Staff**

Prof. E.W. Collings, Ohio State University

Prof. H. Liu, Sichuan Uni, PR China

Dr. S. Kennedy, ANSTO

Dr. S. Zhong, Delong Energy Technology, China

Prof. J. Chan, Nankai University, PR China

Dr. G. Alvarez

Prof. S. Y. Ding, Nahjing University

## **Technical Staff**

Mr. R. Kinnell

## **Administration Officer**

Ms. Christine O'Brien

# Postgraduate Students

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## Current

PhD	Thesis Title	Supervisors
S Bewlay	Investigation on Li-Co-Ni System for Lithium Ion Batteries	SX Dou, GX Wang
Y Chen	Investigation of Cathode Materials for Li-ion Batteries	HK Liu, GX Wang
M Farhoudi	Synthesis and characterization of transition material oxide	XL Wang, SX Dou, M. James
D Fisher	Dissipation Effect in Resonant Tunnelling through Double Barrier Structures	C Zhang
ZG Huang	Nano-materials for hydrogen storage	HK Liu, ZP Guo
S.Keshavarzi	Investigation of Vortex Dynamics of (Tl,Pb)(Sr,Ba) <sub>2</sub> Ca <sub>2</sub> Cu <sub>3</sub> O <sub>y</sub> and Twinned Sm <sub>1+x</sub> Ba <sub>2-x</sub> Cu <sub>3</sub> O <sub>6+y</sub> (x=0.04) Single Crystals	SX Dou, J Horvat MJ Qin
P Lavers	Electronic structure of perovskites	QM Qin, SX Dou
A Li	YBCO thick and thin films	M Ionescu, HK Liu
G Li	Numerical Analysis of Electromagnetic Behaviour of High T <sub>c</sub> Superconductors in Magnetic Field	HK Liu, MJ Qin
S Needham	Anode and Cathode Materials for Lithium Ion Batteries	GX Wang, HK Liu
SH Ng	Nano-structured Materials for Electrode in Rechargeable Li-ion Battery	HK Liu, JZ Wang
M O'Dwyer	Thermionic Cooling and Power Generation	C Zhang, RA Lewis
G Peleckis	Spintronic Materials	XL Wang, SX Dou
SH Pilehrood	Electronic Properties of Semiconductor Nanostructures under Intense Terahertz Radiation	C Zhang
S Pysarenko	HTS Multi-Layers Thin Films Fabrication	AV Pan, SX Dou
M Roussel	Critical Current Density and Flux Pinning in HTS	AV Pan, SX Dou

<b>PhD</b>	<b>Thesis Title</b>	<b>Supervisors</b>
O Sherbakova	Two-Gap Superconductors	SX Dou, MJ Qin
M Smith	T Ray Spectroscopy	RA Lewis, C Zhang R Vickers
B Winton	An Investigation of the Surfaces of Biomaterials	SX Dou, M Ionescu R. Vickers
X Xu	Study of Multi-layer Coated Superconductors	SX Dou, MJ Qin
J Yao	Thin film microbattery	K. Konstantinov H.K. Liu
Q Yao	Studies of Novel Magnetic Ruddlesden-Popper Series Compounds	XL Wang, SX Dou
WK Yeoh	Control of Nanostructure for Enhancing Superconductor Performance through Chemical Doping	SX Dou, J Horvat
L Yuan	Nano-materials for use in Li-ion Batteries	HK Liu K Konstantinov GX Wang
Y Zhang	Effect of nano Ti doping in MgB <sub>2</sub>	S.X. Dou, A. Pan
Y Zhao	Fabrication and Characterization of MgB <sub>2</sub> Films	SX Dou, M Ionescu
ZW Zhao	Novel Carbon Supported Pt and Pt alloy Catalysts for Proton Exchange Membrane Fuel Cells and Direct Methanol Fuel Cells	HK Liu, ZP Guo
<b>Master's</b>	<b>Thesis Title</b>	<b>Supervisors</b>
K de Silva	Diamond Growth	SX Dou, AV Pan
ZJ Lao	New Materials for Supercapacitors	K Konstantinov GX Wang
B Winton	A Study of the Magnetoresistance Effect in Bi-2212 for the Purposes of Utilisation in Magnetic Field Sensors	SX Dou, M Ionescu
Q Yao	MgB <sub>2</sub> Thick Films	XL Wang, SX Dou

## Completions

<b>PhD Name &amp; Thesis Title</b>	<b>Awarded</b>	<b>Position</b>	<b>When Appointed</b>
M Apperley The Fabrication of High T <sub>c</sub> Superconductor Wire	1992	Chief Technologist Australian Superconductors Business development manager University of Sydney	1993 2004
R Baker Zeeman and Piezospectroscopy of Antimony and Aluminum in Germanium	2001	Professional Officer University of Wollongong	2003
A Bourdillion Microstructure, Phase Characterisation and Texture Processing of HTS	1992	Senior Engineer Hewlett Packard, Singapore Hewlett Packard, USA	1993 2000
Jobe Probakar Chelliah Optical spectroscopy of semiconductors	2000		
J Chen High Energy Storage Material for Rechargeable Nickel-Metal Hydride Batteries	1999	NEDO Fellow Osaka National Research Institute Professor Nankai University, China	1999 2002
N Cui Magnesium Based Hydrogen Storage Alloy Anode Materials for Ni-MH Secondary Batteries	1998	Research Fellow Alberta University, Canada Electrochemist Energizer Co, USA	1997 2000
F Darmann Characterisation of melt-texture Y-123 materials		Research Fellow ANSTO	2003
XK Fu Fabrication and Characterisation of Bi-2223 Current Lead	2002	Research Fellow Texas A&M University, USA University of Waterloo, Canada	2002 2005
F Gao Studies on the Synthesis, Characterization and Properties of Colossal Magnetoresistive (CMR) Materials	2004	Research Assistant ISEM, University of Wollongong	2004
YC Guo Investigation of Silver-clad (Bi,Pb) <sub>2</sub> Sr <sub>2</sub> Ca <sub>2</sub> Cu <sub>3</sub> O <sub>10-x</sub> Superconducting Tapes	1994	STA Fellow Nat. Res. Inst. Of Metals, Japan ARC Postdoctoral Fellow ISEM, University of Wollongong	1997 1998
ZP Guo Investigation on Cathode Materials for Lithium-ion Batteries	2003	ARC Postdoctoral Fellow ISEM, University of Wollongong IT, University of Wollongong	2003 2003
RJ Heron Far-infrared Studies of Semiconductors in Large Magnetic Fields	1998	Postdoctoral Fellow SUNY, Buffalo, USA	1997
QY Hu Fabrication and Enhancement of Critical Currents of Silver Sheathed Bi,Pb <sub>2</sub> Sr <sub>2</sub> Ca <sub>3</sub> Cu <sub>3</sub> O <sub>10</sub> Tapes	1996	Research Fellow Florida State University USA Research Scientist Argonne National Lab., USA Senior Engineer, Lucent, USA	1997 1999 2001

<b>PhD Name &amp; Thesis Title</b>	<b>Awarded</b>	<b>Position</b>	<b>When Appointed</b>
M Ionescu Growth and Characterisation of Bi-2212 Crystals and Improvement of Bi-2212/Ag Superconducting Tapes	1998	Assistant Director ISEM, University of Wollongong Senior research scientist ANSTO	1994 2004
JX Jin (Bi,Pb) <sub>2</sub> Sr <sub>2</sub> Ca <sub>2</sub> Cu <sub>3</sub> O <sub>10+x</sub> /Ag High T <sub>c</sub> superconductors and their Applications in an Electrical Fault Current Limiter and an Electronic High Voltage Generator	1998	Research Fellow ISEM, University of Wollongong ARC, PDF ISEM, University of Wollongong	1997 2000
M Lerch Optical & Electrical Studies of Resonant Tunnelling Heterostructure	1998	Research Fellow Medical Physics, University of Wollongong	1999
M Lindsay Data Analysis and Anode Materials for Lithium Ion Batteries	2004	Postdoctoral Research Fellow University of New South Wales	2004
B Lough Investigations into Thermionic Cooling for Domestic Refrigeration	2004		
BL Luan Investigations on Ti <sub>2</sub> Ni Hydrogen Storage Alloy Electrode for Rechargeable Nickel-Metal Hydride Batteries	1997	NRC Fellow National Res. Council of Canada Group Leader Shape Transfer Process Integrated Manufacturing Technologies Institute, NRC, Canada	1997 1999
J McKinnon The Fundamental Mechanisms Involved in the Production of Thin Films by Pulsed Laser	2003	Teacher New South Wales Education Department	2003
D Marinaro A Study into the Effects of Fission-Fragment Damage on Activation Energies in Ag/Bi2223 Tapes	2003	Scientist DSTO Melbourne	2003
D Milliken Uranium Doping of Silver Sheathed Bismuth-Strontium- Calcium-Copper-Oxide Superconducting Tapes for Increased Critical Current Density through Enhanced Flux Pinning	2004	Knowledge Transfer Partner- ship Associate University of Leeds and AVX Ltd	2005
D Shi Buffer Layers for YBCO Superconducting Films on Single Crystal YSZ Substrates and Cubic Texture Ni Substrates	2003	Research Fellow Korean Electrical Technology Institute, Korea Research Fellow ISEM, University of Wollongong	2002 2004
T Silver Near Bandedge Optical Properties Of MBE GaAs And Related Layered Structures	1999	Research Fellow ISEM, University of Wollongong	2000
S Soltanian Development of Superconducting Magnesium Diboride Conductors	2004	Pro-Vice Chancellor Kurdistan University, Iran	2005
K Song Processing And Characterisation Of Superconducting Ag/BiPbSrCaO Composite	1992	Senior Engineer South Korean Co	1993

<b>PhD Name &amp; Thesis Title</b>	<b>Awarded</b>	<b>Position</b>	<b>When Appointed</b>
S Stewart Thermodynamic And Dielectric Properties In Modulated Two-Dimensional Electronic Systems	1998	ARC Postdoc. Fellow Teacher	1998 1999
L Sun Amorphous And Nanocrystalline Hydrogen Storage Alloy Materials For Nickel-Metal Hydride Batteries	2000	Research Associate Hydro-Quebec Research Institute, Canada Research Fellow University Sherbrooke, Canada	2000 2002
G Takacs Spectroscopy Of The Effect Of Strains And Magnetic Field On Shallow Acceptor Levels In Germanium	1999	Lab Manager 2 <sup>nd</sup> Year Physics Lab	1999
K. Uprety Magnetic Hysteresis and Relaxation in Bi2212 Single Crystals Doped with Iron and Lead	2002	Research Fellow Argonne National Lab., USA	2002
N Vo Design And Characterisation Of HTS Coils	1997	Research Fellow Los Alamos Nat. Lab, USA Research Staff Intermagnetics General Co., USA	1999 1998
C Wang Cathodic Materials for Nickel-Metal Hydride Batteries	2004	Research Fellow Polymer Institute, University of Wollongong	2004
GX Wang Investigation on electrode materials for lithium-ion batteries	2001	ARC Postdoc. Fellow ISEM, University of Wollongong	2001
J Wang Development of a Novel Plate Making Processing Technique for Manufacturing Valve-Regulated Lead-Acid Batteries	2003	Research Fellow IPRI, University of Wollongong ARC Postdoctoral Fellow ISEM, University of Wollongong	2003 2004
WG Wang Fabrication And Improvement Of Silver Sheathed (Bi,Pb) <sub>2</sub> Sr <sub>2</sub> Ca <sub>2</sub> Cu <sub>3</sub> O <sub>10</sub> Tapes By Powder-In-Tube Technique	1998	R&D Manager Nordic Superconductor Tech. Denmark	1997
XL Wang Spiral Growth, Flux Pinning And Peak Effect In Doped And Pure Bi-2212 HTS Single Crystal	2000	Research Fellow ISEM, University of Wollongong ARC Postdoctoral Fellow ISEM, University of Wollongong ARC QEII Fellow ISEM, University of Wollongong	1999 2002 2005
A Warner A Spectroscopic Study of Acceptors in Germanium	1997	Consultant Computer Industry	1999
JA Xia Characterisation of Melt-Texture of YBCO HTS	1994	Research Fellow Solar Cell Ltd	1995
JM Xu Phase Formation and Transformation in the R-Fe-T System (R=Nd, Gd, Tb, Dy, Er, Ho, T and Lu, T=Si, Ti & Zr	1997	Research Fellow St. George Bank, Australia	1998
J Yau Ag/Bi-2223 Tape Processing and Mechanical Properties	1994	Assistant Professor City Polytechnical University	2000

<b>PhD Name &amp; Thesis Title</b>	<b>Awarded</b>	<b>Position</b>	<b>When Appointed</b>
M Yavus Powder Processing of Bi-Pb-Sr-Ca-Cu-O Superconducting Materials	1997	Ass. Professor Texas A&M University, Texas USA Ass. Research Professor Tohoku University, Sendai, Japan Ass. Professor University of Waterloo, Canada	2000 1997 2004
B Zeimetz High Temperature Superconducting Tapes & Current Leads	1998	Research Fellow Cambridge Univ., U.K.	1999
R Zeng Processing and characterisation of Bi-2223/Ag superconducting tapes	2000	Research Fellow ISEM, University of Wollongong	2000
S Zhong Investigation on Lead-Calcium-Tin-Aluminium Grid Alloys for Valve-Regulated Lead-Acid batteries	1998	ARC Postdoc. Fellow ISEM, University of Wollongong CEO, Leadcel Dynamic Energy Ltd, P.R. China CEO, Guangzhou Delong Energy Tech Ltd	1997 2002 2003
SH Zhou Processing and Characterisation of MgB <sub>2</sub> Superconductors	2004	STA Fellow Nat. Res. Inst. Of Metals, Japan ARC Postdoc. Fellow ISEM, University of Wollongong	2004 2005

<b>Masters Name &amp; Thesis Title</b>	<b>Awarded</b>	<b>Position</b>	<b>When Appointed</b>
F Chen The Influence of Selenium on Lead-Calcium-Tin-Aluminium	1998	PhD candidate University of Sydney, Australia	1999
M Farhoudi AC Loss in Ag/Bi-2223 Tape in AC Field	2002	PhD candidate ISEM, University of Wollongong	2003
K Ishida Landau Spectra of ZnH and Neutral Zn in Germanium	2004		
JX Jin (Bi,Pb) <sub>2</sub> Sr <sub>2</sub> Ca <sub>2</sub> Cu <sub>3</sub> O <sub>10+x</sub> /Ag High T <sub>c</sub> Superconductors and their Applications in an Electrical Fault Current Limiter and an Electronic High Voltage Generator	1994	Research Fellow ISEM, University of Wollongong ARC, PDF ISEM, University of Wollongong	1997 2000
P Lavers The Mobility of Large Anions in Crystals with the Fluorite Structure	2004	PhD Candidate ISEM, University of Wollongong	2004
S Lee Multilayer Thermionic Cooling in GaAs-Al <sub>x</sub> Ga <sub>1-x</sub> As Heterostructures	2003		
A Li Fabrication and Characterisation of Novel Substrates and Superconducting Thick Films	2002	PhD Candidate ISEM, University of Wollongong	2002
M Ling	2001		

<b>Masters Name &amp; Thesis Title</b>	<b>Awarded</b>	<b>Position</b>	<b>When Appointed</b>
Mechanism of Outgrowth in Multifilament Bi-2223 tape			
E. Sotirova Investigation of Colossal Magnetoresistance Materials	2001	Learning Centre Employee Communications Assistant Star CD Pty Ltd	2002
K Uprety Vortex Properties of Bi-HTS	1999	PhD Candidate ISEM, University of Wollongong Research Fellow Argonne National Lab., USA	2000 2003
JZ Wang Investigations on Anode Materials For Rechargeable Lithium-Ion Batteries	1999	PhD Candidate ISEM, University of Wollongong Research Fellow IPRI, University of Wollongong	2000 2003
G Yang Effect of Element Substitution on Superconductivity	1997	Research Fellow University of Melbourne	2000
J Yao Carbon Based Anode Materials for Lithium-Ion Batteries	2004	PhD Candidate ISEM, University of Wollongong	2004
N Zahir A New Method for Production and Study of Electrical Properties of Carbon Foam	1996	PhD Candidate Queensland University	1997
Z. Zhang The Comparative Research on the Ag-alloy Sheathed Bi-2223 Tapes	2003	Senior Staff China-URC Ltd, Shanghai. PR China	2003
ZW Zhao Nano-oxides Fabricated in-situ by Spray Pyrolysis Technique as Anode Materials for Lithium Secondary Batteries	2004	PhD Candidate ISEM, University of Wollongong	2004

# National and International Links

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The Institute has established a national and international multi-disciplinary collaborative network. This has led to information exchange, co-supervision of PhD students, joint grant proposals and joint publications with more than 40 research teams around the world. Current collaborative organizations are listed below:

## Australia

Australian Nuclear Science & Technology Organisation

University of Sydney

Curtin University of Technology

Macquarie University

University of Technology, Sydney

Monash University

University of Melbourne

University of New South Wales

University of Western Sydney

University of Queensland

Dr. S. Kennedy, Dr. M. James,  
Dr M. Reinhard

Dr. S. Ringer, Dr. R. Keast

A/Prof. J Low

A/Prof. E. Goldys

Prof. G. Smith

Dr. Y.B. Cheng, Krishnamurthy

Prof. D. Jamieson

Dr. R. Ramer, Prof.M.S.Kazakos,

Prof. P. Munroe, Prof. S. Li

Prof. M.M. Wilson

Prof. G.Q.M. Lu

## International

Atomic Institute of Austrian Universities, Vienna, Austria

Brookhaven National Lab

Dalhousie University, Canada

Houston University, USA

Institute for Metal Physics, Kiev, Ukraine

Los Alamos National Lab

Ludwig Boltzmann Institut für Festkörperphysik,

University of Vienna, Austria.

Max-Planck Institute for Metals Research, Germany

Max-Planck Institute for Solid State Physics, Germany

Nankai University, PRC

Nanjing University

National Andong University

Northeastern University, Shenyang, PRC

Ohio State University, Columbus, OH, USA

Osaka National Research Institute, Japan

University of Auckland

University of Cincinnati

University of Wisconsin

University of Zagreb, Zagreb, Croatia

Yamagata University, Japan

Kyushu Institute of Technology

Institute of Physics, Chinese Academy

University of Geneva

Korean Advanced Institute of Science & Technology

Imperial College

Philips Research Laboratories and

Technical University Eindhoven, The Netherlands

Prof. H.W. Weber

Dr. X.Q. Yang, Dr. Y.M. Zhu

Prof. J. Dahn

Prof. R. Weinstein

Prof. V. Pan

Drs A. Serquis and X.Z. Liao

Dr. W. Lang

Dr. E.H. Brandt

Prof. U. Habermeier

Prof. J. Chen, Prof. Y.H. Tang

Prof. S.Y. Ding, Prof. W.M. Chen

Prof. J.H. Ahn

Prof. X.D. Sun

Dr. E.W. Collings, Dr. M. Sumption

Dr. T. Sakai

Prof. W. Gao

Prof. D. Shi

Prof. D. Larbalestier, Dr. A. Polyanskii

Prof. E. Babic, I. Kusevic

Dr. S. Kambe, Prof. Ohshima

Prof. T. Masushita

Prof H.H. Wen

Prof. R. Flukiger

Prof. J.Y. Lee

Dr. Cohen,

Prof. Dr PHL Notton

# Progress Reports for Projects funded by the Australian Research Council

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## 1. Progress Report on ARC Centre of Excellence Research

Progress Report on the program of energy conversion and storage within the ARC Centre for Nanostructured Electromaterials (**Project ID:** CE0348245)

**Years funded:**            2003                    2004                    2005                    2006                    2007

**Chief Investigator:** H.K. Liu

**Research Fellow:** Guoxiu Wang

**PhD student:** See How Ng

### **Nanocrystalline Si-MCMB composite anode:**

Since MCMB (mesocarbon microbeads) anode materials have the best cyclability among all the various types of carbon anode materials the combination of MCMB and Si may result in Si-MCMB composite anode materials with high capacity and satisfactory rechargeability. Based on this hypothesis, we prepared nanocrystalline Si-MCMB composite materials by high-energy ball milling. Nanocrystalline Si with an average particle size of 80 nm was obtained from Nanostructured & Amorphous Materials Inc., USA, which were prepared by laser driven silane gas reaction. MCMB was supplied by Osaka Gas Co. Japan. MCMB powders have an average particle size of 10  $\mu$ m. The mixtures were ball milled for 5, 10, and 20 h, respectively, three batches of Si-MCMB composites. The electrochemical properties of Si-MCMB composites were measured via cells testing.

Scanning electron microscopic observation showed that the spherical shape of MCMB particles was retained via moderate ball milling. Their electrochemical properties as anodes in lithium-ion cells were systematically evaluated.

We have found that the ball-milling conditions have an impact on the capacity and cyclability of nanocrystalline Si-MCMB composites. The optimized Si-MCMB composite anode demonstrated a reversible capacity of 1066 mAh/g with good cyclability.

### **WS<sub>2</sub> nanotubes in lithium-ion cells:**

The one-dimensional (1D) nanotube materials have a variety of potential applications ranging from quantum computers to nano-scale biomedical sensors. Thin-films of fullerene-like MoS<sub>2</sub> nanoparticles were found to have ultra-low friction and wear. It has been reported that MoS<sub>2</sub> nanotubes have a moderate hydrogen storage capacity and MoS<sub>2-x</sub>I<sub>y</sub> nanotubes have demonstrated a reversible lithium intercalation capacity of 385 mAh/g. Lithium-ion batteries are the most advanced power sources for modern portable electronic devices. The development of next generation lithium-ion batteries with high energy relies on the new electrode materials. For the first time, we have studied the lithium intercalation properties of WS<sub>2</sub> nanotubes in lithium-ion cells.

TEM images of WS<sub>2</sub> nanotubes demonstrate that nanotubes stick together to form bundles. The outer diameter of the WS<sub>2</sub> nanotubes is about 25 nm. High-resolution TEM images of WS<sub>2</sub> nanotubes shows the tip of a straight WS<sub>2</sub> nanotube with an outer diameter of  $\sim$  20 nm. This nanotube has a nonspherical open tip and a clear-cut outside wall. The tip of another WS<sub>2</sub> nanotube has an onion-like cluster structure. A more magnified HRTEM image of a WS<sub>2</sub> nanotube shows the interlayer spacing is about 0.6 nm, corresponding to the (002) plane.

The WS<sub>2</sub> nanotubes demonstrated significantly different electrochemical properties, compared to the crystalline WS<sub>2</sub> powders. The WS<sub>2</sub> nanotube electrodes show stable cyclability over a wide voltage range. Nanotube materials could provide a class of versatile electrode materials for lithium-ion batteries with improved electrochemical characteristics.

### **LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> (M = Mg, Zr, Ti) phosphates:**

A series of LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> (M = Mg, Zr, Ti) phosphates were synthesized via a sol-gel method. TEM observations show that LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> particles consist of nanosize crystals, ranging from 40 nm to 150 nm. HRTEM analysis reveals that a layer of amorphous carbon was coated on the surface of the LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> particles, which substantially increases the electronic conductivity of LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> electrodes. The doped LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> powders are phase pure. Near full capacity (170 mAh/g) was achieved at the C/8 rate at room temperature for LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> electrodes. The doped LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> electrodes demonstrated better electrochemical performance than that of undoped LiFePO<sub>4</sub> at a high rate.

In order to distinguish the doping effect on the electrochemical performance of lithium iron phosphates, we performed high rate cycling. The doped sample demonstrated better performance than the undoped one at high charge/discharge rate. This effect becomes easily distinguishable at the high charge/discharge rate of 10C. When the electrodes are charged and discharged at high rates, the polarisation of the electrodes due to electronic conductivity becomes an influential factor determining the kinetics of the electrochemical reaction of the electrodes. Lithium insertion and extraction in LiFePO<sub>4</sub> electrodes is accompanied by electron transfer not only on the particle surface but also inside the crystals. Since the doping effect induces the increased semiconductivity of LiFePO<sub>4</sub>, which enhances the electronic conductivity of the electrode materials on the crystal level, electron transfer in doped LiFePO<sub>4</sub> would be more facilitated than in undoped LiFePO<sub>4</sub>. This is because the individual undoped LiFePO<sub>4</sub> crystals are still insulating. Therefore, the doped samples demonstrated better overall electrochemical performance at high rate.

Publications from the program of energy conversion and storage within the ARC Centre for Nanostructured Electromaterials in 2004:

G. X. Wang, Jane Yao, and H. K. Liu, "Characterization of Nanocrystalline Si-MCMB Composite Anode Materials", *Electrochemical and Solid-State Letters*, 7(8), A250-A253 (2004) impact factor: 2.742

G.X. Wang, Steve Bewlay, Jane Yao, H.K. Liu and S.X. Dou, "Tungsten disulfide nanotubes for lithium storage", *Electrochemical and Solid-State Letters*, 7(10) A321-A323 (2004) impact factor: 2.742

G.X. Wang, Steve Bewlay, Jane Yao, J.H. Ahn, S.X. Dou, H.K. Liu, "Characterization of LiM<sub>x</sub>Fe<sub>1-x</sub>PO<sub>4</sub> (M = Mg, Zr, Ti) cathode materials prepared by the sol-gel method", *Electrochemical and Solid-State Letters*, 7(12) A503-A506 (2004) impact factor: 2.742

## 2. Progress Reports on ARC Large/Discovery Projects

*First principles for development of high temperature superconducting wires*

<b>Funded:</b>	2002	2003	2004	2005	2006
<b>Project ID:</b>	DP0211240				
<b>Chief Investigators:</b>	S.X. Dou, J. Horvat				
<b>Assoc. Investigators:</b>	H. Weber, E. Collings, J. Habermeier				
<b>Postgrad Students:</b>	S. Keshavarzi, M. Roussel				

**Optimization of the final heat treatment for the improvement of the superconducting properties of Bi-2223 multifilamentary tapes:** A set of Bi-2223/Ag tapes was produced using the powder in tube technique and two heat treatments. The second heat treatment consisted of first heating at 825°C and then at temperatures ranging from 725 to 800°C. It appears that a final temperature of 750°C results in best critical current density. However, the best microstructure was obtained by slow cooling after the first step sintering.

**Critical currents and vortex pinning in U/n treated Bi2223/Ag tapes:** Critical currents  $J_c(T, B)$  for virgin and  $^{235}\text{U}$  doped Bi2223/Ag tapes irradiated with thermal neutrons (U/n treated) were measured. Below 97 K vortex pinning in U/n treated tapes increased with matching field  $B_\phi$ . Since the rate of increase of field of peak in pinning force density vs. field depends on  $T$ , one can tune the maximum enhancement at desired  $T$ .

**Improvement of  $J_c$  and  $H_{c2}$  of  $\text{MgB}_2$  by doping:** Resistive transition measurements for  $\text{MgB}_2$  wires doped with 10% SiC were carried out. The highest values of  $H_{irr}$  and  $H_{c2}$  were obtained for wires with 15nm SiC heated at 725°C for 30 minutes (29 T and >33 T, respectively). Doping of  $\text{MgB}_2$  with carbon nano-tubes (CNT) resulted in improvement of field dependence of  $J_c$  and  $H_{c2}$ , which was weaker than for the nano-SiC doping. CNTs in samples sintered at  $T > 900^\circ\text{C}$  disappear to a large degree, resulting in the best field dependence of  $J_c$ . This would indicate that improvement of vortex pinning and  $J_c$  occurs because the carbon released from CNT at high temperature dopes into  $\text{MgB}_2$ . This improvement is stronger than with nano-C doping.

**Vortex dynamics in pure and SiC-doped  $\text{MgB}_2$ :** Hysteresis loop and magnetization relaxation measurements have been performed on a pure and a SiC-doped  $\text{MgB}_2$  samples. The normalized volume pinning forces determined from the hysteresis loop are observed to scale as a function of the reduced magnetic field ( $h = H/H_{irr}$ ) which peaks at  $h_{max} \approx 0.2$ . This result implies that the dominating pinning mechanism in both materials is the pinning by normal surface defects. Logarithmic dependence of the vortex activation energy on the current was obtained.

**Improvement of  $J_c$  by ferromagnetic sheath:** The improvement of  $J_c$  by ferromagnetic sheath (Horvat et al. Appl. Phys. Lett. 80 (2002) 829) was suggested to be a consequence of interaction between the external magnetic field and the self-field produced by the current that flows through the sample (Kovac et al., Supercond. Sci. Technol. 16 (2003)1195). This model was verified in a series of experiments testing its basic principles. These experiments showed that the proposed model is not in agreement with the observed improvement of  $J_c$  by the ferromagnetic sheath.

**Sample size dependence of the magnetic  $J_c$ :** Magnetically obtained  $J_c$  in  $\text{MgB}_2$  exhibited sample size dependence of  $J_c$ . A systematic study showed that the porous structure of  $\text{MgB}_2$  results in the observed artefact of sample size effect of magnetic  $J_c$  (Horvat et al., J. Appl. Phys. 96(2004)4342). This finding challenges many claims of high  $J_c$  in the literature, when  $J_c$  is derived from magnetic measurements.

**Growth, Periodical Modulation Structure and Heat Treatment of  $(\text{Tl,Pb})(\text{Sr,Ba})_2\text{Ca}_2\text{Cu}_3\text{O}_y$  Single Crystals:**  $(\text{Tl,Pb})(\text{Sr,Ba})_2\text{Ca}_2\text{Cu}_3\text{O}_y$  single crystals were grown by a self-flux method. The c-lattice parameter was determined to be 1.55 nm by X-ray precession technique. SEM photos show a layer-by-layer growth mechanism. A periodic modulation structure with 200 nm in width and about 0.7~0.8 nm in height was observed by using atomic force microscope. It was proven that the modulation structure and the Tl to Pb ratio are responsible for large  $J_c$  of Tl-1223 single crystal.

**Cryogenic magnetic field sensor based on the magnetoresistive effect in bulk Bi2212 + USr<sub>2</sub>CaO<sub>6</sub>:** The resistivity measurements of melt-textured Bi2212 + 6 wt% USr<sub>2</sub>CaO<sub>6</sub> show high sensitivity of the resistivity to applied magnetic fields, in particular below 3T and in temperature range between 45 K and 85 K. A cryogenic sensor was built and tested at 77 K in low fields. It shows a good sensitivity and a small ( $\cong 1\%$ ) hysteresis of resistivity when the applied field was cycled between 0 T and 1 T.

*Enhancement and elucidation of flux pinning in doped Bi-Sr-Ca-Ci-O high temperature superconducting single crystals*

<b>Funded:</b>	2002	2003	2004
<b>Project ID:</b>	DP0211328		
<b>Chief Investigators:</b>	X.L. Wang		
<b>APD:</b>	X.L. Wang		

1) Magnetoresistivity and  $J_c$  as a function of temperature ( $4.2 < T < 100$  K) and magnetic field ( $B < 5$  T) are studied for the first time for Bi<sub>2</sub>Sr<sub>2</sub>Ca<sub>2</sub>Cu<sub>3</sub>O<sub>10</sub> single crystals successfully grown using the travelling solvent floating zone method. It has been found that below a characteristic field  $B^*$ ,  $J_c$  as a function of applied field exhibits a field-independent plateau associated with a single vortex pinning regime. A strong temperature dependence of the  $B^*$  is suggested to be due to thermally activated pinning of individual vortices. Analysis of resistive transition broadening revealed that thermally activated flux flow is found to be responsible for the resistivity contribution in the vicinity of  $T_c$ . The activation energy  $U_0$  is 800 K in low field and scales as  $B^{-1/6}$  for  $B < 2$  T and drops to 200 K with  $B^{-1/2}$  for  $B > 2$  T.

2). Studies of crystal growth, structures, superconductivity and flux pinning were carried out on (Bi<sub>1.64</sub>Pb<sub>0.36</sub>)Sr<sub>2</sub>Ca<sub>1-x</sub>RE<sub>x</sub>Cu<sub>2-y</sub>Zn<sub>y</sub>O<sub>8</sub> (RE=Y, Gd;  $x=0, 0.05, 0.11, 0.33$ ;  $y=0, 0.02$ ) single crystals grown by the self-flux method. X-ray diffraction, transport and magnetic measurements were performed for purposes of characterisation. Structures were analysed using the Rietveld refinement method. It has been revealed that Pb substituted for Bi and Gd or Y for Ca. The  $c$  lattice parameter and  $T_c$  systemically decreased as the RE doping level increased. Flux pinning was also studied by measuring the hysteresis loops at different temperatures and different fields. A peak effect was observed in all doped samples. Results show that at low temperatures, the peak field is smaller than in solely Pb doped crystals and decreases as  $x$  increases ( $x > 0.1$ ). It has been also found that below a characteristic field  $B$ ,  $J_c$  as a function of applied field exhibits a field-independent plateau associated with a single vortex pinning regime. A strong temperature dependence of  $B$  is suggested to be due to thermally activated pinning of individual vortices. The vortex dynamics of the doped crystals was also studied by measuring magnetization relaxation. A paper is under preparation.

3). Influence of surface barrier on the third harmonics AC susceptibility ( $X_3$ ) was studied numerically. The surface barrier is described by a critical current density in surfaces which is higher than the inside one. The numerical results based on the model are closer to the well known experimental data probing the harmonics as a function of temperature (or field). Besides, the surface barrier will lead to new peaks in the real and imaginary parts of the third harmonics, which are the signature of the surface barrier.

4). Flux pinning studies have also been carried out for rare-earth based HTS materials. Measurements of the magnetic critical current density showed that it was possible to fabricate single grains with a high  $J_c$  at high temperatures and fields by means of proper control of starting powders.

5). With the emergence of newly discovered magnesium diboride, I have continued to carry out nano-Si doping effect on flux pinning of MgB<sub>2</sub> in cooperation with the international collaborator under the support of the APD fellowship. The magnetoresistivity and critical current density of well characterized Si-nanoparticle doped and undoped Cu-sheathed MgB<sub>2</sub> tapes have been studied. We found that  $B_{irr}(T)$  variation is typical for high-temperature superconductors with columnar defects (a kink occurs near the matching field  $B_f$  and is very different from a smooth  $B_{irr}(T)$  variation in undoped MgB<sub>2</sub> samples).

Papers published and accepted.

- 1) X.L. Wang, et al., Journal of Applied Physics, in press;
- 2) X. B. Xu, et al., Journal of Applied Physics, in press;
- 3) L. Zhang, et al., Journal of applied physics. In press;
- 4) I. Kusevic, et al., "Correlated vortex pinning in Si-nanoparticle doped MgB<sub>2</sub>", Solid State Communications 132 (2004) 761–765;

About Citation:

- 1) X.L. Wang, et al, Physica C 385 (2003)461-465 (cited more than 9 times).

2). X.L. Wang, et al., published in Journal of Applied Physics 95, 6699 (2004), was selected for the June 1, 2004 issue of Virtual Journal of Applications of superconductivity.

***Analysis, simulation, fabrication and characterization of reliable, robust and scalable compact cooling elements based on semiconductor nanostructures***

**Funded:** 2003 2004 2005  
**Project ID:** DP0343516  
**Chief Investigators:** C. Zhang, R.A. Lewis  
**Postgrad students:** B.C. Lough, Z. Dou, S.P. Lee

**Project summary:** Modern electronic, microelectronic and optoelectronic devices generally work better when they are cooler. We aim to develop a semiconductor nanostructure cooling element that directly integrates into existing devices. The solid-state cooling element will be reliable, robust, scalable and operate in any orientation. The basis of operation is thermionic emission - electrons are the working fluid. Our project combines (1) analysis and simulation, (2) fabrication of nanostructures and (3) experimental test-benching using optical and electrical methods. The outcome of this research has the potential to revolutionize cooling of modern electronic and photonic systems, from computer motherboards to mobile phones.

***Non-linear dynamics in electronic systems and devices under intense terahertz radiation***

**Funded:** 2004 2005 2006  
**Project ID:** DP0452713  
**Chief Investigators:** C. Zhang, R.A. Lewis, X.C. Zhang, R.E. Vickers

**Project summary:** Non-linear interactions allow for a detailed and intricate probing of materials. Sufficiently high-power light directed at a subject can yield spectroscopic data about multiple material parameters, providing a unique diagnostic tool for many applications. We propose to study the non-linear dynamic properties of electronic systems and devices under various external conditions. A thorough understanding of non-linear properties will accelerate development of new optoelectronic devices in the terahertz frequency regime. Examples of these devices are oscillators and sensors.

***Fabrication, Charge and Spin Ordering, Magnetoresistance, and polaron effects in nano-size and single crystals of novel transition metal perovskite oxide***

**Funded:** 2003 2004 2005  
**Project ID:** DP0345012  
**Chief Investigator:** X.L. Wang, M. Ionescu, Z.X. Cheng  
**Partner Investigator:** Dr.M James, Prof. R.S. Liu, Prof. W. Lang  
**Postgraduate students:** M. Farhoudi

1). Doping effects on the structure and physical properties has been studied systematically for  $Gd_{1-x}Sr_xCoO_3$  compounds. Crystal structures have been refined by the Rietveld refinement program. The spin states of  $Co^{3+}$  and  $Co^{4+}$  have also been determined.

2). A novel Ruddlesden-Popper homologous series  $Sr_{n+1}Co_nO_{3n+1}$  ( $n=1,2,3,4$  and  $\infty$ ) compounds were successfully synthesized by a high pressure and high temperature technique. Structure refinement revealed that these compounds crystallize in tetragonal structures, while the compound  $n = \infty$  is cubic. These compounds are ferromagnetic with the Curie temperature decreasing from 255 K for  $n=1$  to about 200 K for  $n=2-4$  and down to 175 K for  $SrCoO_3$ .  $Co^{4+}$  ions present as intermediate spin states for  $n=1$  to 4, but in the low spin state in  $SrCoO_3$ . Negative magnetoresistance was observed for  $Sr_2CoO_4$  and found to be larger than that for  $SrCoO_3$ .

3). Far-infrared phonon modes in the cobaltite/manganites  $A(Co_{0.5}Mn_{0.5})O_3$ , where A is a lanthanide, have been studied in magnetic fields up to 17.5 T. The phonon energies in the compounds with  $A = La, Nd$  or  $Ho$  show little change with applied magnetic field. In contrast, with  $A=Yb$ , all the phonon modes exhibit a splitting when a magnetic field is applied.

4). Structures and magnetic properties of  $\text{Ho}_2\text{Co}_{1-x}\text{MnxO}_6$  ( $x=0-1$ ) have been well studied in detail. It was found that the ferromagnetic transition  $T_c$  decreases as  $x$  decreases. The Infra-red spectrum have been systematically studied.

5). We have demonstrated that  $\text{SrCoO}_{3-x}$  can be stabilized into phase pure perovskite forms by introduction of small amounts  $\sim 5\%$  of certain rare earth ions ( $\text{Sm}^{3+}$ - $\text{Yb}^{3+}$ ).  $\text{La}^{3+}$  and  $\text{Pr}^{3+}$  crystallize with the same isostructural trigonal structure as  $\text{Sr}_6\text{Co}_5\text{O}_{17}$ ; while the  $\text{Nd}^{3+}$  composition shows a mixture of both structure types. Magnetisation measurements show that these materials undergo transitions to a spin-glass state at temperatures below 150 K, and that significant coupling occurs between the rare earth ions and the mixed  $\text{Co}^{3+/4+}$  ions. Magnetisation measurements as a function of applied field versus field reveals that below the transition temperature ferromagnetic ordering takes place at relative large fields.

6) The perovskite-based rare earth cobaltates  $\text{Ln}_{0.33}\text{Sr}^{0.67}\text{CoO}_3$  ( $\text{Ln}=\text{Y}^{3+}$ ,  $\text{Ho}^{3+}$  and  $\text{Dy}^{3+}$ ) have been synthesized. Synchrotron X-ray diffraction study has revealed the presence of a complex, previously unreported, perovskite-related superstructure phase. Coupled  $\text{Ln}/\text{Sr}$  and  $\text{O}/\text{vacancy}$  ordering and associated structural relaxation is shown to be responsible for the observed superstructure.

7). Single phase perovskite-based rare earth cobaltates ( $\text{Ln}_{1-x}\text{Sr}_x\text{CoO}_{3-\delta}$ ) ( $\text{Ln}=\text{La}^{3+}$ ,  $\text{Pr}^{3+}$ ,  $\text{Nd}^{3+}$ ,  $\text{Sm}^{3+}$ ,  $\text{Gd}^{3+}$ ,  $\text{Dy}^{3+}$ ,  $\text{Y}^{3+}$ ,  $\text{Ho}^{3+}$ ,  $\text{Er}^{3+}$ ,  $\text{Tm}^{3+}$  and  $\text{Yb}^{3+}$ ;  $0.67 \leq x \leq 0.9$ ) have been synthesized and their structures have been extensively characterised using X-ray diffraction, electron diffraction, and oxygen contents determinations. This work was done in cooperation with ANU, Australia.

8). In cooperation with the group at the University of technology, Sydney, a three-dimensional (3D) magnetic property testing system has been completed and successfully used to measure 3D hysteresis loops of soft magnetic material.

The following papers have been published or accepted:

1). X.L. Wang, et al, Journal of Applied Physics, in press; 2). W. Lin, H.W. Lu, J.G. Zhu, and J.J. Zhong, X.L. Wang, Journal of Applied Physics, in press; 3). Lewis RA, et al, Journal of Magnetism & Magnetic Materials, vol.272-276, pt.1, May 2004, pp.616-17; 4). M. James, et al, Solid State Sciences, 6(7), 655-662 (2004); 5). D. J. Goossens, et al., " Phys. Rev. B, 69, 134411 (2004); 6) M. James, et al., J. Solid State Chem., 177, 1886-1895 (2004); 7) Z.X.Cheng, et al., Journal of magnetism and magnetic materials, 283(2-3) (2004) 143-149; 8) Z. X. Cheng, et al., Journal of Crystal Growth, Dec 2004.

### ***Control of nano-structure for enhancing the performance of magnesium diboride superconductor by chemical doping***

<b>Funded:</b>	2004	2005	2006
<b>Project ID:</b>	DP0449629		
<b>Chief Investigators:</b>	S.X. Dou, M.J. Qin		
<b>Partner Investigators:</b>	D.C. Larbalestier, R.L. Flükiger, L.F. Cohen		
<b>Postgrad. Students</b>	W.K. Yeoh, O. Sherbakova, Y. Zhang		

**Enhancement of  $H_{c2}$  and  $J_c$  using nano-doping:** We carried out a systematic study on the effect of sintering temperature on the phase formation, critical current density, upper critical field and irreversibility field of nano SiC doped  $\text{MgB}_2$ . A systematic correlation between the sintering temperature, normal state resistivity,  $\text{RRR}$ ,  $J_c$ ,  $H_{c2}$ , and  $H_{irr}$  has been found in all samples of each batch. Samples sintered at lower temperature have a very fine and well-consolidated grain structure while samples sintered at high temperature contain large grains with easily distinguishable grain boundaries. Low temperature sintering resulted in a higher concentration of impurity precipitates, larger resistivity, higher  $J_c$  up to 15 T and lower  $T_c$  values. These samples show higher  $H_{c2}$  and  $H_{irr}$  at  $T$  near  $T_c$  but lower  $H_{c2}$  in the low temperature regime. Nano-precipitates were the dominant mechanism responsible for higher  $H_{c2}$  at  $T$  near  $T_c$  while impurity scattering due to C substitution for B is responsible for higher  $H_{c2}$  in the low temperature regime for samples sintered at higher temperature.

**Effect of ferromagnetic element doping on  $T_c$  and  $J_c$ :** we have used iron doping to control pinning properties of  $\text{MgB}_2$  superconductors. Neither free Fe particles nor FeB compound was detected at 1% Fe doping by either TEM or XRD, suggesting that Fe substituted for Mg in the lattice. The level of Fe substitution for Mg is estimated to occur at a level lower than 1% of Mg, and this substitution is proposed to be responsible for the decrease in transition temperature with Fe doping. Because of the high reactivity of nano-scale Fe particles, Fe doping is largely in the form of FeB at a Fe doping level of 2% while  $\text{Fe}_2\text{B}$  was

detected at 10% Fe doping. The detrimental effect of nano-scale Fe doping on  $J_c(H)$  is attributable to both the Fe substitution for B in the lattice structure and the inclusions of Fe and FeB which act as weak links at grain boundaries.

**Effect of ultrasonic irradiation:** ultrasonic irradiation has been applied to our iron doped samples.  $MgB_2$ ,  $MgB_2+10wt\%$  Fe,  $MgB_2+100wt\%$  Fe samples are used in this study. SEM pictures indicate that as the amount of Fe is increased, the grains become finer. However, magnetic hysteresis loop measurements at 5 K shows no enhancement of  $J_c$  for  $MgB_2+10wt\%$  Fe sample, compared to pure  $MgB_2$  sample. Also no  $T_c$  change has been observed for these samples. More experiments will be conducted in the coming year to clarify this topic.

**Effect of Ball-milling:** we have applied the ball-milling technique to  $MgB_2+10wt\%$  Fe powders to refine the structure. XRD measurements indicate a larger FWHM of the 100 peak as the milling time is increased (2, 5, 10, 15, 20, and 30 min). SEM measurements show a finer grain size as the milling time is increased and better mixture of iron in the  $MgB_2$  powder. Further magnetic and transport measurements will be performed to study this effect.

**Nano-carbon doping to improve  $J_c$  and  $H_{c2}$ :** Carbon doping has been used to enhance significantly the upper critical field, however, its effect on pinning properties has not been fully understood yet. In this project, we studied both carbon substitutional and additional  $MgB_2$  samples. The behaviour of the critical current density is much more complicated, at low temperatures (5 K), with the substitutional sample  $MgB_{1.9}C_{0.1}$  first, then  $MgB_2+10at\%C$  and then  $MgB_2+7at\%C$ , pure  $MgB_2$  sample shows poor field performance, but highest critical current density at fields lower than 5 T. As the temperature is increased,  $J_c$  of  $MgB_2+10at\%C$  and  $MgB_2+10at\%C$  samples drop quickly;  $MgB_{1.9}C_{0.1}$  still shows the highest  $J_c$  at 20 K, but at 30 K, pure sample shows the highest  $J_c$ .

**High-pressure synthesized  $MgB_2$  with high critical currents:** High-pressure synthesized (HPS)  $MgB_2$ -based material shows at 20 K up to 3 T  $j_c \geq 100 \text{ kA/cm}^2$  and up to 5 T  $j_c \geq 10 \text{ kA/cm}^2$ . The Mg-B (most likely  $MgB_2$ ) inclusions in the Mg-B-O superconductive “matrix” greatly affect the SC characteristics: the samples with higher  $j_c$  and  $H_{irr}$  exhibit the higher content of the inclusions. At lower synthesis temperatures the amount of Mg-B inclusions is higher. Additions of Ta, Ti, Zr and nano-SiC can increase  $j_c$  of HPS  $MgB_2$ . The main effect of Ta, Ti and Zr seems to be due to the absorption of impurity hydrogen at low synthesis temperatures to form TaH, Ta<sub>2</sub>H, TiH<sub>2</sub>, ZrH<sub>2</sub>, which prevents harmful MgH<sub>2</sub> impurity phase from appearing and may prevent hydrogen from being introduced into the material structure.

### *Hydrogen storage materials for energy conversion applications*

<b>Funded:</b>	2004	2005	2006
<b>Project ID:</b>	DP0449660		
<b>Chief Investigators:</b>	H.K. Liu, Z.P. Guo (APD)		
<b>Partner Investigators:</b>	J. Lee, A. Zuettel, P.H. Notten		
<b>Postgrad. Student:</b>	Z.G. Huang		

**The effect of nickel content on the electrochemical properties of  $Mg_{1.9}Cu_{0.1}Ni_\chi$  ( $\chi = 1.8, 1.9, 2.0, 2.1$ ) hydrogen storage alloys has been investigated.** A high discharge capacity of 490 mAhg<sup>-1</sup> was observed for  $\chi = 1.8$ . As to capacity degradation, 66.7 % of initial capacity was lost after 15 cycles for  $\chi = 1.8$ , while only 47.2 % for  $\chi = 2.1$ . Clearly high nickel content can reduce the extent of discharge capacity degradation. CV, EIS and the linear polarization curves indicate that the improvement of the electrochemical performance can be explained by the following facts: the high electrocatalytic activity of Ni in alloys; the suppression of the formation of Mg(OH)<sub>2</sub> on the surface of electrodes; and the high rate of absorption and desorption of hydrogen, as evidenced from exchange current density, increases almost ten times to 133 mAgi<sup>-1</sup> when  $\chi = 2.1$ .

Enhancement of electrochemical performance of nonstoichiometric amorphous  $Mg_2Ni_x$  electrodes by different carbon coating has also been done. Nonstoichiometric amorphous  $Mg_2Ni_x$  alloys were synthesized by mechanically milling crystalline  $Mg_2Ni$  alloy with Ni powders (since excess Ni is beneficial to the amorphization of the alloy). In comparison with the stoichiometric material, the nonstoichiometric  $Mg_2Ni_x$

phase showed a higher discharge capacity because of the amorphization of the alloy. Surface modification with different carbon materials was also carried out for further improvement of its electrode performance. CV indicates that CNTs and graphite can help maintain redox reaction current and subsequently improve the cycle performance. In addition, CNTs and graphite can reduce the charge-transfer reaction resistance on the alloy surface. The linear polarization curves show that the exchange current density, namely the rate of hydriding/dehydriding, has been greatly increased through CNT and graphite coating. The hydrogen diffusion rate has also been estimated by the potential-step method. It is found that the CNT and graphite coating significantly increases the diffusion coefficient. All of these are attributed to the high electrocatalytic activation of CNT and graphite and the suppression of  $\text{Mg}(\text{OH})_2$  formation. In contrast, carbon black coating has no such positive effect because carbon black may partially screen the alloy surface and consequently decreases the number of active sites for H adsorption.

The electrochemical behavior and the reversible hydrogen storage capacity of SWNT-papers have been firstly investigated by CV, linear micropolarization, constant current charge/discharge, etc. The effect of thickness and the addition of carbon black on hydrogen adsorption/desorption were also investigated. The thin SWNT-paper electrode exhibits a discharge capacity of  $104 \text{ mAhg}^{-1}$  with good reversibility. The electrical conductivity decreases with increasing thickness of SWNT paper, and the addition of carbon black could improve the contact between the carbon tubes, thus improving the electrical conductivity. The charge/discharge mechanism of SWNT paper could be affected by the thickness of the SWNT paper and the addition of carbon black. For the thick SWNT paper and SWNT paper containing carbon black electrodes, the electrochemical reactions were controlled by the charge transfer process on the surface and by a proton diffusion process at the thin SWNT-paper electrode. The electrochemical charge-discharge mechanism occurring in SWNT paper electrodes is somewhere between that of carbon nanotubes and metal hydride electrodes, and consists of the charge-transfer reaction and diffusion step.

Three papers have been submitted to peer-reviewed Journals:

- ◆ Z. G. Huang, Z. P. Guo, H. K. Liu, S. X. Dou, “Effect of Ni Content On the Structural and Electrochemical Properties of the  $\text{Mg}_{1.9}\text{Cu}_{0.1}\text{Ni}_x$  hydride alloys” submitted to Journal of Solid-State Chemistry.
- ◆ Z.P. Guo, S.H. Ng, J.Z. Wang, Z.G. Huang, H.K. Liu et al. “Electrochemical Hydrogen Storage in Single-Walled Carbon Nanotube Paper”, submitted to Carbon.
- ◆ Z.P. Guo, Z. G. Huang, Z.W. Zhao, X. Menard, H.K. Liu, “Enhanced Electrochemical Properties of Nonstoichiometric Amorphous  $\text{Mg}_2\text{Ni}_{1.3}$  Electrodes”, submitted to Journal of Applied of Electrochemistry.

***Development of high-temperature superconducting coated conductors by pulsed-laser deposition technique for future long-length applications***

<b>Funded:</b>	2004	2005	2006
<b>Project ID:</b>	DP0451267		
<b>Chief Investigators:</b>	A.V. Pan (APD), M. Ionescu		

The aim of the project is to develop a novel technology for manufacturing flexible coated conductors with the help of a pulsed laser deposition technique and the characterisation and understanding of the electromagnetic properties of the coating on flexible and single crystal substrates.

A number of  $\text{YBa}_2\text{Cu}_3\text{O}_7$  thin superconducting films have been grown on different single crystal substrates under different conditions using pulsed-laser deposition and magnetron sputtering techniques. Employing magnetization measurements, critical current density ( $J_c$ ) dependences on the applied magnetic field ( $B_a$ ) have been obtained for the films. The analysis of the  $J_c(B_a)$  behaviour suggests that the range of the  $B_a$ -independent  $J_c$  plateau depends on the interplay between the vortex pinning of certain, particularly effective defects and thermally activated depinning of individual vortices. The latter process is found to be the main factor responsible for the temperature dependence of the size of the  $J_c$ -plateau. This temperature behaviour is independent of the properties of the films and their orientation with respect to the field. The absolute  $J_{c0}$

value at  $B_a \rightarrow 0$  T is, in contrast to the plateau, more sensitive to pinning media transparency to the supercurrent flow.

Further measurements of magnetic field, angular and temperature dependencies of the critical current density by SQUID magnetometry, ac magnetic susceptibility, and transport techniques in single-crystalline epitaxial YBCO films enabled us to describe the mechanism of vortex depinning from growth-induced linear defects quantitatively. The model developed takes into account a distribution of domain size as well as the dislocation spacing within domain boundaries in the films. The structural parameters of YBCO films extracted from  $J_c(B_a; T)$ -curves as a result of this quantitative description is consistent with those obtained from X-ray diffraction studies.

Temperature dependences of the magnetic moment have been measured in  $\text{YBa}_2\text{Cu}_3\text{O}_7$  thin films over a wide magnetic-field range ( $5 < Ha < 10^4$  Oe). In these films a paramagnetic signal as the paramagnetic Meissner effect has been observed. The experimental data on the films, which have strong pinning and high critical current densities ( $J_c \sim 3 \times 10^6$  A/cm<sup>2</sup> at 77 K), are shown to be highly consistent with the theoretical model proposed by Koshelev and Larkin (Phys. Rev. B **52**, 13 559, 1995). This finding indicates that the origin of the paramagnetic effect is ultimately associated with nucleation and inhomogeneous spatial redistribution of magnetic vortices in a sample that is cooled down in a magnetic field. It is also shown that the distribution of vortices is extremely sensitive to the interplay of film properties and the real experimental conditions of the measurements.

- **A. V. Pan**, Y. Zhao, M. Ionescu, S. X. Dou, V. A. Komashko, V. S. Flis, and V. M. Pan, Thermally activated depinning of individual vortices in  $\text{YBa}_2\text{Cu}_3\text{O}_7$  superconducting films prepared under different conditions, Physica C **407**, 10-16 (2004).
- D. A. Luzhbin, **A. V. Pan**, V. A. Komashko, V. S. Flis, V. M. Pan, S. X. Dou, and P. Esquinazi, Origin of paramagnetic magnetization in field-cooled  $\text{YBa}_2\text{Cu}_3\text{O}_{7.8}$  films, Phys. Rev. B **69**, 024506 (2004).
- Yu. V. Fedotov, E. A. Pashitskii, S. M. Ryabchenko, A. V. Semenov, **A. V. Pan**, S. X. Dou, C. G. Tretiachenko, V. A. Komashko, Yu. V. Cherpak, V. M. Pan, Field behavior of the critical current in quasi-single-crystalline YBCO films, Physica C **401**, 316-319 (2004).
- **A. V. Pan**, S. X. Dou and V. M. Pan, Low field vortex behaviour in various superconductors, International Cryogenic Materials Conference (ICMC04), February 10-14, 2004, Wollongong, Australia.
- V. M. Pan, V. A. Komashko, V. L. Svetchnikov, C. G. Tretiachenko, Yu. V. Cherpak, **A. V. Pan**, S. X. Dou, E. A. Pashitskii, S. M. Ryabchenko, A. V. Semenov, Yu. V. Fedotov, Nano-structure and high critical current density of HTS  $\text{YBa}_2\text{Cu}_3\text{O}_{7.8}$  films, International Cryogenic Materials Conference (ICMC04), February 10-14, 2004, Wollongong, Australia. **(INVITED)**

### 3. Progress Report on SPIRT/Linkage Programs

#### *Fabrication and Characterisation of Magnesium Diboride Superconducting Wires*

<b>Funded:</b>	2002	2003	2004
<b>Project ID:</b>	P0219629		
<b>Chief Investigator:</b>	S.X. Dou, X.L. Wang, M. Ionescu		
<b>Partner Investigator:</b>	S. Sumption		
<b>Industry partners:</b>	Hyper Tech Research Inc. OH USA, Alphatech International Ltd. Sydney		

1). High-quality bulk  $MgB_2$  exhibits a structure of voids and agglomeration of crystals on different length scales. Because of this, the superconducting currents percolate between the voids in the ensuing structure. Magnetic measurements reveal that the superconducting currents circulate on at least three different length scales, of  $\sim 1 \mu m$ ,  $\sim 10 \mu m$ , and whole of the sample ( $\sim$ millimeter). Each of these screenings contributes to the measured irreversible magnetic moment. The analysis of the field dependence of  $\Delta m$  for samples of subsequently decreasing size showed that the critical current obtained using the simple critical state model is erroneous. This leads to the artifact of the sample size-dependent critical current density  $J_c$  and irreversibility field. Our data analysis enables the separation of the contribution of each of the screening currents to  $\Delta m$ . The currents flowing around the whole of the sample give a dominant contribution to moment  $m$  in the intermediate fields (4 T at 20 K) and they can be used to obtain the value of  $J_c$  from the critical state model, which corresponds to the transport  $J_c$ . The stretched exponential field dependence of these currents is similar to the one obtained for high-temperature superconductors, and it seems to be connected with the percolation of the currents.

2) Sample size dependent magnetic critical current density has been observed in magnesium diboride superconductors. At high fields, larger samples provide higher critical current densities, while at low fields, larger samples give rise to lower critical current densities. The explanation for this surprising result is proposed in this study based on the electric field generated in the superconductors. The dependence of the current density on the sample size has been derived as a power law  $j$  varies as  $R/\sup 1/n/ [n$  is the  $n$  factor characterizing  $E$ - $j$  curve  $E=E/\sub c/(j/j/\sub c)/\sup n/]$ . This dependence provides one with a method to derive the  $n$  factor and can also be used to determine the dependence of the activation energy on the current density.

3) The critical current density was measured at 4.2 K for  $MgB_2$  strands with and without SiC additions. It was found that in situ processed strands with 10% SiC additions heat treated at 700-800 degrees C showed improved irreversibility field and bulk pinning strengths as compared to control samples; an increase in  $H_{irr}$  of 1.5 T was noted. Heat treatment to 900 degrees C gave even larger improvements, with  $H_{irr}$  reaching 18 T and  $F_p$  values maximizing at 20 GN m<sup>3</sup>.

4) Bulk and Fe sheathed wires doped with different nano-SiC particle sizes have been made and heat treated at temperatures ranging from 580°C to 1000°C. A systematic correlation between the sintering temperature, normal state resistivity, RRR,  $J_c$ ,  $H_{c2}$ , and  $H_{irr}$  has been found in all samples of each batch. Samples sintered at lower temperature have a very fine and well-consolidated grain structure while samples sintered at high temperature contain large grains with easily distinguishable grain boundaries. Low temperature sintering resulted in a higher concentration of impurity precipitates, larger resistivity, higher  $J_c$  up to 15 T and lower  $T_c$  values. These samples show higher  $H_{c2}$  and  $H_{irr}$  at  $T$  near  $T_c$  but lower  $H_{c2}$  near  $T = 0$  than samples sintered at high temperature. It is proposed that huge local strains produced by nano-precipitates and grain boundary structure were the dominant mechanism responsible for higher  $H_{c2}$  at  $T$  near  $T_c$ . However, higher impurity scattering due to C substitution is responsible for higher  $H_{c2}$  in the low temperature regime for samples sintered at higher temperature. In addition to high  $H_{c2}$ , it is also proposed that the large number of nano impurities serve as pinning centres and improve the flux pinning, resulting in higher  $J_c$  values at high magnetic fields up to 15 T.

Papers published and accepted:

1) Journal of Applied Physics, 96(2004)4342-51; 2) Phys. Rev. B, 69 (2004)12507-1-4; 3) Superconductor Science & Technology, vol.17, no.10, Oct. 2004, pp.1180-4; 4) Superconductor Science and Technology, accepted.

## Developing new cathode materials for Li-ion batteries using Australian mineral resources

<b>Funded:</b>	2002	2003	2004
<b>Project ID:</b>	LP0214179		
<b>Chief Investigators:</b>	S.X. Dou, G.X. Wang		
<b>Partner Investigators:</b>	J.Y. Lee, S.J. Kennedy		
<b>Industry Partners:</b>	Sons of Gwalia, OM Group		

Layered  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  cathode material with a hexagonal structure was synthesized by a solid-state reaction. The structural changes of this material were studied using a synchrotron based *in situ* x-ray diffraction technique during charge/discharge cycles. The results of *in situ* x-ray diffraction indicated that the layer structure and the hexagonal symmetry of this material was preserved through the phase transition between H1 and H2 during the charge/discharge cycling. Cyclic voltammograms show a single pair of oxidation and reduction peaks, consistent with a reversible phase transition between H1 and H2 observed from the *in situ* x-ray diffraction data. Based on the *in situ* XRD spectra collected during the charge/discharge process and the cyclic voltammograms, a reversible phase transformation between hexagonal phases H1 and H2 has been identified for  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  cathode material. Since this phase transition takes place within the hexagonal symmetry and the changes in lattice parameters are much smaller than in other layered systems, the integrity of the crystal structure is preserved during cycling. The  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  electrode delivered a discharge capacity of 145 mAh/g.

Single-phase spherical  $\text{LiCo}_{0.25}\text{Ni}_{0.75}\text{O}_2$  compounds were prepared from lithium compounds and spherical  $\text{Co}_{0.25}\text{Ni}_{0.75}(\text{OH})_2$  precursor by sintering at high temperature. The spherical  $\text{Ni}_{1-x}\text{Co}_x(\text{OH})_2$  precursor was synthesized by coprecipitation of Ni- and Co- sulfates in the mixed solution with NaOH and  $\text{NH}_4\text{OH}$ . The pH value of the solution was precisely controlled by NaOH and  $\text{NH}_4\text{OH}$ .  $\text{LiOH}$  and  $\text{Ni}_{0.75}\text{Co}_{0.25}(\text{OH})_2$  powders were then mixed uniformly with a molar ratio of 1:1.04  $\text{Ni}_{0.75}\text{Co}_{0.25}$ : Li and sintered in a steam of oxygen flow at different temperature of 650°C, 700°C, 750°C, 800°C, and 850°C for 12 hrs.  $\text{LiCo}_{0.25}\text{Ni}_{0.75}\text{O}_2$  sintered at 750°C has good morphology and uniform particle size.  $\text{LiCo}_{0.25}\text{Ni}_{0.75}\text{O}_2$  electrodes were cycled in the voltage window of 3.0V to 4.3V at a current density of 0.4mA/cm<sup>2</sup> at room temperature. The initial reversible discharge capacity is 167.4mAh/g. It demonstrated that the spherical  $\text{LiCo}_{0.25}\text{Ni}_{0.75}\text{O}_2$  has high specific capacity and high reversibility of during charge and discharge. Furthermore, the spherical  $\text{LiCo}_{0.25}\text{Ni}_{0.75}\text{O}_2$  can be a promising further commercial material due to its higher tap-density than normal  $\text{LiCo}_x\text{Ni}_{1-x}\text{O}_2$  powder.

In order to reduce the cost of  $\text{LiCoO}_2$  cathode materials, lithium nickel based oxides were developed as alternative cathode materials for lithium-ion batteries. The  $\text{LiCoO}_2$  electrode demonstrated excellent cyclability compared to the  $\text{LiNiO}_2$  electrode. The  $\text{LiCoO}_2$  electrode delivered an initial discharge capacity of 141 mAh/g. On the other hand, the  $\text{LiNiO}_2$  electrode reached 181 mAh/g capacity in the first discharge. The first discharge capacities for  $\text{LiNi}_x\text{Co}_{1-x}\text{O}_2$  solid solutions were between those of  $\text{LiCoO}_2$  and  $\text{LiNiO}_2$ . The rechargeability for the  $\text{LiNi}_{0.5}\text{Co}_{0.5}\text{O}_2$  and  $\text{LiNi}_{0.25}\text{Co}_{0.75}\text{O}_2$  electrodes is still good with capacity fading rate of 0.3 mAh/g and 0.18 mAh/g per cycle, respectively. A mechanism for the capacity fade of  $\text{LiNi}_x\text{Co}_{1-x}\text{O}_2$  electrodes on cycling could include the following factors: (i) a structural change due to lithium insertion/extraction causes contraction and expansion of the unit cell, which may lead to the formation of fractures in the particles of the active materials; (ii) In the charged state,  $\text{MO}_2$  reacts with the organic electrolyte, inducing dissolution of M ions into the solution.  $\text{LiNiO}_2$  has been found to experience several topotactic phase transformations during lithium insertion and extraction. However,  $\text{LiCoO}_2$  does not behave in this way. Therefore, in the  $\text{LiNi}_x\text{Co}_{1-x}\text{O}_2$  solid solutions, Co can stabilize the layered structure for lithium ioninsertion and extraction. On the other hand, the binding energy of the Co-O bond is higher than that of the Ni-O bond. The strong Co-O skeleton could contribute to the stability of the electrode in the charged state.

- G.X. Wang, Z.P. Guo, X.Q. Yang, J. McBreen, H.K. Liu and S.X. Dou, "Electrochemical and *in situ* Synchrotron x-ray diffraction studies of  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  cathode materials" *Solid State Ionics* **167/1-2** (2004) 183 – 189.
- Yao Chen, G.X. Wang, J.P. Tian and H.K. Liu, "Preparation and properties of Spherical  $\text{LiCo}_{0.25}\text{Ni}_{0.75}\text{O}_2$  as a Cathode for Lithium Ion Batteries" *Electrochimica Acta* **50** (2004) 433 - 439.

- G.X. Wang, Steve Bewlay, Matthew Lindsay, K. Konstantinov, Z.P. Guo, Jane Yao, H.K. Liu & SX Dou, “Energy storage materials for lithium-ion batteries” *Materials Forum* **27** (2004) 33 – 44

*Investigation of nano-materials for use in lithium rechargeable batteries*

<b>Funded:</b>	2002	2003	2004
<b>Project ID:</b>	LP0219309		
<b>Chief Investigators:</b>	Prof. H.K. Liu, S. Zhong		
<b>Partner Investigator:</b>	Prof. J. Ahn		
<b>APA(I) Award:</b>	L. Yuan		
<b>Industry Partners:</b>	Sons of Gwalia Ltd, OM Group, Lexel Battery Ltd		
<b>Postgrad. Students:</b>	Z.W. Zhao, M. Lindsay		

A series of Sn-coated graphite composite materials for lithium-ion batteries were prepared by microencapsulating nanosize Sn particles in graphite. As the nanosize Sn particles can homogeneously disperse in the graphite matrix via electroless chemical reduction, the lithium storage capacities of tin-graphite composite show a great improvement. Since Sn is an active element to lithium, Sn can react with lithium to form  $\text{Li}_{4.4}\text{Sn}$  alloys, a reaction accompanied by a dramatic volume increase, whereas the ductile graphite matrix provides a perfect buffer layer to absorb this volume expansion. Therefore, the integrity of the composite electrode was preserved during lithium insertion and extraction. Cyclic voltammetry was employed to identify the reaction process involved in lithium insertion and extraction in the graphite structure, as well as lithium alloying with tin. We believe that the tin-graphite composites provide a new type of anode material for lithium-ion batteries with an increased capacity.

$\text{Co}_3\text{O}_4$ , Ni- $\text{Co}_3\text{O}_4$  mixture and Ni- $\text{Co}_3\text{O}_4$  were obtained from the solid state reaction. The synthetic temperature and time, were varied for optimized electrochemical properties of  $\text{Co}_3\text{O}_4$ . As the irreversible capacity of  $\text{Co}_3\text{O}_4$  may be due to the solid electrolyte interface (SEI) film formation on surface and incomplete decomposition of  $\text{Li}_2\text{O}$  during the discharge process, SEI film formation cannot be restrained without the development of a special electrolyte, and there has been little research on the proper electrolyte composition, whereas in our research, Ni will be used for the catalytic activity to facilitate  $\text{Li}_2\text{O}$  decomposition. Thus, in order to improve the low initial coulombic efficiency of  $\text{Co}_3\text{O}_4$  (69%), Ni was added to  $\text{Co}_3\text{O}_4$  using two methods like physical mixing and mechanical milling. It is found that adding the same amount of Ni, the mechanical milling showed better improvement in initial coulombic efficiency than physical mixing. The charge–discharge mechanism of  $\text{Co}_3\text{O}_4$  was considered with the morphologies of Ni- $\text{Co}_3\text{O}_4$  mixture obtained by physical mixing and Ni- $\text{Co}_3\text{O}_4$  composite prepared by mechanical milling.

A series of  $\text{SnO}_2$ -carbon nano-composites were synthesized by in situ spray pyrolysis of a solution of  $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$  and sucrose at 700 °C. The process results in super fine nanocrystalline  $\text{SnO}_2$ , which is homogeneously distributed inside the amorphous carbon matrix. The  $\text{SnO}_2$  was revealed as a structure of broken hollow spheres with porosity on both the inside and outside particle surfaces. This structure promises a highly developed specific surface area. X-ray diffraction (XRD) patterns and transmission electron microscope (TEM) images revealed the  $\text{SnO}_2$  crystal size is about 5–15 nm. These composites show a reversible lithium storage capacity of about 590 mAh/g in the first cycle. The discharge curve of the composite indicates that lithium is stored in crystalline tin, but not in amorphous carbon. However, the conductive carbon matrix with high surface area provides a buffer layer to cushion the large volume change in the tin regions, which contributes to the reduced capacity fade compared to nonacrystalline  $\text{SnO}_2$  without carbon.

Publications from this project in 2004 are listed below:

- G.X. Wang, Jane Yao, Jung-Ho Ahn, H.K. Liu and S.X. Dou, “Electrochemical properties of nanosize Sn-coated graphite anodes in lithium-ion cells”, *Journal of Applied Electrochemistry* **34**: 187–190, 2004.

- Y.M. Kang, K.T. Kim, J.H. Kim, H.S. Kim, P.S. Lee, J.Y. Lee, H.K. Liu and S.X. Dou “Electrochemical properties of  $\text{Co}_3\text{O}_4$ ,  $\text{Ni-Co}_3\text{O}_4$  mixture and  $\text{Ni-Co}_3\text{O}_4$  composite as anode materials for Li ion secondary batteries”, *Journal of Power Sources* **133** 252-259 (2004)
- L. Yuan, K. Konstantinov, G.X. Wang, H.K. Liu, S.X. Dou, “Nano-structured  $\text{SnO}_2$ -carbon composites obtained by in situ spray pyrolysis method as anodes in lithium batteries”, *J. Power Sources*, in press

### ***Fabrication of Magnesium Diboride ( $\text{MgB}_2$ ) thick films***

<b>Years funded:</b>	2002	2003	2004
<b>Amount funded:</b>	\$22,545	\$22,545	\$22,545
<b>Total funding:</b>	<b>\$67,635</b>		
<b>Project ID:</b>	LP0228370		
<b>Chief Investigator:</b>	Dr X L Wang		
<b>APA(I) Award(s):</b>	Q.W. Yao		
<b>Industry Partner(s):</b>	SFC Enterprises Pty Ltd		

#### **1. Structures and superconducting properties of C and Al co-doped $\text{MgB}_2$ for the first time.**

Polycrystalline  $\text{Mg}_{1-x}\text{Al}_x\text{B}_{2-x}\text{C}_x$  samples with  $x=y=0, 0.05, 0.1, 0.2, 0.3, 0.4$  were prepared using an in-situ reaction method and sintered at temperatures from 700 up to 950 °C. The phases, lattice parameters, microstructures, superconductivity and flux pinning were characterized by XRD, TEM, and magnetic measurements. Rietveld refinement results indicated that the Al and C occupied Mg and B positions, respectively. It was found that both the lattice parameters and the  $T_c$  decreased monotonically with increasing doping level. The effect of the Al and C co-doping on the flux pinning and the upper critical fields are also systematically measured studied.

**2. Bulks, thick films and metal clad  $\text{MgB}_2$  superconductors were prepared by a one step in-situ reaction of magnesium and boron at ambient pressure.** Samples with different grain sizes ranging from 300 um down to 20 nm were synthesized by using different Mg precursor powders with different particle sizes and by controlling the sintering conditions. The effect of grain size on the critical current density has been investigated. Results show that the  $J_c$  and its field dependence are improved significantly when the grains sizes of the  $\text{MgB}_2$  are significantly reduced. Our best samples show a high  $J_c$  of  $1.1 \times 10^6$  in zero field at 30 K,  $4 \times 10^6$  A/cm<sup>2</sup> in zero field and  $10^6$  A/cm<sup>2</sup> in 2.2 T at 15 K, and above  $10^5$  A/cm<sup>2</sup> in 5.2 T at 5 K. A large number of grain boundaries and nano-precipitates are suggested to be effective pinning centers.

**3.  $\text{MgB}_2$  polycrystalline bulk samples with addition of 5 and 10 wt.% nano-sized  $\text{Al}_2\text{O}_3$  powders were prepared by solid state reaction using pre-reacted  $\text{MgB}_2$ .** All the samples were sintered at 850 degrees C for 40 min in Ar. All the samples were characterized by X-ray diffraction, scanning electron microscopy and magnetic measurements. Results show that the critical current density and irreversibility fields decrease significantly with increasing  $\text{Al}_2\text{O}_3$  level.  $J_c$  values were decreased significantly by more than one order of magnitude. The  $T_c$  drops slightly from 37.9 to 36.6 K, but acquires a very wide transition width of more than 20 K. Furthermore, the amount of MgO was found to increase with increasing  $\text{Al}_2\text{O}_3$  level, probably indicating that Mg was replaced by Al, with the excess Mg forming extra MgO. The field dependence of  $J_c$  for all the samples was also studied.

The following papers have been published:

- Q.W. Yao, X.L. Wang, S. Soltanian, A.H. Li, J. Horvat, and S.X. Dou, “Fabrication, microstructure and critical current density of pure and Cu doped  $\text{MgB}_2$  thick films on stainless substrate by short-time in-situ reaction”, *Ceramic International*, 30 (2004) 1603-1606,
- X.L. Wang, Q. W. Yao, J. Horvat, M.J. Qin, and S.X. Dou, “Significant improvement of critical current density in  $\text{MgB}_2/\text{Cu}$  short tapes through nano-SiC doping and short-time in-situ reaction”, *Superconductor Science and Technol.* 17 (2004) L21.
- Q.W. Yao, X.L. Wang, A.H. Li, P.R. Munroe, and S.X. Dou, “Effect of nano-Y-ZrO<sub>2</sub> addition on the microstructure and critical current density of  $\text{MgB}_2$  superconductors”, *International Journal of Nanoscience.* 4&5 (2004) 563-569.

- X.L. Wang, et al., “Significant enhancement of critical current density in MgB<sub>2</sub> through nano-SiC, Si and C doping”, [*invited*], *Physica C*, 408-410 (2004) 63-67.
- Q.W. Yao, X.L. Wang, A.H. Li, S.X. Dou, X. Peng, M. Bhatia, M.D. Sumption, E.W. Collings, “Structures and superconducting properties of C and Al co-doped MgB<sub>2</sub>”, 17th International Symposium on Superconductivity, Japan, Nov, 2004.
- M. Delfany, X.L. Wang, S. Soltanian, J. Horvat, H.K. Liu, S.X. Sou, *Ceramics International* 30 (2004) 1581-3.

### ***Lithium/sulfur rechargeable battery for power applications***

<b>Funded:</b>	2004	2005	2006
<b>Project ID:</b>	LP0453698		
<b>Chief Investigators:</b>	H.K. Liu, J.Z. Wang (APD), G. Wang		
<b>Industry Partner:</b>	Guangzho Delong Energy Technology Pty Ltd		

Nanosize ZnS powders were prepared at room temperature by dropping simultaneously 20 ml of 1M zinc sulfate solution and 1 M sodium sulphide solution into distilled water containing 0.1 M ethylene diamine tetra acetic acid. The suspension was centrifuged at 4000r. min<sup>-1</sup> for 15mins, and the precipitate was washed using de-ionised water with the assistance of an ultrasonic disintegrator. This procedure was repeated for three times to remove any adsorbed ions. The precipitate was finally dried at 100°C in a vacuum oven for 10 h. The resulting powder was annealed at 450 °C to improve the crystallinity. The x-ray diffraction peaks for as-prepared ZnS powders are very broad, indicating nanocrystalline nature. After annealing treatment, the intensities of diffraction peaks increase substantially, reflecting the increased crystallinity. The average crystal size of zinc sulphide powders was determined by using the Traces Program according to the Scherrer formula. The crystal size is 3.41 nm for as-prepared ZnS powders, and 11.12 nm for annealed powder. TEM images of ZnS powders show that the pristine crystals have an average crystal size of a few nanometers. The small crystals stick together, forming agglomerates.

The charge and discharge curves for ZnS electrodes show that the first cycle of both electrodes exhibits high irreversible capacity, which may be attributed to the irreversible reaction of the formation of the SEI layer. The irreversible capacity of the annealed sample was slightly smaller than the as-prepared ZnS sample. During the subsequent cycle, the potential of the discharge plateaus is between 0.8 V and 0.0 V versus Li/Li<sup>+</sup>, which is suitable for anode materials for lithium-ion batteries. The potential of charge plateaus exist in the range of 0 -1.5V. The charge and discharge curves of ZnS electrodes exhibit several discharge and charge plateaus, which involve a series of different reactions as demonstrated in CV measurements. The discharge capacity for the cells made from annealed and non-annealed samples was measured. It can be seen that the initial reversible discharge capacities of the two samples are all quite high, about 730 mAh/g and 660 mAh/g for non-annealed and annealed samples respectively. The capacity declined rapidly to about 400 mAh/g in fifteen cycles and maintained stable for more than forty cycles. The results indicate that ZnS nanopowders are promising anode materials for lithium-ion batteries.

Nanosize cobalt sulfides were synthesized through the chemical reaction method, which was the same method by which ZnS was synthesised. The as-prepared CoS nanopowders were characterized by X-ray diffraction, Scanning electron microscopy and electrochemical testing. The x-ray diffraction pattern showed that CoS powder prepared via the chemical reaction method was amorphous phase. SEM images of the synthesised CoS showed that the particle sizes are homogenous and the grain sizes are around 50 nm. CoS electrodes exhibited a reversible lithium storage capacity of about 400 mAh/g with stable cyclability. The results show that the CoS nanopowders are promising cathode materials for lithium secondary batteries.

Publication from this project in 2004:

- Jiazhao Wang, Guoxiu Wang, LI Yang, See How Ng and Hua Kun Liu, “An investigation on electrochemical behaviour of nanosize sulphide electrode in lithium-ion cells”, *Journal of Solid State Electrochemistry*, submitted

## *Large-scale rechargeable lithium battery for power storage and electric vehicle applications*

<b>Funded:</b>	2004	2005	2006
<b>Project ID:</b>	LP0453766		
<b>Chief Investigators:</b>	G. Wang, H.K. Liu, K. Konstantinov, J. Ahn, B. Ammundsen		
<b>APA(I) Award:</b>	J. Yao		
<b>Industry Partners:</b>	Pacific Lithium NZ Ltd, Sopo Battery Energy Co.		
<b>Postgrad. Students:</b>	S. Needham		

This project started on March, 2004. We have achieved significant progress on the development of new anode materials and cathode materials for lithium energy storage.

Nanostructured Si-C composite materials were prepared by dispersing nanocrystalline Si in carbon aerogel and subsequent carbonization. A typical carbon gel was formed by mixing 0.29 M resorcinol and 0.57 M formaldehyde. The pH value was adjusted to be in the range of 6.5 – 7.4 by adding  $\text{NH}_3 \cdot \text{H}_2\text{O}$  solution. The mixture solution was put in an ampoule, sealed and heated on a hot plate. The temperature was maintained at 85 °C. The solution changed progressively from clear to milk white to yellow to orange as the reaction progressed. When the solution became viscous, nanocrystalline Si powders were added, and dispersed through magnetic stirring. The ampoule was kept at 85 °C for 10 hours and then carbon aerogel was formed with Si dispersed inside the gel. The obtained gel was then sintered at 650 ° under flowing argon to yield Si-C composites, containing 40% by weight in carbon. Through this process, nanosize Si was homogeneously distributed in a carbon matrix. The Si-C composites exhibit a reversible lithium storage capacity of 1450 mAh/g when used as anodes in lithium-ion cells. The nanostructured Si-C composite electrodes demonstrated good cyclability. The Si-C composites could provide a novel anode material for lithium-ion batteries.

Stoichiometric and non-stoichiometric Mg-doped lithium iron phosphates were synthesised via spray-pyrolysis, followed by sintering at high temperature for crystallization. The ingredient chemicals  $\text{Li}_2\text{CO}_3$  (99.95%),  $\text{FeC}_2\text{O}_4 \cdot 4\text{H}_2\text{O}$  (99%),  $\text{NH}_4 \cdot \text{H}_2\text{PO}_4$  (97%), and  $\text{Mg}(\text{C}_2\text{H}_3\text{O}_2)_2 \cdot 4\text{H}_2\text{O}$  (99%) were dissolved in dilute nitric acid to form a homogeneous solution, in which  $\text{Li}^+$ ,  $\text{Mg}^{2+}$ ,  $\text{Fe}^{2+}$  and  $[\text{PO}_4]^{3-}$  ions were mixed at molecular level. The mixed solution was peristaltic pumped into a homemade spray-pyrolysis furnace operating at 400 °C. Argon gas was used as the carrier gas for spraying solution to prevent the oxidation of  $\text{Fe}^{2+}$ . The loose precursor powders were collected by a cyclone. After spray pyrolysis, the precursor powders were then sintered at 750 °C for 10 hours. The spray pyrolysis process allows the homogeneous mixing of the ingredient reactants at atomic level. The electronic conductivities of the Mg-doped lithium iron phosphates have been drastically improved by four orders of magnitude, comparing to the undoped  $\text{LiFePO}_4$ . The electrochemical properties of as-prepared lithium iron phosphates were systematically measured by cyclic voltammetry and constant current charge/discharge cycling tests.

- G.X. Wang, J.H. Ahn, Jane Yao, Steve Bewlay, H.K. Liu, “Nanostructured Si-C composite anodes for lithium-ion batteries” *Electrochemistry Communication* 6(7) (2004) 689 – 692.
- G.X. Wang, S.L. Bewlay, K. Konstantinov, H.K. Liu, S.X. Dou and J.H. Ahn, “Physical and electrochemical properties of doped lithium iron phosphate electrodes” *Electrochimica Acta* 50 (2004) 441 – 445.
- S.L. Bewlay, K. Konstantinov, G.X. Wang, S.X. Dou and H.K. Liu, “Conductivity improvements to spray-produced  $\text{Li FePO}_4$  by addition of a carbon tube”, *Materials Letters* 58 (2004) 1788-1791.

#### 4. Progress Reports on International Linkage Award Projects

##### *Investigation of a series of metallic substrate materials suitable for developing long Y-Ba-Cu-O superconductors*

<b>Funded:</b>	2002	2003	2004
<b>Project ID:</b>	LX0211084		
<b>Australian Investigator:</b>	H.K. Liu – University of Wollongong		
<b>Partner Investigator:</b>	D.L. Shi – University of Cincinnati		

*Researchers from Institute for Superconducting and Electronic Materials, the University of Wollongong (UoW) & the Dept. Mat. Sci. & Eng., University of Cincinnati (UC) in USA have strong collaborations through this joint research on a series of metallic substrate materials. The research work has contributed to the development of the second generation of high temperature superconducting wire technology. International research experience for junior researchers and development of new collaborations between senior researchers from UoW in Australia and UC in the USA have been achieved.*

Despite great success in the TFA methods of depositing  $\text{YBa}_2\text{Cu}_3\text{O}_x$  (YBCO) thin films for coated conductors, critical issues involved in removing  $\text{BaCO}_3$  have not entirely been settled. There could possibly be other ways of dealing with carbon that remains in the film. We have recently developed a fluorine-free sol-gel synthesis with several important advantages, including precursor solution stability, improved film density, and elimination of HF during processing. With this approach, high-quality YBCO films have been developed on single crystal substrates with the transport  $J_c$ s up to  $106 \text{ A cm}^{-2}$ . In this study, the precursor solution stoichiometry was altered and its effects on superconducting properties were studied. The fluorine-free sol-gel-derived films on the  $\text{LaAlO}_3$  (LAO) substrate exhibited epitaxial growth with excellent in- and out-of-plane texture. Experimental details are reported on the sol-gel synthesis chemistry and XRD and TEM characterization of the YBCO thin films. Also discussed is the underlying formation mechanism of the YBCO phase during synthesis.

During the mutual visits, Prof. Shi (UC), Prof. Liu (UoW), Dr. M. Ionescu (UoW), A. Li (PhD candidate, UoW) and Y. Zhao (PhD candidate, UoW) have worked together on YBCO thin films using the pulsed laser deposition technique, and discussed project collaboration. Prof. Shi's two PhD students (Y. Xu and HB Yao) also communicated with the researchers at UoW. A joint paper was published in Supercond. Sci. Technol. Two joint papers were presented at the ICMC conference.

Donglu Shi, Yongli Xu, Haibo Yao, Z Han, Jie Lian, Lumin Wang, Aihua Li, H.K. Liu and S. X. Dou, "The development of  $\text{YBa}_2\text{Cu}_3\text{O}_x$  thin films using a fluorine-free sol-gel approach for coated conductors", Supercond. Sci. Technol. **17** (2004) 1420–1425

Donglu Shi and Yongli Xu Aihua Li, Michal Ionescu, Hua Kun Liu, S.X. Dou, Haibo Yao and Z. Han "Synthesis and characterization of epitaxial YBCO thin films prepared by a fluorine-free sol-gel method for coated conductors", presented at ICMC topical workshop 2/2004

A.H. Li, M. Ionescu, H.K. Liu, D.L. Shi and S.X. Dou, "Microstructure and phase evolution in  $\text{Yba}_2\text{Cu}_3\text{O}_y$  films grown on various substrates fabricated via a non-fluorine sol-gel route", presented at ICMC topical workshop 2/2004

##### *Magneto-optical imaging of super-current flow in superconducting tapes and wires*

<b>Funded:</b>	2004	2005	2006
<b>Project ID:</b>	LX0453582		
<b>Chief Investigators:</b>	Prof. S.X. Dou, A.V. Pan – University of Wollongong Prof. T.H. Johansen – University of Oslo		

This project is aimed at establishing the connections between local and global superconducting current-carrying abilities in magnesium diboride and high temperature superconducting tapes and wires with the help of local high-resolution magneto-optical imaging combined with transport current technique.

In the first year of the project, two of the project goals have received careful analysis:

1. We have investigated the development of the overcritical state in  $\text{MgB}_2$  superconducting wires sheathed in iron. For these purpose, Iron sheathed superconducting  $\text{MgB}_2$  wire samples were studied with the help of magneto-optical (MO) imaging in order to visualize local effects induced by a ferromagnetic iron screen (the sheath) around the superconducting  $\text{MgB}_2$  core. MO experiments were also carried out in the wires with transport currents applied. The magnetic flux distribution within the superconducting core of the wire was unusually modified in the case where the current is applied in the field-cooled state. The observed phenomenon was evaluated in terms of the magnetic interaction between the ferromagnetic screen and the superconducting core. This interaction enables a super-current redistribution within the core, so that the super-current paths are pushed to the middle of the core. This redistribution is consistent with the explanation of experimentally observed overcritical currents in the wires, which are higher than the “conventional” critical current density achieved in the wires without a ferromagnetic sheath.

2. We studied the process of optimization of the Bi-2223 superconducting tape fabrication procedure with the help of magneto-optical imaging. In this research, a set of Ag-sheathed Bi-2223 ( $\text{Bi}_{1.72}\text{Pb}_{0.34}\text{Sr}_{1.85}\text{Ca}_{1.99}\text{Cu}_3\text{O}_x$ ) tapes was produced using the powder in tube technique and two heat treatments separated by a mechanical deformation. For the second heat treatment, a two-step annealing process was used with the first step at  $825^\circ\text{C}$  and the second at different temperatures from  $725$  to  $800^\circ\text{C}$ ; an additional tape was produced by a slow cooling ramp after annealing at  $825^\circ\text{C}$ . These tapes were studied with local MO imaging. This “local” technique provides results which correlate with and clarify the results obtained by other “global” techniques such as measurements involving XRD, magnetization, transport critical current  $J_C$ , and critical temperature  $T_C$ . The MO results show better superconducting properties (higher  $J_C$ , good shielding properties) for the slow cooled sample and for the sample that was annealed at  $750^\circ\text{C}$  during the second step. Reasons for the observed behaviour were explained in terms of the rate control of the healing process of the cracks in the liquid phase of the superconducting core formation, in terms of enhanced crystallization of Bi-2223 from the liquid phase and the secondary phases, and in terms of distribution of remanent secondary phases.

- V. Pan, S. Dou, and T. H. Johansen, Magneto-optical imaging of magnetic screening in superconducting wires, in NATO Science Series II: Mathematics, Physics and Chemistry, Vol. 142: *Magneto-Optical Imaging*, (Kluwer A. P., Dordrecht), pp. 141-148 (2004).
- M. Roussel, A. V. Pan, R. Zeng, H. K. Liu, S. X. Dou, and T. H. Johansen, Optimization control of Bi-2223 superconducting tape fabrication procedure by magneto-optical imaging, in NATO Science Series II: Mathematics, Physics and Chemistry, Vol. 142: *Magneto-Optical Imaging*, (Kluwer A. P., Dordrecht), pp. 125-132 (2004).

Two more papers are currently being finalized.

#### *Simulation and Characterisation of opto-thermionic cooling devices*

<b>Funded:</b>	2003	2004	2005
<b>Project ID:</b>	LX0348004		
<b>Chief Investigators:</b>	A/Prof. C. Zhang, A/Prof. R.A. Lewis – University of Wollongong Prof. K.A. Chao – Lund University, Sweden		

**Project summary:** Opto-thermionic devices combine thermionic emission and laser cooling to achieve the maximum cooling power and highest thermal efficiency. These devices are ultra small, very reliable and fully integratable. Many important problems need to be solved to improve the performance of this new class of solid-state cooling devices. One is to understand and manipulate the electron-hole radiative recombination and minimize the Auger process in reduced dimensionality devices such as quantum wells. Researchers at Wollongong and Lund will collaborate on theoretical analysis, computer simulation and electrical/optical measurements to solve this problem.

# Selected Abstracts

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**Conductivity improvements to spray-produced LiFePO<sub>4</sub> by addition of a carbon source, S.L. Bewlay, K. Konstantinov, G.X. Wang, S.X. Dou, H.K. Liu, Materials Letters 58 (2004) 1788.**

We present order-of-magnitude conductivity data for "carbon-included" lithium iron phosphate (LFP) powders lightly pelletised as used as cathodes in Li-ion batteries. The powders were synthesised by a spray pyrolysis method, with a short ameliorating sinter to optimise phase purity. Carbon was introduced into the materials by adding stoichiometric amounts of sucrose into the starting ingredients. We obtained X-ray diffraction patterns and electrical conductivity estimates for carbon contents of between 0 and 31 wt.%. The resultant conductivities spanned almost seven orders of magnitude.

**Preparation and properties of spherical LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub> as a cathode for lithium-ion batteries, Y. Chen, G.X. Wang, J.P. Tian, K. Konstantinov, H.K. Liu, Electrochimica Acta 50 (2004) 435.**

Spherical LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub> compounds were synthesized by sintering spherical Ni<sub>0.75</sub>Co<sub>0.25</sub>(OH)<sub>2</sub> and LiOH center dot H<sub>2</sub>O precursors at various temperatures in an oxygen atmosphere. A pure phase LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub> could be identified. SEM observation showed that the LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub> particles are spherical in shape and are composed of many small crystals. Magnetic susceptibility measurements reveal that the spherical LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub> compounds have a more ordered layered structure than that of non-spherical LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub>. The spherical LiNi<sub>0.75</sub>Co<sub>0.25</sub>O<sub>2</sub> cathodes demonstrated a stable electrochemical performance in lithium-ion cells with a high reversible capacity of 167mAh/g and good cyclability.

**Effect of progressive substitution of La<sup>3+</sup> by Bi<sup>3+</sup> on the structure, magnetic and transport properties of La<sub>0.67</sub>Sr<sub>0.33</sub>MnO<sub>3</sub>, Z.X. Cheng, T.M. Silver, A.H. Li, X.L. Wang, H. Kimura, Journal of Magnetism and Magnetic Materials 283 (2004) 143.**

Polycrystalline La<sub>0.67-x</sub>Bi<sub>x</sub>Sr<sub>0.33</sub>MnO<sub>3</sub> (x = 0, 0.1, 0.2, 0.3 and 0.67) was prepared by solid-state reaction. The effects of La-substitution by Bi with a typical polarized lone pair electron character on the structure, magnetic and transport properties are presented. The results show that the polarized lone pair 6s<sup>2</sup> electrons have a dramatic effect on these properties. Structure refinements by the Rietveld method show that the substitution elongates the *a*- and *c*-axes, and eventually changes the structure from rhombohedral to tetragonal. At the same time, the elongated Mn<sup>3+</sup>-O-Mn<sup>4+</sup> chain weakens the double exchange between adjacent Mn<sup>3+</sup> and Mn<sup>4+</sup> ions via the O bridge. As a consequence, the ferromagnetic coupling temperature decreases from 370 K down to 330 K as x increases to 0.3 from 0, and down to 270 K when La is totally replaced by Bi. With an increasing substitution level, the saturation moment (M<sub>s</sub>) decreases from the near theory value of 3.67 μ<sub>B</sub> down to 2.5 μ<sub>B</sub> for x = 0.3, and 0.08 μ<sub>B</sub> for the totally substituted sample. The sample with x = 0.67 shows a very weak ferromagnetic property. However, M<sub>s</sub> should not change if only the unchanged Mn<sup>3+</sup>/Mn<sup>4+</sup> ratio is considered in the La<sub>0.67-x</sub>Bi<sub>x</sub>Sr<sub>0.33</sub>MnO<sub>3</sub> system. The decrease in M<sub>s</sub> can only be explained by an enhanced anti-ferromagnetic coupling that is simultaneous with the weakening of the ferroelectric dc coupling by Bi. With increasing Bi content, the resistivity increases, and the temperature of the semiconductor to metallic transition also rises. Eventually the totally substituted sample becomes an insulator.

**The morphology, periodical modulation structure and effects of heat treatment on the superconductivity of (Tl, Pb)(Sr, Ba)-1223 single crystals**, Z.X. Cheng, X.L. Wang, S. Keshavarzi, M.J. Qin, T.M. Silver, H.K. Liu, H. Kimura, S.X. Dou, *Supercond. Sci. Technol.* 17 (2004) 696.

Surface morphologies and microstructures of (Tl, Pb)(Sr, Ba)-1223 single crystals were investigated by using a scanning electronic microscope (SEM) and an atomic force microscope (AFM). The SEM images showed that a Tl-1223 single crystal grown by self-flux obeys a layer-by-layer growth mechanism. Periodic modulation structures 200 nm in width and about 0.7-0.8 nm in height were observed using an AFM. Heat treatments in different atmospheres of argon and oxygen at 500 °C were carried out with different treatment times.  $T_c$  and  $J_c$  have been improved through optimized heat treatment for 3 h in argon gas. Crystals were also heat treated in PbO. Results showed that the magnetic properties were significantly improved, with large increases in  $T_c$  and  $J_c$ , indicating that the ratio of Tl to Pb in the crystal is another important factor in addition to the oxygen content in affecting the superconducting properties. The modulation structure is probably responsible for the strong flux pinning in (Tl, Pb)(Sr, Ba)-1223 crystals and the large  $J_c$ .

**Characterization and growth of magnesium diboride single crystals**, Z.X. Cheng, X.L. Wang, A.V. Pan, K.K. Liu, S.X. Dou, *J. Crystal Growth* 263 (2004) 218.

Single crystals of magnesium diboride with maximum dimensions of 200 x 200 x 60  $\mu\text{m}^3$  have been successfully grown from copper flux in iron capsules.  $\text{MgB}_2$  crystallized separately in a system with the composition  $\text{Mg}_{40}\text{Cu}_{40}\text{B}_{20}$ , and large single crystals were grown. Crystals grow together in the system with the composition  $\text{Mg}_{35}\text{Cu}_{40}\text{B}_{25}$ , and  $\text{MgB}_4$  is found in this system due to excess B content.  $\text{MgB}_2$  crystallizes in very small particles in a system with the composition  $\text{Mg}_{50}\text{Cu}_{40}\text{B}_{10}$ .  $\text{MgB}_2$  single crystals show strongly polarized light properties, and thus are easily discriminated from other kinds of accompanying crystals and from their surroundings. Magneto-optical microscopy gives direct evidence of superconducting properties of  $\text{MgB}_2$  crystals. Further measurements of ac-susceptibility show that crystals begin the superconducting transition at 39.1 K with a transition width of 1.3 K.

**Nano-sized  $\text{Al}_2\text{O}_3$  doping effects on the critical current density of  $\text{MgB}_2$  superconductors**, M. Delfany, X.L. Wang, S. Soltanian, J. Horvat, H.K. Liu, S.X. Dou, *Ceramics International* 30 (2004) 1581.

$\text{MgB}_2$  polycrystalline bulk samples with addition of 5 and 10 wt.% nano-sized  $\text{Al}_2\text{O}_3$  powders were prepared by solid state reaction using pre-reacted  $\text{MgB}_2$ . All the samples were sintered at 850°C for 40 min in Ar. All the samples were characterized by X-ray diffraction, scanning electron microscopy and magnetic measurements. Results show that the critical current density and irreversibility fields decrease significantly with increasing  $\text{Al}_2\text{O}_3$  level.  $J_c$  values decreased significantly by more than one order of magnitude. The  $T_c$  drops slightly from 37.9 to 36.6 K, but acquires a very wide transition width of more than 20 K. Furthermore, the amount of MgO was found to increase with increasing  $\text{Al}_2\text{O}_3$  level, probably indicating that Mg was replaced by Al, with the excess Mg forming extra MgO. The field dependence of  $J_c$  for all the samples is also presented.

**Nanoscale-SiC doping for enhancing  $J_c$  and  $H_{c2}$  in superconducting  $\text{MgB}_2$** , S.X. Dou, V. Braccini, S. Soltanian, R. Klie, Y. Zhu, S. Li, X.L. Wang, D. Larbalestier, *J. Appl. Phys.* 96 (2004) 7549.

The effect of nanoscale-SiC doping of  $\text{MgB}_2$  was investigated in comparison with undoped, clean-limit, and Mg-vapor-exposed samples using transport and magnetic measurements. It was found that there are two distinguishable but related mechanisms that control the critical current-density-field  $J_c(H)$  behavior: increase of upper critical field  $H_{c2}$  and improvement of flux pinning. There is a clear correlation between the critical temperature  $T_c$ , the resistivity  $\rho$ , the residual resistivity ratio  $\text{RRR}=\rho(300\text{ K})/\rho(40\text{ K})$ , the irreversibility field  $H^*$ , and the alloying state in the samples. The  $H_{c2}$  is about the same within the measured field range for both the Mg-vapor-treated and the SiC-doped samples. However, the  $J_c(H)$  for the latter is higher than the former in a high-field regime by an order of magnitude. Mg vapor treatment induced intrinsic scattering and contributed to an increase in  $H_{c2}$ . SiC doping, on the other hand, introduced many nanoscale precipitates and disorder at B and Mg sites, provoking an increase of  $\rho(40\text{ K})$  from 1  $\mu\Omega\text{ cm}$  ( $\text{RRR}=15$ ) for the clean-limit

sample to  $300 \mu\Omega \text{ cm}$  ( $\text{RRR}=1.75$ ) for the SiC-doped sample, leading to significant enhancement of both  $H_{c2}$  and  $H^*$  with only a minor effect on  $T_c$ . Electron energy-loss spectroscopy and transmission electron microscope analysis revealed impurity phases:  $\text{Mg}_2\text{Si}$ ,  $\text{MgO}$ ,  $\text{MgB}_4$ ,  $\text{BO}_x$ ,  $\text{Si}_x\text{B}_y\text{O}_z$ , and BC at a scale below 10 nm and an extensive domain structure of 2-4-nm domains in the doped sample, which serve as strong pinning centers.

**Field behavior of the critical current in quasi-single-crystalline YBCO films**, *Y.V. Fedotov, E.A. Pashitskii, S.M. Ryabchenko, A.V. Semenov, A.V. Pan, S.X. Dou, C.G. Tretiatchenko, V.A. Komashko, Y.V. Cherpak, V.M. Pan*, *Physica C* 401 (2004) 316.

Magnetic field, angular and temperature dependencies of the critical current density were measured by SQUID-magnetometry, ac magnetic susceptibility, and transport techniques in single-crystalline epitaxial YBCO films. The mechanism of vortex depinning from growth-induced linear defects consistently quantitatively describes the measured  $J_{c0}(H)$ -dependencies. The model takes into account a distribution of domain size as well as the dislocation spacing within domain boundaries. Structure parameters of YBCO films extracted from  $J_{c0}(H||c, T)$ -curves and X-ray diffraction studies agree.

**Virgin magnetization of a magnetically shielded superconductor wire: Theory and experiment**, *Y.A. Genenko, S.V. Yampolskii, A.V. Pan*, *Appl. Phys. Lett.* 84 (2004) 3921.

On the basis of exact solutions to the London equation, the magnetic moment of a type II superconductor filament surrounded by a soft-magnet environment is calculated and the procedure of extracting the superconductor contribution from magnetic measurements is suggested. A comparison of theoretical results with experiments on  $\text{MgB}_2/\text{Fe}$  wires allows the estimation of the value of critical current for the first magnetic flux penetration.

**Structural and magnetic properties of  $\text{Y}_{0.33}\text{Sr}_{0.67}\text{CoO}_{2.79}$** , *D.J. Goossens, K.F. Wilson, M. James, A.J. Studer, X.L. Wang*, *Phys. Rev. B* 6913 (2004) 4411.

The perovskite-based oxide  $\text{Y}_{0.33}\text{Sr}_{0.67}\text{CoO}_{2.79}$  has been magnetically and structurally characterized. The material shows a unit cell of  $2 \times 2 \times 4$  simple perovskite cubes with space group  $I4/mmm$ . This is a different structure to that observed in the much-studied  $(\text{La}, \text{Sr})\text{CoO}_3$  oxides. Oxygen stoichiometry is established through thermogravimetric analysis and correlated with ac and dc magnetic measurements and magnetic neutron diffraction. Hysteresis with field and temperature is observed in the dc magnetization measurements, yet the absence of an imaginary component in the ac susceptibility suggests a time-independent cause for these effects such as the presence of independently ordering ferromagnetic regions due to compositional inhomogeneities within the (single-phase) sample. Rietveld magnetic refinements suggest that the Co moments are arranged antiferromagnetically below 320 K, with the ferromagnetic regions existing within the long-range ordered antiferromagnetic matrix. The staggered moments are (anti)parallel with the  $c$  axis and of magnitude  $2\mu(\text{B})$ , a moment most typical of intermediate spin  $\text{Co}^{3+}$ . The material does not enter a spin glass or cluster glass phase, but appears to undergo a broad spin-state transition below 100 K.

**Characterization of nanoparticles of  $\text{LiMn}_2\text{O}_4$  synthesized by a one-step intermediate temperature solid-state reaction**, *Z.P. Guo, J.H. Ahn, H.K. Liu, S.X. Dou*, *J. Nanoscience and Nanotechnology* 4 (2004) 162.

Nanoparticles of lithium manganese oxide ( $\text{LiMn}_2\text{O}_4$ ) with a spinel structure have been synthesized by a one-step intermediate temperature solid-state reaction. The influence of the molar ratio of citric acid to the metal ions on the physicochemical properties of  $\text{LiMn}_2\text{O}_4$  powders in air has been analyzed by means of X-ray diffraction and electron microscope techniques. The electrochemical behavior of the material has been examined by charge/discharge tests and cyclic voltammetry. Test results reveal that  $\text{LiMn}_2\text{O}_4$  particles with lower molar ratios of citric acid to metal ions (1:2) are highly crystalline and highly electrochemically

reversible, with better cycle capabilities when compared with a sample with a higher molar ratio (2:1). The  $\text{LiMn}_2\text{O}_4$  powders obtained by this method have a uniform morphology with a narrow size distribution.

**Nanopinning in high-temperature superconductors**, *J. Horvat*, in *Encyclopedia of Nanoscience and Nanotechnology* 7. Ed: H.S. Nalwa, American Science Publishers, 207-218 (2004).

High-temperature superconductivity is one of the most studied phenomena in the last 20 years. This is because of its potential to bring the fascinating world of superconductivity into our every-day life. However, soon after the discovery of high-temperature superconductivity it became clear that two main obstacles have to be overcome: vortex pinning and grain connectivity. Improvement of vortex pinning in *high-temperature superconductors* (HTS) is in the domain of nanotechnology, because of their special intrinsic physical properties. This contribution outlines improvement of vortex pinning in HTS by introduction of nano-size *pinning centres*. Because of wide range of intended readership, the contribution will begin with simple description of basic principles of superconductivity and vortex pinning. The focus will gradually shift to more specific topics, being intended for more advanced readers

**Interaction of Superconductor with magnetic sheath as a way for improvement of critical current in  $\text{MgB}_2/\text{Fe}$  superconductor**, *J. Horvat*, in *Focus on Superconductivity*, Edited by B. P. Martins, Nova Science Publishers, 2004, pp.175-190.

Magnesium diboride superconducting wires give the largest critical current density ( $J_c$ ) when produced with iron sheath. Because iron is ferromagnetic, it is expected to improve the field dependence of  $J_c$  by shielding of the external field for low magnetic fields. However, transport and magnetic measurements of  $J_c$  reveal that  $J_c$  in  $\text{MgB}_2/\text{Fe}$  is improved far beyond the effect of simple magnetic shielding. The transport measurements in external field show that  $J_c$  initially decreases with the field. This is followed by an increase for intermediate fields and again a decrease for high fields, resembling the “peak effect”. The value of  $J_c$  in the field range of this peak effect is higher than the  $J_c$  without iron sheath. The field range of improved  $J_c$  widens with decreasing the temperature, shifting to the higher values of the field. The explanation of this phenomenon is suggested in terms of a model predicting the occurrence of overcritical state, as a result of interaction between partly vortex filled superconductor and a magnet. In this model, the currents are pushed into vortex-free volume of the superconductor, effectively increasing its value of loss-free current. The occurrence of the overcritical state is supported by magnetic measurements of  $J_c$ .

**Superconducting screening on different length scales in high-quality bulk  $\text{MgB}_2$  superconductor**, *J. Horvat, S. Soltanian, A.V. Pan, X.L. Wang*, *J. Appl. Phys.* 96 (2004) 4342.

High-quality bulk  $\text{MgB}_2$  exhibits a structure of voids and agglomeration of crystals on different length-scales. Because of this, the superconducting currents percolate between the voids in the ensuing structure. Magnetic measurements reveal that the superconducting currents circulate on at least three different length-scales, of  $\sim 1$  micrometre,  $\sim 10$  micrometre and whole of the sample ( $\sim$ millimetre). Each of these screenings contributes to the measured irreversible magnetic moment ( $\Delta m$ ). The analysis of the field dependence of  $\Delta m$  for samples of subsequently decreasing size showed that the critical current obtained using the simple critical state model is erroneous. This leads to the artefact of the sample size-dependent critical current density  $J_c$  and irreversibility field. Our data analysis enables the separation of the contribution of each of the screening currents to  $\Delta m$ . The field dependence of each of the currents follows a *stretched exponential form*. The currents flowing around whole of the sample give a dominant contribution to  $\Delta m$  in the intermediate fields ( $1\text{T} < H < 4\text{T}$  at 20K) and they can be used to obtain the value of  $J_c$  from critical state model, which corresponds to the transport  $J_c$ . The stretched exponential field dependence of these currents is similar to the one obtained for high-temperature superconductors, and it seems to be connected with the percolation of the currents.

**Effect of sample size on magnetic  $J_c$  for  $MgB_2$  superconductor**, *J. Horvat, S. Soltanian, X.L. Wang, S.X. Dou*, Appl. Phys. Lett. 84 (2004) 3109.

A strong effect of sample size on magnetic  $J_c(H)$  was observed for bulk  $MgB_2$  when  $J_c$  is obtained directly from the critical state model. Thus obtained zero-field  $J_c$  ( $J_{c0}$ ) decreases strongly with the sample size, attaining a constant value for the samples larger than a few millimetres. On the other hand, the irreversibility field ( $H_{irr}$ ) defined at  $J_c = 100 \text{ A/cm}^2$  increases with the sample size. The decrease of  $J_{c0}$  is described in terms of voids in the bulk  $MgB_2$  samples and superconducting screening around the cells of superconducting material between these voids (35  $\mu\text{m}$ ), because of concentration of the current in the narrow bridges connecting the cells. For samples larger than a few millimetres, the value of magnetic  $J_c$  is in agreement with the transport  $J_c$  and it is restricted by the voids. The critical state model is not suitable for obtaining  $J_c$  for small bulk  $MgB_2$ . The increase of  $H_{irr}$  with the sample size is an artefact of defining  $H_{irr}$  by the value of  $J_c$  at which an additional superconducting screening on 1 $\mu\text{m}$  scale dominates  $\Delta m$ .

**Enhancement of critical current density in  $YBa_2Cu_3O_{7.8}$  thin films grown using PLD on YSZ (001) surface modified with Ag nano-dots**, *M. Ionescu, A.H. Li, Y. Zhao, H.K. Liu, A. Crisan, J.* Phys. D – Appl. Phys. 37 (2004) 1824.

Y123 thin films were grown by pulsed laser deposition (PLD) on YSZ (001) substrate. Prior to the film deposition, a discontinuous layer of Ag was deposited on the substrate, also using PLD, in the form of separate islands. Atomic force microscopy (AFM) investigation of the Ag layer showed that its morphology consisted of self-assembled islands of nanometre size, randomly distributed on the surface of the substrate, called nano-dots. The Y123 superconducting films grown on such a surface were characterized using AFM, x-ray diffraction, secondary electron microscopy, ac susceptibility and dc magnetization. The results show that there is no significant difference in surface morphology, crystallographic orientation, phase composition or superconducting transition temperature between the Y123 films grown on YSZ (001) with an Ag nano-dots layer and a control Y123 film grown on a virgin YSZ (001) surface. On the other hand, at 77 K, the magnetic critical current density ( $J_{cm}$ ) was three times higher for the Y123 film grown on YSZ with the modified (001) surface than for the film grown on YSZ with a virgin (001) surface. At 5 K the enhancement of  $J_{cm}$  was approximately seven times, at both low and high fields. This suggests an increase in pinning, caused presumably by point defects formed in the Y123 film above the Ag islands.

**Large magnetoresistive effect in bulk  $Bi2212$  with small additions of  $USr_2CaO_6$** , *M. Ionescu, B. Winton, T. Silver, S.X. Dou, R. Ramer*, J. Phys. D – Appl. Phys. 37 (2004) 1727.

A large magnetoresistive (MR) effect was observed in  $Bi2212$  in which  $USr_2CaO_6$  was added in a proportion of 6 wt%. The resistivity of melt-textured (MT)  $Bi2212 + 6 \text{ wt}\% USr_2CaO_6$  possesses a high sensitivity to applied dc fields, as compared to pure  $Bi2212$ , in particular at low fields, below 3 T, and in a temperature range between 45 and 85 K. In this temperature range, the MR effects of MT  $Bi2212 + 6 \text{ wt}\% USr_2CaO_6$  display a maximum that may be tuned to a particular temperature within the above range, by changing the amount of added non-superconducting compound. X-ray results show that during the melt-texturing process of this mixture, the  $USr_2CaO_6$  phase is stable and the reaction with  $Bi2212$  matrix is minimal, in spite of a small decrease in the superconducting transition temperature. A cryogenic sensor was build and tested at 77 K in low fields. It shows high sensitivity and no hysteresis of resistivity when the applied field was cycled between 0 and 1 T.

**Cryogenic magnetic field sensor based on the magnetoresistive effect in bulk  $Bi2212+USr_2CaO_6$** , *M. Ionescu, B. Winton, T. Silver, R. Ramer*, Appl. Phys. Lett. 84 (2004) 5335.

A large magnetoresistive (MR) effect was observed in melt-textured (MT)  $Bi2212$  in which  $USr_2CaO_6$  was added in a proportion of 6 wt %. The resistivity measurements of MT  $Bi2212+6 \text{ wt}\% USr_2CaO_6$  show high sensitivity to applied dc fields, as compared to pure  $Bi2212$ , in particular at low fields, below 3 T, and in a temperature range between 45 K and 85 K. In this temperature range, the MR effect of MT  $Bi2212+6 \text{ wt}\%$

USr<sub>2</sub>CaO<sub>6</sub> is two orders of magnitude larger than the MR effect in pure Bi2212, and displays a maximum that may be tuned to a particular temperature within the above range, by changing the amount of added nonsuperconducting compound. A cryogenic sensor was built and tested at 77 K in low fields. It shows a good sensitivity and small (~1%) hysteresis of resistivity when the applied field was cycled between 0 T and 1 T.

**Oxygen vacancy ordering and magnetism in the rare earth stabilised perovskite form of SrCoO<sub>3-δ</sub>,** *M. James, D. Cassidy, K.F. Wilson, J. Horvat, R.L. Withers, Solid State Sciences 6 (2004) 655.*

We have demonstrated that SrCoO<sub>3-δ</sub> can be stabilised into phase pure perovskite forms by the introduction of small amounts ~5% of certain rare earth ions (Sm<sup>3+</sup>-Yb<sup>3+</sup>). At the same doping levels, La<sup>3+</sup> and Pr<sup>3+</sup> crystallise with the same isostructural trigonal structure as Sr<sub>6</sub>Co<sub>5</sub>O<sub>15</sub>; while the Nd<sup>3+</sup> composition shows a mixture of both structure types. Powder X-ray diffraction showed only a simple cubic perovskite structure, however, a combination of electron and neutron diffraction has revealed a tetragonal (P4/mmm) a(p) x a(p) x 2a(p) superstructure. Strontium and the rare earth ions are disordered over a single site, while the oxygen vacancies are localised on the apical O2 sites. Magnetisation measurements show that these materials undergo transitions to a spin-glass state at temperatures below 150 K, and that significant coupling occurs between the rare earth ions and the mixed Co<sup>3+/(4+)</sup> ions. Magnetisation measurements as a function of applied field reveals that below the transition temperature ferromagnetic ordering takes place at relatively large fields.

**Electrochemical properties of Co<sub>3</sub>O<sub>4</sub>, Ni-Co<sub>3</sub>O<sub>4</sub> mixture and Ni-Co<sub>3</sub>O<sub>4</sub> composite as anode materials for Li ion secondary batteries,** *Y.M. Kang, K.T. Kim, J.H. Kim, H.S. Kim, P.S. Lee, J.Y. Lee, H.K. Liu, S.X. Dou, J. Power Sources 133 (2004) 252.*

By varying the synthetic temperature and time, Co<sub>3</sub>O<sub>4</sub> with highly optimized electrochemical properties was obtained from the solid state reaction of CoCO<sub>3</sub>. As a result, Co<sub>3</sub>O<sub>4</sub> showed a high capacity around 700 mAh/g and stable capacity retention during cycling (93.4% of initial capacity was retained after 100 cycles). However, its initial irreversible capacity reached about 30% of capacity. Several phenomenological examinations in our previous results told us that the main causes of low initial coulombic efficiency, that is, large initial irreversible capacity, were solid electrolyte interphase (SEI) film formation on the surface and incomplete decomposition of Li<sub>2</sub>O during the first discharge process. SEI film formation cannot be restrained without the development of a special electrolyte, and there has been little research on the proper electrolyte composition, whereas in our research, Ni had the catalytic activity to facilitate Li<sub>2</sub>O decomposition. Thus, in order to improve the low initial coulombic efficiency of Co<sub>3</sub>O<sub>4</sub> (69%), Ni was added to Co<sub>3</sub>O<sub>4</sub> using two methods, physical mixing and mechanical milling. When adding the same amount of Ni, the mechanical milling showed an improvement in initial coulombic efficiency, 79%, but physical mixing had no effect. Finally, when the charge-discharge mechanism of Co<sub>3</sub>O<sub>4</sub> was considered and the morphologies of the Ni-Co<sub>3</sub>O<sub>4</sub> mixture obtained by physical mixing and the Ni-Co<sub>3</sub>O<sub>4</sub> composite prepared by mechanical milling were compared, it was revealed that the initial coulombic efficiency of Ni-Co<sub>3</sub>O<sub>4</sub> composite depends on the contact area between the Ni and the Co<sub>3</sub>O<sub>4</sub>.

**Vortex dynamics in pure and SiC-doped MgB<sub>2</sub>,** *S. Keshavarzi, M.J. Qin, S. Soltanian, H.K. Liu, S.X. Dou, Physica C 408-410 (2004) 601.*

Hysteresis loop and magnetization relaxation measurements have been performed on a pure and a SiC-doped MgB<sub>2</sub> samples. The normalized volume pinning forces determined from the hysteresis loop are observed to scale as a function of the reduced magnetic field ( $h = H/H_{irr}$ ) with peaks at  $h_{max}$  approximately 0.2. This result implies that the dominating pinning mechanism in both materials is the pinning by normal surface defects. From magnetization relaxation measurements, the current dependence of the activation energy is found to be logarithmic.

**New approach for synthesis of carbon-mixed LiFePO<sub>4</sub> cathode materials**, K. Konstantinov, S. Bewlay, G.X. Wang, M. Lindsay, J.Z. Wang, H.K. Liu, S.X. Dou, J.H. Ahn, *Electrochimica Acta* 50 (2004) 421.

For the first time, carbon-mixed LiFePO<sub>4</sub> (LFP) cathode materials have been prepared by spray solution technology. Nominal addition of 15 or 20 wt.% C was used in order to simulate the industrial practice for preparation of electrode materials. The prepared powders consist of a single LiFePO<sub>4</sub> phase: small crystallites with a highly developed surface area, beneficial for the surface electrochemical processes limited by the low Li diffusion. The combination of spray technology and carbon addition increased the specific surface area above 20 m<sup>2</sup>/g at a relatively high sintering temperature (700 °C). The initial discharge capacity was up to 140 mAh/g compared to 125 mAh/g for conventionally prepared (using a solid state reaction) LiFePO<sub>4</sub> electrode materials.

**In-situ production of nano-structured ceramics by spray solution technique**, K. Konstantinov, Z. W. Zhao, L. Yuan, H. K. Liu and S. X. Dou, *Proc. Advanced Materials for Energy Conversion II*, TMS Annual Conference 15-18 March 2004, Charlotte, USA, pp. 331-338.

Various nano-structured M<sub>x</sub>O<sub>y</sub> ceramics, e.g. CoO, Co<sub>3</sub>O<sub>4</sub>, SnO<sub>2</sub>, and NiO, have been prepared in-situ by a spray pyrolysis method. The effects of the temperature and sintering time on nano-crystallinity, phase composition, and other physical or electrochemical parameters have been studied in detail. Different methods including X-ray diffraction, gas sorption analysis (for estimation of BET surface area), and TEM and SEM techniques, combined with EDX analysis and standard battery testing methods have been used to characterize the powders obtained. We have demonstrated that the method used is flexible and universal, and it permits good control of the crystal size and phase product, allowing in-situ production of simple or complex ceramics possessing specific surface areas that are generally larger than for the corresponding materials obtained via conventional technology. The obtained materials have promising potential applications as anode battery materials, catalysts or capacitors.

**Correlated vortex pinning in Si-nanoparticle doped MgB<sub>2</sub>**, I. Kusevic, E. Babic, O. Husnjak, S. Soltanian, X.L. Wang, S.X. Dou, *Solid State Comm.* 132 (2004) 761.

The magnetoresistivity and critical current density of well characterized Si-nanoparticle doped and undoped Cu-sheathed MgB<sub>2</sub> tapes have been measured at temperatures T greater than or equal to 28 K in magnetic fields B less than or equal to 0.9 T. The irreversibility line B<sub>irr</sub>(T) for doped tape shows a stepwise variation with a kink around 0.3 T. Such B<sub>irr</sub>(T) variation is typical for high-temperature superconductors with columnar defects (a kink occurs near the matching field B<sub>φ</sub>) and is very different from a smooth B<sub>irr</sub>(T) variation in undoped MgB<sub>2</sub> samples. The microstructure studies of nanoparticle doped MgB<sub>2</sub> samples show uniformly dispersed nanoprecipitates, which probably act as a correlated disorder. The observed difference between the field variations of the critical current density and pinning force density of the doped and undoped tape supports the above findings.

**Critical currents and vortex pinning in U/n treated Bi2223/Ag tapes**, I. Kusevic, E. Babic, D. Marinario, S.X. Dou, R. Weinstein, *Physica C* 408-410 (2004) 524.

Critical currents J<sub>c</sub>(T, B) for virgin and four U-235 doped Bi2223/Ag tapes irradiated with thermal neutrons (U/n treated) were measured in the temperature range T ≥ 50 K and magnetic field B ≤ 1 T. Below 97 K vortex pinning in U/n treated tapes increases with matching field B-φ, as evidenced by a weaker B dependence of J<sub>c</sub> on increasing B<sub>φ</sub>. Hence, the field B-max (F<sub>pmax</sub> = J<sub>c</sub>B<sub>max</sub>) and the irreversibility field B<sub>irr</sub>(F<sub>p</sub> → 0) of U/n treated tapes are enhanced compared to those for virgin tape. Since the rate of the enhancement of B<sub>max</sub> and B<sub>irr</sub> with B<sub>φ</sub> depends on T, one can tune the maximum enhancement at desired T.

**Irreversibility fields and pinning potentials in U/n treated Bi2223/Ag tapes**, *I. Kusevic, E. Babic, D. Marinaro, S.X. Dou, R. Weinstein*, Physica C 408-410 (2004) 643.

The magnetoresistance  $R(T, B)$  of virgin and four U-235 doped Bi2223/Ag tapes irradiated with thermal neutrons (U/n treated) has been measured in the temperature range  $T \geq 50$  K and magnetic field  $B \leq 1$  T. For  $B \geq 20$  mT the pinning potentials  $U_0$  of U/n treated tapes were enhanced compared to that of virgin tape. The relative enhancement  $U_0(B, U/n)/U_0(B, \text{virg.})$  increased with matching field  $B_\phi$  and persisted to higher  $B$  at higher  $B_\phi$ . For U/n treated samples,  $U_0$  showed universal variation with  $B/B_\phi$ :  $U_0(B < B_\phi)$  proportional to  $(B_\phi/B)$  (proportional to) with  $\alpha$  approximate to 0.5 and faster variation at higher  $B$ . The resistive irreversibility fields  $B_{\text{irr}}(T)$  of all U/n treated samples for  $T$  less than or similar to 100 K were also enhanced:  $B_{\text{irr}}(T, U/n)/B_{\text{irr}}(T, \text{virg.})$  increased with  $B_\phi$  and the enhancement persisted to lower  $T$  for higher  $B_\phi$ . The maximum enhancements of  $B_{\text{irr}}$  scale well with the corresponding enhancements of  $U_0(B)$ .

**Magneto spectroscopy of Zn-doped InP to 30 T**, *R.A. Lewis, Y.J. Wang*, Int. J. Mod. Phys. B 18, 3839.

While the III-V alloy InP finds increasing applications in high-power and high-speed electronics, optical fiber communications, and radiation detection, the knowledge of its impurity states, especially in magnetic fields, remains sparse. Fig. 1 summarizes present knowledge of the Zn acceptor states in InP in zero and applied field. The unperturbed energies of acceptor states have been calculated by Baldereschi and Lipari.<sup>1-3</sup> The ground-state energy has recently been calculated by Wang and Chen.<sup>4</sup> Energies of the Zn acceptor have been determined experimentally by Kubota et al.<sup>5</sup> using photoluminescence (PL) and by Wenzel et al.<sup>6</sup> using electronic Raman scattering (ERS). Magneto spectroscopy<sup>7,8</sup> has previously been conducted to 17.5 T; the present work extends this to 30 T.

**Phonon spectra of cobaltite/manganites in strong magnetic fields**, *R.A. Lewis, Y.J. Wang, F. Gao, X.L. Wang, S.X. Dou*, J. Magnetism and Magnetic Materials 272-276 (2004) 616.

Far-infrared spectroscopy has been employed to determine phonon modes in the cobaltite/manganites  $A(\text{Co}_{1/2}\text{Mn}_{1/2})\text{O}_3$ , where  $A$  is a lanthanide, in magnetic fields up to 17.5 T. The phonon energies in the compounds with  $A = \text{La}, \text{Nd}$  or  $\text{Ho}$  show little change with applied magnetic field. In contrast, with  $A = \text{Yb}$ , all the phonon modes exhibit a splitting when a magnetic field is applied. It is thought that this field dependence of the phonon energies is related to the metamagnetism of  $\text{Yb}(\text{Co}_{1/2}\text{Mn}_{1/2})\text{O}_3$ .

**Zeeman spectroscopy of Be impurity in GaAs to 30 T**, *R.A. Lewis, Y.J. Wang, M. Henini*, Physica B 346 (2004) 483.

Absorption measurements have been made in fields to 30 T of the far-infrared optical transitions associated with the Be impurity in GaAs. The order and magnitude of the splitting of the ground state has been clarified by low-field (to 6 T) photo-thermal ionisation spectroscopy measurements of the C line. In light of the new high-field data the G line is now believed to comprise two unresolved components. At high magnetic field (above 25 T) a new feature appears which increases in energy with field at a much greater rate than the other transitions; this is thought to originate in valence-band Landau levels.

**Amorphous and nanocrystalline Magnesium–Nickel Alloys for Ni-MH Batteries**, *H.K. Liu*, in Encyclopedia of Nanoscience and Nanotechnology. Edited by H. S. Nalwa, American Scientific Publishers, 4, 775-790 (2004), (Review Chapter).

The Nickel-Metal Hydride (Ni-MH) battery is one of the key competitors in the rechargeable battery market, not only for advanced information and telecommunication systems, but also for next generation vehicles in which energy must be used efficiently with low emissions to the environment. The key materials for this high-tech battery are the hydrogen storage alloys. The current efforts, recent advances and the expectations

for the future of the novel amorphous and nanocrystalline magnesium(Mg) – nickel(Ni) alloys as electrode materials in Ni-MH batteries are reviewed in this paper.

**Origin of paramagnetic magnetization in field-cooled  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  films, D.A. Luzhbin, A.V. Pan, V.A. Komashko, V.S. Flis, V.M. Pan, S.X. Dou, P. Esquinazi, Phys. Rev. B 6902 (2004) 4506.**

Temperature dependences of the magnetic moment have been measured in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-8}$  thin films over a wide magnetic-field range ( $5 \leq H \leq 10(4)$  Oe). In these films a paramagnetic signal known as the paramagnetic Meissner effect has been observed. The experimental data in the films, which have strong pinning and high critical current densities ( $J_c \sim 2 \times 10^6$  A/cm<sup>2</sup> at 77 K), are shown to be highly consistent with the theoretical model proposed by Koshelev and Larkin [Phys. Rev. B 52, 13 559 (1995)]. This finding indicates that the origin of the paramagnetic effect is ultimately associated with nucleation and inhomogeneous spatial redistribution of magnetic vortices in a sample which is cooled down in a magnetic field. It is also shown that the distribution of vortices is extremely sensitive to the interplay of film properties and the real experimental conditions of the measurements.

**Overcritical state in superconducting round wires sheathed by iron, A.V. Pan, S.X. Dou, J. Appl. Phys. 96 (2004) 1146.**

Magnetic measurements carried out on  $\text{MgB}_2$  superconducting round wires have shown that the critical current density  $J_c(B_a)$  in wires sheathed by iron can be significantly higher than that in the same bare (unsheathed) wires over a wide applied magnetic field  $B_a$  range. The magnetic behavior is, however, strongly dependent on the magnetic history of the sheathed wires, as well as on the wire orientation with respect to the direction of the applied field. The behavior observed can be explained by magnetic interaction between the soft magnetic sheath and superconducting core, which can result in a redistribution of supercurrents in the flux filled superconductor. A phenomenological model explaining the observed behavior is proposed.

**Magneto-optical imaging of magnetic screening in superconducting wires, A.V. Pan, S.X. Dou, T.H. Johansen, Magneto-Optical Imaging 142 (2004) 141.**

Iron sheathed superconducting  $\text{MgB}_2$  wires were investigated with the help of magneto-optical (MO) imaging technique in order to visualize local effects induced by ferromagnetic iron screen (sheath) into the superconducting  $\text{MgB}_2$  core. MO experiments were also carried out in the wires with transport currents applied. The magnetic flux distribution within the superconducting core of the wire has been shown to be unusually modified in the case when the current is applied in the field-cooled state. The observed phenomenon is discussed in terms of magnetic interaction between the ferromagnetic screen and the superconducting core. This interaction enables a super-current redistribution within the core, so that the super-current paths are pushed to the middle of the core. This redistribution is consistent with the explanation of experimentally observed overcritical currents in the wires, which are higher than the conventional critical current density. Presented at NATO Advanced Research Workshop on Magneto-Optical Imaging, Øystese, Norway, Aug. 28-30, 2003.

**Decoupling transition of two coherent vortex arrays within the surface superconductivity state, A.V. Pan, P. Esquinazi, Phys. Rev. B 7018 (2004) 4510.**

In magnetic fields applied within the angular range of the surface superconductivity state a magnetically anisotropic layered medium is created in structurally isotropic, sufficiently thick niobium films. Surface (Kulik) vortices residing in the superconducting sheaths on both main film surfaces in tilted fields are shown to undergo a decoupling transition from a coherent to an independent behavior, similar to the behavior observed for a Giaever transformer. At the transition a feature in pinning properties is measured, which implies different pinning for the lattice of surface vortices coherently coupled through the normal layer and for two decoupled vortex arrays in the superconducting surface sheaths.

**Nature of high critical current density in HTS  $\text{YBa}_2\text{Cu}_3\text{O}_{7.8}$  films**, *V. M. Pan, V. A. Komashko, V. L. Svetchnikov, C. G. Tretiatchenko, Yu. V. Cherpak, A. V. Pan, S. X. Dou, E. A. Pashitskii, S. M. Ryabchenko, A. V. Semenov, Yu. V. Fedotov, H.W. Zandbergen*, in *Applied Superconductivity: Proceedings of the 6<sup>th</sup> European Conference on Applied Superconductivity, Sorrento, Italy, 14-18 Sept. 2003*. Edited by A. Andreone, G.P. Pepe, R. Cristiano and G. Masullo. Institute of Physics Conference Series no. 181 (2004) pp. 245-253.

By highly advanced structural analysis, HTS YBCO films have been shown to form the nano-scale network of low-angle domain boundaries (LABs), consisting of natural linear defects (out-of-plane edge dislocations). The domains are 30-300 nm large and misoriented by  $\sim 1^\circ$ . The average in-plane density of dislocations is up to  $10^{11} \text{ cm}^{-2}$ . LABs are quite ordered rows of parallel dislocations capable of providing strong pinning for vortices because the dislocations have non-superconducting cores surrounded by localized regions of suppressed  $T_c$ . However, supercurrent density can be limited by transparency of the dislocations, determining the effective depairing current density, whereas gaps between dislocations would remain transparent for supercurrent flow across LABs. As a consequence, two  $J_c$ -limiting mechanisms governed by depairing/transparency and by depinning can be anticipated. The variation of linear defect density and defect spatial distribution would lead to the realization of a certain  $J_c$ -limitation mechanism. Magnetic field, angular and temperature dependencies of  $J_c(H,T)$  have been measured by SQUID magnetometer, ac susceptibility and dc transport current techniques in YBCO films, epitaxially-grown by off-axis dc magnetron sputtering, having  $J_c(77 \text{ K}) > 2 \text{ MA/cm}^2$ . The model of vortex depinning from linear defects has been developed and shown to well describe the measured  $J_c(H,T)$  quantitatively. The model takes into account a statistic distribution of dislocation domain sizes, as well as interdislocation spacing within boundaries. On the other hand, the crossover of  $J_c(H)$  from a plateau-like behavior at  $H \rightarrow 0$  to its logarithmic degradation at higher fields can indicate the existence of the transparency-controlled  $J_c$ -limitation in the low-field region.

**Thermally activated depinning of individual vortices in  $\text{YBa}_2\text{Cu}_3\text{O}_7$  superconducting films**, *A.V. Pan, Y. Zhao, M. Ionescu, S.X. Dou, V.A. Komashko, V.S. Flis, V.M. Pan*, *Physica C* 407 (2004) 10.

A number of  $\text{YBa}_2\text{Cu}_3\text{O}_7$  thin superconducting films have been grown on different single crystal substrates under different conditions using pulsed-laser deposition and magnetron sputtering techniques. Employing magnetization measurements, critical current density ( $J_c$ ) dependences on the applied magnetic field ( $B_a$ ) have been obtained for the films. The analysis of the  $J_c(B_a)$  behaviour suggests that the range of the  $B_a$ -independent  $J_c$  plateau depends on the interplay between the vortex pinning of certain, particularly effective defects and thermally activated depinning of individual vortices. The latter process is found to be the main factor responsible for the temperature dependence of the size of the  $J_c$ -plateau. This temperature behaviour is independent of the properties of the films and their orientation with respect to the field. The absolute  $J_{c0}$  value at  $B_a \rightarrow 0 \text{ T}$  is, in contrast to the plateau, more sensitive to pinning media transparency to the supercurrent flow.

**Iron-sheath influence on the superconductivity of  $\text{MgB}_2$  core in wires and tapes**, *A.V. Pan, S.H. Zhou, S.X. Dou*, *Supercond. Sci. Technol.* 17 (2004) S410.

The magnetic systems of superconducting wires and tapes, consisting of a magnesium diboride ( $\text{MgB}_2$ ) superconducting core surrounded by a ferromagnetic iron (Fe) sheath, have been investigated. The interaction of the superconductor with the soft magnetic environment has been experimentally shown to lead to significant enhancement of dissipation-free super-current densities. The maximum densities of the super-currents can exceed the critical current densities obtained in the same 'bare' wire (with its iron sheath removed) by more than one order of magnitude under the same experimental conditions. This current density enhancement is referred to as the overcritical state, which has been observed over a wide range of magnetic fields applied transversely to the wire. No overcritical currents are observed for the longitudinal field

orientation. The irreversibility field is shown to be considerably suppressed by the influence of the iron sheath for both field orientations. Different geometries of the wire cross section have been investigated.

**Investigation of Fe valence in LiFePO<sub>4</sub> by Mossbauer and XANES spectroscopic techniques**, *A.A.M. Prince, S. Mylswamy, T.S. Chan, R.S. Liu, B. Hannoyer, M. Jean, C.H. Shen, S.M. Huang, J.F. Lee, G.X. Wang*, Solid State Comm. 132 (2004) 455.

A crystalline form of LiFePO<sub>4</sub> has been synthesized by solid-state reaction using LiOH, FeC<sub>2</sub>O<sub>4</sub>·2H<sub>2</sub>O and (NH<sub>4</sub>)<sub>2</sub>HPO<sub>4</sub> under reducing (5% H<sub>2</sub> and 95% Ar) atmosphere. The sample was characterized by X-ray diffraction (XRD), Mossbauer and X-ray absorption near-edge spectroscopic (XANES) methods. The crystal parameters were derived from Rietveld's refinement of the XRD data. The oxidation state of Fe was investigated by Mossbauer and Fe K-edge XANES spectral techniques.

**Sample-size dependence of the magnetic critical current density in MgB<sub>2</sub> superconductors**, *M.J. Qin, S. Keshavarzi, X.L. Wang, H.K. Liu, S.X. Dou*, Phys. Rev. B 6901 (2004) 2507.

Sample size dependent magnetic critical current density has been observed in magnesium diboride superconductors. At high fields, larger samples provide higher critical current densities, while at low fields, larger samples give rise to lower critical current densities. The explanation for this surprising result is proposed in this study based on the electric field generated in the superconductors. The dependence of the current density on the sample size has been derived as a power law proportional to  $R^{1/n}$  [ $n$  is the  $n$  factor characterizing the  $E$ - $j$  curve  $E=E_c(j/j_c)(n)$ ]. This dependence provides one with a method to derive the  $n$  factor and can also be used to determine the dependence of the activation energy on the current density.

**The optimization control of Bi-2223 superconducting tape fabrication procedure by magneto-optical imaging**, *M. Roussel, A. V. Pan, R. Zeng, H. K. Liu, and S. X. Dou*, Magneto-Optical Imaging 142 (2004) 125.

A set of Ag-sheathed Bi-2223 (Bi<sub>1.72</sub>Pb<sub>0.34</sub>Sr<sub>1.85</sub>Ca<sub>1.99</sub>Cu<sub>3</sub>O<sub>x</sub>) tapes was produced using the powder in tube technique and two heat treatments separated by a mechanical deformation. For the second heat treatment, a two step annealing process was used with the first step at 825°C and the second at different temperatures from 725 to 800°C, an additional tape was produced by a slow cooling ramp after annealing at 825°C. These tapes were studied by the way of magneto-optical imaging (MOI). This "local" technique provides results which correlate and clarify the results obtained by other "global" techniques (XRD, magnetization, critical current  $J_c$ , critical temperature  $T_c$ ). The MO results show better superconducting properties (higher  $J_c$ , good shielding properties) for the slow cooled sample and for the sample which was annealed at 750°C during the second step. Presented at NATO Workshop on Magneto-Optical Imaging, 28-31<sup>st</sup> August 2003 Øystese, Norway.

**Flux jumps in magnesium diboride**, *D.V. Shantsev, P.E. Goa, F.L. Barkov, A.V. Bobyl, T.H. Johansen, W.N. Kang, S.I. Lee, M. Kühberger, G. Gritzner, M. Roussel, S.X. Dou*, Magneto-Optical Imaging 142 (2004) 223.

Magneto-optical imaging was used to study flux penetration into MgB<sub>2</sub> films in a slowly increasing perpendicular applied field. A variety of flux jumps and avalanches have been observed at temperatures below 10K. At small fields, jumps with typical size of 20 μm and regular shape occur at random location along the flux front. Above some threshold field of 2-10 mT, big dendritic jumps with dimensions comparable to the sample size (mm scale) take place. The jumps are developing extremely fast, result in highly-branching irreproducible flux patterns, and effectively suppress the apparent critical current. Both type of jumps are believed to result from thermo-magnetic instability. Presented at NATO Workshop on Magneto-Optical Imaging, 28-31<sup>st</sup> August 2003 Øystese, Norway.

**The development of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>x</sub> thin films using a fluorine-free sol-gel approach for coated conductors**, *D.L. Shi, Y.L. Xu, H.B. Yao, Z. Han, J. Lan, L.M. Wang, A.H. Li, H.K. Liu, S.X. Dou*, Supercond. Sci. Technol. 17 (2004) 1420.

Despite great success in the TFA methods of depositing YBa<sub>2</sub>Cu<sub>3</sub>O<sub>x</sub> (YBCO) thin films for coated conductors, critical issues involved in removing BaCO<sub>3</sub> have not entirely been settled. There could be other possible ways of dealing with carbon that remains in the film. We have recently developed a fluorine-free sol-gel synthesis with several important advantages including precursor solution stability, improved film density, and elimination of HF during processing. With this approach, high-quality YBCO films have been developed on single crystal substrates with the transport J<sub>s</sub> up to 10<sup>6</sup> A cm<sup>-2</sup>. In this study, the precursor solution stoichiometry was altered and its effects on superconducting properties were studied. The fluorine-free sol-gel-derived films on the LaAlO<sub>3</sub> (LAO) substrate exhibited epitaxial growth with excellent in- and out-of-plane texture. Experimental details are reported on the sol-gel synthesis chemistry and XRD and TEM characterization of the YBCO thin films. Also discussed is the underlying formation mechanism of the YBCO phase during the synthesis.

**Uranium doping and thermal neutron irradiation flux pinning effects in MgB<sub>2</sub>**, *T.M. Silver, J. Horvat, M. Reinhard, P. Yao, S. Keshavarzi, P. Munroe, S.X. Dou*, IEEE Trans. Appl. Supercond. 14 (2004) 33.

The U/n method is a well-established means of improving flux pinning and critical current performance in cuprate superconductors. The method involves the doping of the superconductor with U-235 followed by irradiation with thermal neutrons to promote fission. The resultant columnar damage tracks produced by the energetic fission products pin flux vortices and improve critical current performance in magnetic fields. No such improvement could be observed when the U/n method was applied to the MgB<sub>2</sub> superconductor. No fission tracks could be observed in TEM, even for samples that were irradiated at the highest fluence. Gamma-ray spectroscopy indicated that fission had occurred in the expected way. The likely resistance of MgB<sub>2</sub> to the formation of fission tracks is highly relevant to attempts to improve flux pinning and superconducting performance in this material through the introduction of columnar defects.

**Effects of nanosized adsorbing material on electrochemical properties of sulfur cathodes for Li/S secondary batteries**, *M.S. Song, S.C. Han, H.S. Kim, J.H. Kim, K.T. Kim, Y.M. Kang, H.J. Ahn, S.X. Dou, J.Y. Lee*, Journal of the Electrochemical Society 151 (2004) A791.

In order to prevent polysulfide dissolution into liquid electrolytes and to promote the Li/S redox reaction (16Li+S<sub>8</sub>→Li<sub>2</sub>S<sub>n</sub>→Li<sub>2</sub>S), nanosized Mg<sub>0.6</sub>Ni<sub>0.4</sub>O, which has the catalytic effect of chemical bond dissociating and is expected to have an adsorbing effect due to the effect of retaining liquid electrolyte of MgO in a Li/iron sulfide secondary battery,<sup>16</sup> was prepared by the sol-gel method as an electrochemically inactive additive for an elemental sulfur cathode for Li/S rechargeable batteries. The Li/S battery using an elemental sulfur cathode with nanosized Mg<sub>0.6</sub>Ni<sub>0.4</sub>O added showed the improvement of not only the discharge capacity but also cycle durability (maximum discharge capacity: 1185 mAh/g sulfur, C-50/C-1=85%). The rate capability of the sulfur cathode was also increased with the addition of the nanosized Mg<sub>0.6</sub>Ni<sub>0.4</sub>O. From the results, it is confirmed that the nanosized Mg<sub>0.6</sub>Ni<sub>0.4</sub>O had the polysulfide adsorbing effect and the catalytic effect of promoting Li/S redox reaction. Furthermore, it is found that the nanosized Mg<sub>0.6</sub>Ni<sub>0.4</sub>O also increased the porosity of the sulfur cathode.

**Irreversibility field and flux pinning in MgB<sub>2</sub> with and without SiC additions**, *M.D. Sumption, M. Bhatia, S.X. Dou, M. Rindfleisch, M. Tomsic, L. Arda, M. Ozdemir, Y. Hascicek, E.W. Collings*, Supercond. Sci. Technol. 17 (2004) 1180.

The critical current density (J<sub>c</sub>) was measured at 4.2 K for MgB<sub>2</sub> strands with and without SiC additions. In some cases measurements were performed on long (1 m) samples wound on barrels, the transport results being compared to the results of magnetic measurements. Most measurements were performed on short samples in fields of up to 18 T. It was found that in situ processed strands with 10% SiC additions heat treated at 700-800°C showed improved irreversibility fields (H<sub>irr</sub>) and bulk pinning strengths (F<sub>p</sub>) as

compared to control samples; an increase in  $H_{irr}$  of 1.5 T was noted. Heat treatment to 900°C gave even larger improvements, with  $H_{irr}$  reaching 18 T and  $F_p$  values maximizing at 20 GN m<sup>-3</sup>.

**Nanostructured Si-C composite anodes for lithium-ion batteries**, G.X. Wang, J.H. Ahn, J. Yao, S. Bewlay, H.K. Liu, *Electrochemistry Communications* 6 (2004) 689.

Nanostructured Si-C composite materials were prepared by dispersing nanocrystalline Si in carbon aerogel and subsequent carbonization. Through this process, nanosize Si was homogeneously distributed in a carbon matrix. The Si-C composites exhibit a reversible lithium storage capacity of 1450 mAh/g when used as anodes in lithium-ion cells. The nanostructured Si-C composite electrodes demonstrated good cyclability. The Si-C composites could provide a novel anode material for lithium-ion batteries.

**Physical and electrochemical properties of doped lithium iron phosphate electrodes**, G.X. Wang, S.L. Bewlay, K. Konstantinov, H.K. Liu, S.X. Dou, J.H. Ahn, *Electrochimica Acta* 50 (2004) 443.

Stoichiometric and non-stoichiometric Mg-doped lithium iron phosphates were synthesised via spray-pyrolysis, followed by sintering at high temperature for crystallization. The spray pyrolysis process allows the homogeneous mixing of the ingredient reactants at atomic level. The electronic conductivities of the Mg-doped lithium iron phosphates have been drastically improved by 4 orders of magnitude, compared to the undoped LiFePO<sub>4</sub>. The electrochemical properties of as-prepared lithium iron phosphates were systematically measured by cyclic voltammetry and constant current charge/discharge cycling tests.

**Tungsten disulfide nanotubes for lithium storage**, G.X. Wang, S. Bewlay, J. Yao, H.K. Liu, S.X. Dou, *Electrochemical and Solid State Letters* 7 (2004) A321.

WS<sub>2</sub> nanotubes were synthesized by sintering amorphous WS<sub>3</sub> at high temperature under flowing hydrogen. High-resolution transmission electron microscopy observation revealed that the as-prepared WS<sub>2</sub> nanotubes have an open end with an inner hollow core of about 4.6 nm. We studied the lithium intercalation behavior of WS<sub>2</sub> nanotubes. The WS<sub>2</sub> nanotubes demonstrated a stable cyclability in a wide voltage range (0.1-3.1 V vs. Li/Li<sup>+</sup>). The nanotubes could provide a new class of electrode materials for lithium-ion batteries.

This paper has been highlighted as a breakthrough in the field in MRS Bulletin, November Issue, 2004 p787 – 789). An excerpt of the comments follows:

In the October issue of *Electrochemical and Solid-State Letters* (p. A321), G.X. Wang, S. Bewlay, J. Yao, H.K. Liu and S.X. Dou from the University of Wollongong, Australia reported a major breakthrough in utilising such WS<sub>2</sub> nanotubes for storing lithium in Li-ion batteries. Li-ion batteries are the most commonly used type of rechargeable batteries in portable electronic devices. Wang's research team has focused on how lithium is stored in WS<sub>2</sub> nanotubes, which represents an important process in using these materials as electrodes or anodes in rechargeable batteries. The researchers synthesised WS<sub>2</sub> nanotubes from amorphous WS<sub>3</sub> at high temperature in a hydrogen atmosphere. They report a very high yield of ~ 80%. Characterisation of the materials by transmission electron microscopy with field emission indicated that the nanotubes have a length of a few hundred nanometers, have open tips, a diameter between 30 nm and to nm, with wall thickness of ~ 15 nm. The hollow core measured roughly 4.6 nm. Electrochemical properties were assessed based on coin cell testing. Wang and co-workers identified electrochemical properties of the WS<sub>2</sub> nanotubes that differ significantly from WS<sub>2</sub> as a powder material. The WS<sub>2</sub> nanotube electrode delivered a lithium insertion capacity correlating to 8.6 mol lithium per mol WS<sub>2</sub> nanotube whereas the lithium insertion capacity was 0.6 mol lithium per mol crystalline WS<sub>2</sub>. The researchers attribute the nanotube capability to its 1D topology and open structure. They further found that the WS<sub>2</sub> nanotubes show stable cyclability over a wide voltage range (0.1 – 3.1 V vs. Li/Li<sup>+</sup>), so that batteries built with these materials will be tolerant for overcharge and overdischarge. Based on their results, the researchers said that WS<sub>2</sub> nanotubes may be an attractive material for usage in electrochemical applications. In particular, they said, the capacity for storing Li is much enhanced in the nanotube modification of the material than the crystalline powder materials.

**Characterization of  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  (M=Mg, Zr, Ti) cathode materials prepared by the sol-gel method,** G.X. Wang, S. Bewlay, J. Yao, J.H. Ahn, S.X. Dou, H.K. Liu, *Electrochemical and Solid State Letters* 7 (2004) A503.

A series of  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  (M = Mg,Zr,Ti) phosphates were synthesized via a sol-gel method. Transmission electron microscopy observations show that  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  particles consist of nanosize crystals, ranging from 40 to 150 nm. High-resolution TEM analysis reveals that a layer of amorphous carbon was coated on the surface of the  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  particles, which substantially increases the electronic conductivity of  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  electrodes. The doped  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  powders are phase pure. Near full capacity (170 mAh/g) was achieved at the C/8 rate at room temperature for  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  electrodes. The doped  $\text{LiM}_x\text{Fe}_{1-x}\text{PO}_4$  electrodes demonstrated better electrochemical performance than that of undoped  $\text{LiFePO}_4$  at high rate.

**Electrochemical and in situ synchrotron X-ray diffraction studies of  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  cathode materials,** G.X. Wang, Z.P. Guo, X.Q. Yang, J. McBreen, H.K. Liu, S.X. Dou, *Solid State Ionics* 167 (2004) 183.

Layered  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  cathode material with a hexagonal structure was synthesized by a solid-state reaction. The structural changes of this material were studied using a synchrotron-based in situ X-ray diffraction (XRD) technique during charge/discharge cycles. The results of in situ X-ray diffraction indicated that the layer structure and the hexagonal symmetry of this material were preserved through the phase transition between H1 and H2 during the charge/discharge cycling. When cycled in the voltage range of 2.0-4.5 V, the changes in lattice parameters a and c are smaller than those for the  $\text{LiNiO}_2$ , layered material. When charged to a high voltage at 5.1 V, the hexagonal phase H3, which is commonly formed at voltages higher than 4.3 V in  $\text{LiNiO}_2$  with a very short c-axis, is not observed in the  $\text{Li}[\text{Li}_{0.3}\text{Cr}_{0.1}\text{Mn}_{0.6}]\text{O}_2$  cathode, indicating a possible high thermal stability in the fully charged state. Cyclic voltammograms show a single pair of oxidation and reduction peaks, consistent with a reversible phase transition between H1 and H2 observed from the *in situ* X-ray diffraction data.

**Electrochemical properties of nanosize Sn-coated graphite anodes in lithium-ion cells,** G.X. Wang, J. Yao, J.H. Ahn, H.K. Liu, S.X. Dou, *J. Appl. Electrochem.* 34 (2004) 187.

A series of Sn-coated graphite composite materials for lithium-ion batteries were prepared by microencapsulating nanosize Sn particles in graphite. The nanosize Sn particles are homogeneously dispersed in the graphite matrix via electroless chemical reduction. The tin-graphite composite showed a great improvement in lithium storage capacity. Since Sn is an active element to lithium, Sn can react with lithium to form  $\text{Li}_{4.4}\text{Sn}$  alloys, a reaction accompanied by a dramatic volume increase, whereas the ductile graphite matrix provides a perfect buffer layer to absorb this volume expansion. Therefore, the integrity of the composite electrode is preserved during lithium insertion and extraction. Cyclic voltammetry was employed to identify the reaction process involved in lithium insertion and extraction in the graphite structure, as well as lithium alloying with tin. The tin-graphite composites provide a new type of anode material for lithium-ion batteries with an increased capacity.

**Characterization of nanocrystalline Si-MCMB composite anode materials,** G.X. Wang, J. Yao, H.K. Liu, *Electrochemical and Solid State Letters* 7 (2004) A250.

Nanocrystalline Si-mesocarbon microbead (MCMB) composite anode materials were prepared by ball milling. Scanning electron microscopic observation showed that the spherical shape of MCMB particles can be retained via moderate ball milling. Ball-milling conditions have an impact on the capacity and cyclability of nanocrystalline Si-MCMB composites. The optimized Si-MCMB composite anode demonstrated a reversible capacity of 1066 mAh/g with good cyclability. A reaction model has been proposed to explain the reaction mechanisms of lithium insertion and extraction in the Si-MCMB electrode.

**Electrochemical characteristics of tin-coated MCMB graphite as anode in lithium-ion cells, G.X. Wang, J. Yao, H.K. Liu, S.X. Dou, J.H. Ahn, Electrochimica Acta 50 (2004) 515.**

Several Sn-coated MCMB (mesocarbon microbead) graphite anode materials were prepared by microencapsulating nanosize Sn particles in MCMB. The nanosized tin particles are homogeneously dispersed in MCMB graphite matrix via electroless in situ chemical reduction. X-ray diffraction and EDS measurement confirms the presence of Sn in the MCMB matrix. Systematic electrochemical testing has been performed on the Sn-coated MCMB graphite electrodes. The tin-coated MCMB graphite electrodes demonstrated an improvement in lithium storage capacity. The reaction process of lithium intercalation and de-intercalation in MCMB structure and lithium alloying with tin has been identified by cyclic voltammetry measurement. The micro-encapsulation of Sn in MCMB graphite can enhance the electrochemical properties of MCMB graphite anodes.

**A novel cureless pure lead oxide plate for valve-regulated lead-acid batteries, J. Wang, G.X. Wang, Y. Chen, C.Y. Wang, H.K. Liu, J. Appl. Electrochem. 34 (2004) 1127.**

Pure lead oxide has been tested as a starting material for VRLA lead-acid batteries. The influence of the acid-to-oxide ratio and the paste density on the plate formation and battery performance has been investigated. The results show that the plates can be directly formed without undergoing the conventional plate curing process if pure lead oxide is used. The new process shows significant advantages in simplifying the conventional plate making processes for lead acid batteries and reducing the production cost and time.

**Significant enhancement of critical current density and flux pinning in  $MgB_2$  with nano-SiC, Si, and C doping, X.L. Wang, S. Soltanian, M. James, M.J. Qin, J. Horvat, Q.W. Yao, H.K. Liu, S.X. Dou, Physica C 408-410 (2004) 63.**

Polycrystalline  $MgB_2$  samples with addition of 0-10 wt% powders of SiC, Si and C were prepared by an in situ reaction process. The phases, microstructures, and flux pinning were characterized by XRD, TEM, and magnetic measurements. It was observed that the samples doped with nano-sized SiC have best pinning performance, while nano-Si or nano-C powders showed a similar improved field dependence of the critical current over a wide temperature range compared with both undoped samples and samples doped with coarse SiC and Si powders. Both magnetic and transport  $J_c$  were as high as 3000-20,000 A/cm<sup>2</sup> in 8 T at 5 K, one or two orders of magnitude higher than for undoped  $MgB_2$ .  $T_c$  only dropped 2 K and remained unchanged with high doping levels for these doped samples. X-ray diffraction results indicated that Si and SiC had reacted with Mg to form  $Mg_2Si$ . Neutron diffraction and Rietveld analysis showed no evidence of Si doping into the lattice in the Si doped  $MgB_2$  samples. Nano-particle inclusions, such as  $Mg_2Si$ , precipitates of  $MgO$ , and unreacted nano-particles observed using TEM, are proposed to be responsible for the enhancement of flux pinning in high fields. A strong effect of sample size on magnetic  $J_c(H)$  was also observed for bulk  $MgB_2$ .

**Growth, microstructures, and superconductivity of  $Bi_{2-x}Pb_xSr_2Ca_{1-y}Gd_yCu_2O_{8+z}$  single crystals, X.L. Wang, E. Takayama-Muromachi, A.H. Li, Z.X. Cheng, S. Keshavarzi, M.J. Qin, S.X. Dou, J. Appl. Phys. 95 (2004) 6699.**

$Bi_{2-x}Pb_xSr_2Ca_{1-y}Gd_yCu_2O_{8+\delta}$  ( $x=0.34$  and  $y=0.18, 0.34$ ) crystals were grown by the self-flux method. The crystals have a cleavage thickness of only half unit cell up to two unit cells with  $T_c$  only dropping 20 K as  $y$  is increased from 0.18 to 0.34 for as-grown crystals. However,  $T_c$  increased to almost the same value of about 80 K after annealing in air regardless of the Gd doping levels. The co-doping produced enhanced flux pinning compared to the sole Gd doping. A secondary peak effect presented in crystals with  $x=0.34$  and  $y=0.34$  was explained by phase segregations containing Gd-rich clusters.

**Significant improvement of critical current density in coated MgB<sub>2</sub>/Cu short tapes through nano-SiC doping and short-time in situ reaction**, *X.L. Wang, Q.W. Yao, J. Horvat, M.J. Qin, S.X. Dou*, Supercond. Sci. Technol. 17 (2004) L21.

Pure and 10 wt% nano-SiC doped MgB<sub>2</sub>/Cu tapes were fabricated using the coating and pressing method. Samples were sintered by an in-situ reaction process. It was observed that the nano-SiC doped tapes were significantly reacted with the Cu sheath at 700°C, while pure samples have less reactivity with Cu under the same conditions. However, for sintering at 667°C for just 6 min, the reaction with Cu was significantly reduced for the nano-SiC doped samples and led to very high critical current densities of more than 1 MA cm<sup>-2</sup> in zero field at T ≤ 10 K. The J<sub>c</sub> values exceed 10<sup>5</sup> A cm<sup>-2</sup> for 30 K in zero field, 20 K in 2 T and T ≤ 10 K in 4 T. These J<sub>c</sub> values are of one to two orders of magnitude higher than those of the pure MgB<sub>2</sub>/Cu short tapes, are the best reported J<sub>c</sub> values for Cu sheathed wires and tapes and are comparable to the J<sub>c</sub> values reported for MgB<sub>2</sub>/Fe tapes. These nano-SiC doped MgB<sub>2</sub>/Cu tapes also exhibited very small flux jumping at 5 K. Such a high J<sub>c</sub> value and its field performance together with its possible high thermal stability make the Cu-sheathed MgB<sub>2</sub> tapes an attractive candidate for large-scale applications.

**Optical absorption in terahertz-driven quantum wells**, *M. Xi, J.C. Cao, C. Zhang*, Journal of Applied Phys. 95 (2004) 1191.

The optical absorption spectra in a quantum well driven both by an intense terahertz (THz) and by an optical pulse are theoretically investigated within the theory of density matrix. We found that the optical absorption spectra and the splitting of the excitonic peaks splitting can be controlled by changing the THz field intensity and/or frequency. The Autler–Townes splitting is a result of the THz nonlinear dynamics of confined excitons, which is in agreement with the experiments. In addition, the dependence of the optical absorption on the quantum well width and the carrier density is also discussed.

- High-field magnetotransport in a two-dimensional electron gas in quantizing magnetic fields and intense terahertz laser fields, *W. Xu, R.A. Lewis, P.M. Koenraad, C.J.G.M. Langerak*, **J. Phys. – Cond. Mat.** 16 (2004) 89.

We present a combined experimental and theoretical study of interactions between two-dimensional electron gases (2DEGs) and terahertz (THz) free-electron lasers in the presence of quantizing magnetic fields. It is found both experimentally and theoretically that when an intense THz field and a quantizing magnetic field are applied simultaneously to a GaAs-based 2DEG in the Faraday geometry, a strong cyclotron resonance (CR) effect on top of the magnetophonon resonances can be observed by transport measurements at relatively high temperatures. With increasing radiation intensity and/or decreasing temperature, the peaks of the CR are broadened and split due to magnetophoton-phonon scattering.

**Cu and nano-SiC doped MgB<sub>2</sub> thick films on Ni substrates processed using a very short-time in situ reaction**, *Q.W. Yao, X.L. Wang, J. Horvat, S.X. Dou*, Physica C 402 (2004) 38.

Pure and doped MgB<sub>2</sub> thick films were fabricated on Ni substrates by applying a coating mixture of powders of elemental magnesium and boron with varying amounts of elemental Cu and nano-SiC powders, followed by a high pressure press, and sintering at 840 or 900 °C for just a few minutes, and then quenching in liquid nitrogen. For films sintered at 900 °C, critical current densities J<sub>c</sub> were achieved as high as 1.4 x 10<sup>6</sup>/cm<sup>2</sup> at 20 K and 2.3 x 10<sup>5</sup>A/cm<sup>2</sup> at 20 K and 2 T for the pure and SiC added films. Films doped with 5 wt.% of Cu powders were observed to have better adherence to the Ni substrate without degradation in T<sub>c</sub> and J<sub>c</sub> was found to be slightly decreased, but still remained as high as 7 x 10<sup>5</sup> A/cm<sup>2</sup> at 20 K in zero field. It was observed that J<sub>c</sub> and the irreversibility field increase with an increasing sintering temperature up to 900 °C. Furthermore, nano-SiC addition has significantly improved the irreversibility field compared to undoped MgB<sub>2</sub> films.

**Fabrication, microstructure and critical current density of pure and Cu doped MgB<sub>2</sub> thick films on Cu, Ni and stainless steel substrates by short-time in-situ reaction**, *Q.W. Yao, X.L. Wang, S. Soltanian, A.H. Li, J. Horvat, S.X. Dou*, *Ceramics International* 30 (2004) 1603.

Pure and Cu doped MgB<sub>2</sub> thick films have been prepared on Cu, Ni and stainless steel substrates using a short-time sintering method. Results showed that single MgB<sub>2</sub> phase films can be easily formed in a short period of time (3 min) at temperatures above 700 degreesC. Un-doped MgB<sub>2</sub> films were found to be loosely attached to the Ni and stainless steel substrates. However, the MgB<sub>2</sub> with Cu powder addition adhered well to the substrates without serious degradation of T<sub>c</sub> and flux pinning. The J<sub>c</sub> increased one order of magnitude and irreversibility field determined from M-H loops also increased when sintering temperature increased from 745 to 900 °C. J<sub>c</sub> values in the range of 1-9 x 10<sup>(5)</sup> A/cm<sup>2</sup> at 15 K have been achieved for both doped and un-doped films sintered at 900 °C for 3 min.

**Strong pinning and high critical current density in carbon nanotube doped MgB<sub>2</sub>**, *W.K. Yeoh, J. Horvat, S.X. Dou, V. Keast*, *Supercond. Sci. Technol.* 17 (2004) S572.

Polycrystalline samples of multi-walled carbon nanotube (CNT) doped MgB<sub>2</sub> superconductors were synthesized by solid state reaction. The carbon nanotube substitution results in a small decrease in lattice parameter and T<sub>c</sub> as compared to ordinary carbon substitution. Enhancement of H<sub>c2</sub> and H<sub>irr</sub> shown by CNT doped samples show that the effect of CNT doping is two-fold. For sintering temperatures higher than 900°C, the CNTs partially decompose, allowing substitution of boron for carbon. This results in an increased H<sub>c2</sub>. However, remains of the CNTs are incorporated into the crystal matrix of MgB<sub>2</sub>, and they act as pinning centres. For lower sintering temperatures, there is little substitution of boron for carbon, and CNTs are incorporated into the crystal matrix as a whole, acting as pinning centres without affecting H<sub>c2</sub>.

**Optical losses in dielectric apertured terahertz VCSEL**, *Y.H. Yu, S.C. Lee, D.C. Kim, C. Zhang, P. Harrison*, *Optics and Laser Technology* 36 (2004) 575.

The resonant wavelength and mode radius of the fundamental modes supported by an oxide apertured terahertz vertical surface emitting laser are determined from Gaussian resonant theory and scalar variational method. The reflectivity of the Bragg mirror is calculated for the lowest modes and it decreases as the aperture size decreases. The aperture radius, thickness, and axial position in the cavity are shown to be an important factor for high efficiency vertical cavity surface emitting lasers and single mode operation. When the aperture size is much larger than the emitting wavelength, the optical loss is negligible. However, the optical loss strongly depends on the aperture size and thickness when aperture size is similar to or smaller than emitting wavelength.

**Calculation of the nonlinear free-carrier absorption of terahertz radiation in semiconductor heterostructures**, *C. Zhang, J.C. Cao*, *Phys. Rev. B* 7019 (2004) 3311.

Nonlinear absorption of terahertz waves by electrons in a semiconductor heterostructure is calculated. We solve the quantum transport equation for electrons strongly coupled to terahertz photons. The electrical field of the laser radiation is included exactly, and the electron-impurity interaction is included up to the second order. It is found that Joule heating of the electronic system due to impurity scattering decreases rapidly due to the strong electron-photon interaction. Our result is the dynamic equivalence of electron localization in a strong field. In the limit of weak radiation field, the current is linear in the field strength.

**Nonlinear free-carrier absorption in semiconductor heterostructures in terahertz regime**, *C. Zhang, S.H. Pilehrood*, *SPIE* 5277 (2004) 284.

Absorption of electromagnetic waves in electronic systems coupled to intense terahertz waves is calculated. We formulate a theoretical framework suitable for calculating the frequency-dependent electrical current under an intense THz radiation. This first principle method is based on the time-evolution of electron density

matrix and it includes electron-photon coupling to all orders. We first obtained the time-dependent electronic states as a function of terahertz field and frequency. The electron-impurity scattering is included to the second order. The absorption of electromagnetic waves of a probing field via various electron-terahertz-photon coupling is then obtained in terms of frequency-dependent dielectric functions.

**Comparative study of in situ and ex situ MgB<sub>2</sub> films prepared by pulsed laser deposition**, Y. Zhao, M. Ionescu, J. Horvat, S.X. Dou, *Supercond. Sci. Technol.* 17 (2004) S482.

Two types of MgB<sub>2</sub> film were prepared by pulsed laser deposition with *in situ* and *ex situ* annealing processes, respectively. Significant differences in properties between the two types of films were examined. The *ex situ* annealed MgB<sub>2</sub> film has a T<sub>c</sub> of 38.1 K, while the *in situ* film has a suppressed T<sub>c</sub> of 34.5 K. The resistivity at 40 K for the *in situ* film is larger than that of the *ex situ* film by a factor of 6. The residual resistivity ratios are 1.1 and 2.1 for the *in situ* and *ex situ* films, respectively. A large slope of the H<sub>c2</sub>-T curve was achieved in the *in situ* annealed film. The J<sub>c</sub> (H) curves of the *in situ* film show a much weaker field dependence than those of the *ex situ* film, attributable to stronger flux pinning in the *in situ* film. The small-grain (< 100 nm) feature and high oxygen level detected in the *in situ* annealed MgB<sub>2</sub> film may be decisive for the significant improvement of J<sub>c</sub> and H<sub>c2</sub>.

**Si addition in in situ annealed MgB<sub>2</sub> thin films by pulsed laser deposition**, Y. Zhao, M. Ionescu, J. Horvat, A.H. Li, S.X. Dou, *Supercond. Sci. Technol.* 17 (2004) 1247.

Various amounts of Si up to a level of 18 wt% were added into MgB<sub>2</sub> thin films fabricated by pulsed laser deposition (PLD). Si was introduced into the PLD MgB<sub>2</sub> films by sequential ablation of a stoichiometric MgB<sub>2</sub> target and a Si target. The precursor films were annealed *in situ* at 685°C for 1 min. Up to an Si level of ~11 wt%, the superconducting transition temperature (T<sub>c</sub>) of the film does not change significantly, as compared to the undoped film. The magnetic critical current density (J<sub>c</sub>) of the film at 5 K was increased by 50% with ~3.5 wt% Si addition, as compared to the undoped film. The slope of H<sub>irr</sub> (T) and H<sub>c2</sub> (T) curves of the 3.5 wt% Si added MgB<sub>2</sub> film is slightly higher than that for the undoped film.

**In-situ fabrication of nanostructured cobalt oxide powders by spray pyrolysis technique**, Z.W. Zhao, K. Konstantinov, H.K. Liu, S.X. Dou, *J. Nanoscience and Nanotechnology* 4 (2004) 861.

Nano-crystalline Co<sub>3</sub>O<sub>4</sub> and CoO powders have been prepared by a spray pyrolysis approach. The effects of the reaction temperature and initial salts on the crystallinity and phase composition have been studied. Based on the TEM and XRD results, the crystal sizes were in the range of 1-10 nm. SEM and TEM observations also reveal that the nano-powders easily create micron-scale spherical agglomerates. The Co<sub>3</sub>O<sub>4</sub> powders obtained by spraying nitrate solution at 500 °C show high specific surface area, which according to the BET method is 82.37 m<sup>2</sup>/g. The time/temperature phase diagram of cobalt oxides developed from XRD and DTA/TGA analyses shows the existence of a CoO phase at low and high temperature ranges when some specific preparation conditions are applied.

**Effects of precursor powders and sintering processes on the superconducting properties of MgB<sub>2</sub>**, S.H. Zhou, A.V. Pan, J. Horvat, M.J. Qin, H.K. Liu, *Supercond. Sci. Technol.* 17 (2004) S528.

Different precursor powders and procedures were used to fabricate MgB<sub>2</sub> superconductor. It was found that the purity of the B powder had strong effects on the T<sub>c</sub> and J<sub>c</sub> of MgB<sub>2</sub>. The J<sub>c</sub> of the sample made from 90% B powder decreased 40 times at 3 T and 20 K compared with the 99% B powder samples. The impurity phases might be the reason for the suppression of the T<sub>c</sub> and the J<sub>c</sub>. Variation of the Mg:B ratio also influenced the MgB<sub>2</sub> properties. J<sub>c</sub> decreased with fluctuations from the normal rate (Mg:B = 1:2). It was found that the effects of the oxidation of the Mg powder on J<sub>c</sub> were not strong when the Mg powder was only slightly oxidized. However, when the Mg powder was severely oxidized, the J<sub>c</sub> decreased significantly. A two-step sintering process was adopted to make MgB<sub>2</sub>. In this process, the first sintering stage was at a lower temperature. It was found that this pre-sintering did not have a good effect on the properties, despite

the fact that the mass density was improved. The phase composition and microstructure were analysed to explain the different effects.

**Effects of Si and C Doping on the Superconducting Properties of MgB<sub>2</sub>**, *S.H. Zhou, A.V. Pan, M.J. Qin, X.L. Wang, H.K. Liu, S.X. Dou*, in *Advances in Cryogenic Engineering: Transactions of the International Cryogenic Materials Conference - ICMC*, Vol. 50. Edited by U. Balachandran. AIP Conf. Proc. 711 (2004) 554.

C and Si powders of different sizes were doped into MgB<sub>2</sub> separately or together. Samples were made by a solid-state reaction method. It was found that the C doping had a strong negative effect on critical temperature ( $T_c$ ) while the Si doping did not significantly depress  $T_c$ . All of these doping materials increased  $J_c$  at higher fields when the doping particles were of nanometer sizes. At 20 K and 4 T,  $J_c$  of the sample doped with nano-Si achieved  $10^4 \text{ A/cm}^2$ , which is 2 orders of magnitude higher than that of coarse Si doped MgB<sub>2</sub>.  $J_c$  of the sample doped with nano-carbon is one order of magnitude higher than for the sample doped with coarse carbon particles.

# C

## urrent & Ongoing Research Projects

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### Funded ARC Projects in 2004 round at ISEM

#### ARC Centre of Excellence

##### *Nano-materials for energy storage*

<b>Years funded:</b>	2004	2005	2006	2007
<b>Amount funded:</b>	\$198,174	\$198,174	\$198,174	\$198,174
<b>Chief Investigator:</b>	H.K.Liu			
<b>Research Fellow:</b>	G.X. Wang			
<b>Postgrad Students:</b>	S.H. Ng, M. Park			

#### ARC Large/Discovery Grants Scheme

##### *First Principles for Development of High Temperature Superconducting Wires*

<b>Years Funded:</b>	2002	2003	2004	2005	2006
	\$222,295	\$233,899	\$217,899	\$203,899	\$209,899
<b>Total Funding:</b>	\$1,087,891				
<b>Project ID:</b>	DP0211240				
<b>Chief Investigator:</b>	SX Dou, J Horvat				
<b>Assoc. Investigator:</b>	H Weber, E Collings, J Habermeier				
<b>Postgrad Student:</b>	S. Keshavarzi, M. Roussel				

Significant advances in research of high temperature superconductors (HTS) have been made in the past decade. However, the full commercialisation of HTS devices has not yet been achieved because the levels of electrical performance remain just below those required for technical and commercial success. In order to secure the future of HTS it will be essential to increase the critical current density, reduce the AC losses and lower the cost. The objective of the proposed cluster of projects is to provide new insights into fundamental HTS materials properties such as critical current density, flux pinning, flux dynamics and AC losses by focussing on the complex interplay between physics, fabrication and materials issues. The knowledge gained will make possible improvements in the development of HTS conductors.

##### *Enhancement and elucidation of flux pinning in doped Bi-Sr-Ca-Cu-O high temperature superconducting single crystals*

<b>Funded:</b>	2002	2003	2004
<b>Amount Funded:</b>	\$61,184	\$62,967	\$62,967
<b>Total Funding:</b>	<b>\$187,118</b>		
<b>Project ID:</b>	DP0211328		
<b>Chief Investigator:</b>	X.L. Wang		
<b>APD:</b>	X.L. Wang		

The proposed project aims to study the effects of elevated doping on the intrinsic electromagnetic properties of Bi-Sr-Ca-Cu-O high temperature superconducting (HTS) single crystals grown by two-dimensional and spiral-growth mechanisms with a particular focus on structure, conductivity and thermal neutron irradiation. Studies of the relationship between microstructures, anisotropy and flux pinning will lead to a better understanding of the pinning behaviour of Bi-based HTSC. The outcome will be better methods for introducing suitable pinning centres into Bi-based high temperature superconductors.

***Analysis, simulation, fabrication and characterization of reliable, robust and scalable compact cooling elements based on semiconductor nanostructures***

<b>Funded:</b>	2003	2004	2005
<b>Amount Funded:</b>	\$75,000	\$80,000	\$40,000
<b>Total Funding:</b>	<b>\$195,000</b>		
<b>Project ID:</b>	DP0343516		
<b>Chief Investigator:</b>	C. Zhang, R.A. Lewis		
<b>Postgraduate students:</b>	B.C. Lough, Z. Dou, S.P. Lee		

Project Summary: Modern electronic, microelectronic and optoelectronic devices generally work better when they are cooler. We aim to develop a semiconductor nanostructure cooling element which directly integrates into existing devices. The solid-state cooling element will be reliable, robust, scalable and operate in any orientation. The basis of operation is thermionic emission - electrons are the working fluid.

Our project combines (1) analysis and simulation, (2) fabrication of nanostructures and (3) experimental test-benching using optical and electrical methods. The outcome of this research has the potential to revolutionize cooling of modern electronic and photonic systems, from computer motherboards to mobile phones.

***Fabrication, Charge and Spin Ordering, Magnetoresistance, and polaron effects in nano-size and single crystals of novel transition metal perovskite oxide***

<b>Funded:</b>	2003	2004	2005
<b>Amount Funded:</b>	\$90,000	\$77,000	\$78,000
<b>Total Funding:</b>	<b>\$245,000</b>		
<b>Project ID:</b>	DP0345012		
<b>Chief Investigator:</b>	X.L. Wang, M. Ionescu, Z.X. Cheng		
<b>Partner Investigator:</b>	Dr.M James, Prof. R.S. Liu, Prof. W. Lang		
<b>Postgraduate students:</b>	M. Farhoudi, G. Peleckis		

The aim of the project is to synthesize a systematic series of novel colossal magnetoresistance manganese, cobalt and iron based transition metal perovskite oxides in the forms of nano-structures, nano-structured composites and single crystals using advanced nano-technology and crystal growth techniques. Extensive fundamental studies on magnetoresistance, spin and charge ordering, and nano-scale behaviours will be carried out by neutron diffraction, synchrotron radiation, transport and magnetic measurements over a wide temperature range and magnetic fields. The outcomes of this project are likely to lead to a better understanding of the colossal magnetoresistance mechanisms, the discovery of fascinating new physical phenomena and suitable magnetoresistance materials for superior magnetic recording, sensing and switch devices.

***Control of Nano-Structure for Enhancing the Performance of Magnesium Diboride Superconductor by Chemical Doping***

<b>Funded:</b>	2004	2005	2006
<b>Amount Funded:</b>	\$100,000	\$100,000	\$105,000
<b>Total Funding:</b>	<b>\$305,000</b>		
<b>Project ID:</b>	DP0449629		
<b>Chief Investigator:</b>	S.X. Dou, M.J. Qin,		
<b>Partner Investigator:</b>	D.C. Larbalestier, R.L. Flukiger, L.F. Cohen		
<b>Postgraduate students:</b>	W.K. Yeoh, O. Shcherbakova, Y. Zhang		

Superconductor technology will play a significant role in a wide range of industry sectors and environments in the twenty first century. Widespread applications now depend significantly on cost-effective resolution of fundamental materials and fabrication issues. The aim of the proposed program is to bring together international experts from four leading groups to tailor the microstructure at nanoscale to improve flux pinning and the critical current density of the newly discovered magnesium diboride superconductors

through readily available chemical doping. The expected outcome is the capability to produce a new generation of superconductors having high performance at low cost.

***Hydrogen storage materials for energy conversion applications***

<b>Funded:</b>	2004	2005	2006
<b>Amount Funded:</b>	\$85,000	\$85,000	\$85,000
<b>Total Funding:</b>	<b>\$255,000</b>		
<b>Project ID:</b>	DP0449660		
<b>Chief Investigator:</b>	H.K. Liu, Z.P. Guo		
<b>Partner Investigator:</b>	J. Lee, A. Zuettel, P.H. Notten		
<b>APD:</b>	Mrs ZP Guo		
<b>Postgraduate students:</b>	Z.G. Huang		

For a clean environment, the ideal synthetic fuel is hydrogen because it is lightweight, highly abundant and its oxidation product (water) is environmentally benign. However, the effective storage of hydrogen remains a scientific challenge. This project aims to develop innovative materials with high hydrogen storage capacity and long cycle life, including new composite hydrides, catalysed metal hydrides and various nanotubes. The expected outcome is the achievement of high reversible hydrogen storage capacity to meet all the demands required for energy conversion applications, in particular, for hydrogen storage/fuel-cell vehicular applications.

***Development of high-temperature superconducting coated conductors by pulsed-laser deposition technique for future long-length applications***

<b>Funded:</b>	2004	2005	2006
<b>Amount Funded:</b>	\$70,000	\$70,000	\$70,000
<b>Total Funding:</b>	<b>\$210,000</b>		
<b>Project ID:</b>	DP0451267		
<b>Chief Investigator:</b>	A.V. Pan, M. Ionescu		
<b>APD:</b>	A.V. Pan		

The aim of the project is to develop a novel technology for manufacturing flexible coated conductors with the help of a pulsed laser deposition technique, in order to enhance the current-carrying ability of high-temperature superconducting coatings (including multi-layered coatings) for future long-length high power applications. To achieve desirable electromagnetic properties governed by the nano-structures of the coatings, a well-balanced combination of world-class "global" and "local" electromagnetic property measurements with advanced structural characterisations is suggested. It is expected that a controlled network of nano-scale pinning centres will allow the development of high performance coated conductors.

***Non-linear dynamics in electronic systems and devices under intense terahertz radiation***

<b>Funded:</b>	2004	2005	2006
<b>Amount Funded:</b>	\$120,000	\$140,000	\$170,000
<b>Total Funding:</b>	<b>\$430,000</b>		
<b>Project ID:</b>	DP0452713		
<b>Chief Investigator:</b>	C. Zhang R.A. Lewis X. Zhang R.E. Vickers		

Non-linear interactions allow for a detailed and intricate probing of materials. Sufficiently high-power light directed at a subject can yield spectroscopic data about multiple material parameters, providing a unique diagnostic tool for many applications. We propose to study the non-linear dynamic properties of electronic systems and devices under various external conditions. A thorough understanding of non-linear properties will accelerate development of new optoelectronic device in the terahertz frequency regime. Examples of these devices are oscillators and sensors.

## ARC Research Fellowships

### Strategic Partnerships with Industry - (SPIRT) Scheme - Linkage Projects & Linkage APAI

#### *Developing New Cathode Materials for Lithium-ion Batteries Using Australian Mineral Resources*

<b>Years funded:</b>	2002	2003	2004
<b>Amount funded:</b>	\$83,000	\$84,000	\$84,000
<b>Total funding:</b>	\$251,000		
<b>Project ID:</b>	LP0214179		
<b>Chief Investigator:</b>	Prof Shi Xue Dou, Dr G Wang		
<b>Partner Investigators:</b>	Prof J Lee		
<b>Research Fellow:</b>	K. Konstantinov		
<b>APA(I) Award(s):</b>	S. Bewlay		
<b>Industry Partner(s):</b>	Sons of Gwalia Ltd. OM Group		
<b>Postgraduate students:</b>	Y. Chen		

This project will bring together expertise in electrochemistry, materials science and structure characterisation to conduct collaborative research with Australian industry partners, Queensland Nickel Technology Pty Ltd and Sons of Gwalia Ltd. The aims of this project will be to investigate a series of cathode materials for use in lithium-ion batteries. The significance of this research is that the technology for preparing a series of new electrode materials for lithium-ion batteries will be developed by taking advantage of abundant Australian minerals resources. The expected outcomes will be to identify several new cathode materials with high energy density, long cycle life, low toxicity and low cost.

#### *Fabrication and Characterisation of Magnesium Diboride Superconducting Wires*

<b>Years funded:</b>	2002	2003	2004
<b>Amount funded:</b>	\$110,000	\$100,000	\$100,000
<b>Total funding:</b>	\$310,000		
<b>Project ID:</b>	LP0219629		
<b>Chief Investigator:</b>	Prof Shi Xue Dou, Dr XL Wang, Dr M Ionescu		
<b>Partner Investigators:</b>	Dr MD Sumption		
<b>APA(I) Award(s):</b>	Yue Zhao, S. Soltanian		
<b>Industry Partner(s):</b>	Alphatech International,	The Hyper Tech Research Inc.	

The newly discovered superconductivity at 40K in magnesium diboride ( $MgB_2$ ) opens a technical window to a range of electric power applications, previously thought accessible only with high temperature superconductors. The aim of the proposed project is to investigate the fabricability and properties of  $MgB_2$  superconducting wires using a number of processing techniques established in previous low temperature and high temperature superconductors. The expected outcome is to have a  $MgB_2$  conductor that has a higher performance in a field than niobium-titanium (NbTi) alloy, a higher operating temperature (up to 20K), but at a cost less than currently commercial NbTi wire.

### *Investigation of Nano-materials for use in Lithium Rechargeable Batteries*

<b>Years funded:</b>	2002	2003	2004
<b>Amount funded:</b>	\$67,000	\$60,000	\$60,000
<b>Total funding:</b>	<b>\$187,000</b>		
<b>Project ID:</b>	LP0219309		
<b>Chief Investigator:</b>	Prof Hua Kun Liu, Dr S Zhong		
<b>Partner Investigators:</b>	A/Prof J Ahn		
<b>APA(I) Award(s):</b>	L. Yuan		
<b>Industry Partner(s):</b>	Sons of Gwalia Ltd, OM Group, Lexel Battery Ltd		
<b>Postgraduate student:</b>	Z.W. Zhao, M. Lindsay		

Lithium ion batteries are emerging as a new generation of rechargeable batteries for power sources of portable electronics. The aim of this project is to explore potential applications of novel nano-materials such as intermetallic alloys, transition-metal oxides, and carbon nanotubes as anode materials in lithium-ion rechargeable batteries. Significance and expected outcomes will be the development of alternative anode materials with improved performance in energy capacity and cycle life over existing anode materials. This could open opportunities for Australian mineral companies to take advantage of the developments to produce value-added new products.

### *Fabrication of Magnesium Diboride (MgB<sub>2</sub>) thick films*

<b>Years funded:</b>	2002	2003	2004
<b>Amount funded:</b>	\$22,545	\$22,545	\$22,545
<b>Total funding:</b>	<b>\$67,635</b>		
<b>Project ID:</b>	LP0228370		
<b>Chief Investigator:</b>	Dr X L Wang		
<b>APA(I) Award(s):</b>	Q.W. Yao		
<b>Industry Partner(s):</b>	SFC Enterprises Pty Ltd		

The recent discovery of superconductivity at 39 K in MgB<sub>2</sub> has stimulated considerable interest in terms of both fundamental research and applications. The purpose of the proposed project is to conduct fundamental studies on the synthesis, structures and microstructures, and physical properties of doped and undoped MgB<sub>2</sub> thick films. The ultimate goal of this study is to fabricate high quality MgB<sub>2</sub> thick films on different substrates and to gain a better understanding of their various properties with a view to device application.

### *Lithium/Sulfur rechargeable battery for power applications*

<b>Years funded:</b>	2004	2005	2006
<b>Amount funded:</b>	\$75,000	\$75,000	\$75,000
<b>Total funding:</b>	<b>\$225,000</b>		
<b>Project ID:</b>	LP0453698		
<b>Chief Investigator:</b>	H.K. Liu, J. Wang, G. Wang		
<b>APD Award(s):</b>	J. Wang		
<b>Industry Partner(s):</b>	Guangzhuo Delong Energy Technology		

The Lithium/Sulphur battery system is very promising for large-scale power applications as it has the highest energy density and lowest cost among various types of rechargeable batteries. However, the degradation of the capacity and short cycle life of Li/S battery have been problematic for commercial development. The aim of this project is to study the mechanisms of capacity fading and to develop effective means such as use of carbon nanotubes and nanosize composite absorbents to improve the cycle life of Li/S batteries. The expected outcomes are the development of sulphur-containing cathode materials and polymer electrolytes, enabling electric vehicles to be a technically competitive and environmentally superior transportation option.

### ***Large-scale rechargeable lithium battery for power storage and electric vehicle applications***

<b>Years funded:</b>	2004	2005	2006
<b>Amount funded:</b>	\$110,000	\$110,000	\$110,000
<b>Total funding:</b>	<b>\$330,000</b>		
<b>Project ID:</b>	LP0453766		
<b>Chief Investigator:</b>	G. Wang, H.K Liu, K. Konstantinov, J. Ahn, B. Ammundsen		
<b>APA(I) Award(s):</b>	J. Yao		
<b>Industry Partner(s):</b>	Pacific Lithium New Zealand Limited, Sopo Battery Energy Co., Ltd		
<b>Postgraduate student:</b>	S. Needham		

This project aims to develop large-scale rechargeable lithium batteries for power storage and electric vehicles. In order to achieve this target, the related cathode materials, anode materials and electrolyte systems will be developed. The design of battery modules and assembly of prototype lithium ion batteries will be performed. The success of the research will encourage the production of electrode materials and manufacture of rechargeable lithium batteries in Australia. The utilisation of advanced rechargeable lithium batteries in electric vehicles will provide sustainable energy for transportation and greatly reduce greenhouse emissions in Australian urban areas.

### ***Enhancing the Understanding and Performance of Passivating TiO<sub>2</sub> Coatings for Photovoltaic Devices***

<b>Years funded:</b>	2004	2005	2006	2007
<b>Amount funded:</b>	\$75,000	\$127,500	\$105,000	\$52,500
<b>Total funding:</b>	<b>\$360,000</b>			
<b>Project ID:</b>	LP0455328			
<b>Chief Investigator:</b>	BS Richards, M Ionescu			
<b>Partner Investigators:</b>	KR McIntosh, KM Provanca, R Swanson			
<b>APA(I) Award(s):</b>	1			
<b>APDI :</b>	BS Richards			
<b>Industry Partner(s):</b>	Kieth McIntosh Consulting, SierraTherm Production Furnaces, Inc. SunPower Corporation			

Titanium dioxide (TiO<sub>2</sub>) has been widely used as an antireflection coating in the silicon (Si) photovoltaics industry as it exhibits excellent optical properties and low deposition cost. However, recently manufacturers have been turning to alternatives such as hydrogenated silicon nitride coatings that exhibit greatly improved electronic properties, but cost 4 - 10 times more to deposit.

This project seeks to understand the fundamental limitations behind the poor surface passivation afforded by TiO<sub>2</sub> to a Si wafer, and subsequently develop a passivating TiO<sub>2</sub> coating that can reduce the cost of electricity generated by Si solar cells.

## **ARC linkage-infrastructure**

### ***T-ray factory: a new Australian source of strong, pulsed, broadband, terahertz radiation***

<b>Years funded:</b>	2004
<b>Amount funded:</b>	\$113,190
<b>Project ID:</b>	LE0453974
<b>Chief Investigator:</b>	R.A. Lewis, C. Zhang, H.H. Tan, A.M. Sanagavarapu, A.R. Hamilton
<b>Partner Institution(s):</b>	University of Wollongong The Australian National University University of Technology, Sydney The University of New South Wales

Australian scientists and engineers require immediate access to frontier T-ray (terahertz radiation) technology to solve pressing current problems in semiconductor nanostructures and emerging problems in fields as diverse as biophysics and national security. Recent innovations now make practical the production of bursts of terahertz radiation by applying ultrafast optical pulses to photoconductive or electro-optic media, facilitating unparalleled time-resolved spectroscopy and imaging. The state-of-the-art equipment to be purchased and installed at Wollongong will enhance the existing excellent terahertz infrastructure (unique spectrometers, optically-pumped molecular laser) and efficiently service researchers in the dynamic Sydney (UTS, UNSW) - Wollongong (UoW) - Canberra (ANU) corridor

## Linkage International Awards

### *Investigation of a series of metallic substrate materials suitable for developing long Y-Ba-Cu-O superconductors*

<b>Years funded:</b>	2002	2003	2004
<b>Amount funded:</b>	\$19,396	\$17,596	\$17,596
<b>Total funding:</b>	\$54,588		
<b>Project ID:</b>	LX0211084		
<b>Chief Investigator:</b>	Prof Hua Kun Liu - University of Wollongong Prof D Shi - University of Cincinnati		
<b>Postgraduate students:</b>	A.H. Li		

Researchers from Institute for Superconducting and Electronic Materials, the University of Wollongong (UoW) & the Dept. Mat. Sci & Eng., University of Cincinnati (UC) in USA will build strong collaborations through joint research on a series of metallic substrate materials. Significance: The research work will contribute to the development of the second generation of high temperature superconducting wire technology. Expected outcomes: strengthen international research experience for junior researchers and develop new collaborations between senior researchers from UoW in Australia and UC in USA.

### *Simulation and characterisation of opto-thermionic cooling devices*

<b>Years funded:</b>	2003	2004	2005
<b>Amount funded:</b>	\$15,700	\$18,700	\$18,700
<b>Total funding:</b>	\$53,100		
<b>Project ID:</b>	LX0348004		
<b>Chief Investigator:</b>	A/Professor C. Zhang, A/Professor R.A. Lewis CI Prof KA Chao Lund University, Sweden		

The aim of the project is to study and develop a solid state cooling device by combining two mechanisms, thermionic emission and optical recombination. The first stage of the research is to develop theoretical models and numerical methods which will allow us to obtain an optimal condition of power and efficiency. Under this ARC LX grant, mutual visits for the Australian CIs and the international OI have been arranged.

In August 2003, the international OI, K A Chao visited our group in Wollongong. During his visit, we discussed the theoretical and numerical part of the project and analyzed different structures with different material parameters. A model for limiting the heat back flow in an operational device was investigated in detail and we are now performing computations on the energy flow in various devices. The Australian CI, C Zhang is scheduled to visit Lund University in April 2004. Other visits and collaborative activities have also been planned for the second half of 2004 and will be reported in the next progress report.

### *Magneto-optical imaging of super-current flow in superconducting tapes and wires*

<b>Years funded:</b>	2004	2005	2006	
<b>Amount funded:</b>	\$14,140	\$10,960	\$11,160	
<b>Total funding:</b>	\$36,260			
<b>Project ID:</b>	<b>LX0453582</b>			
<b>Chief Investigator:</b>	1	CI	Prof SX Dou	University of Wollongong
	2	CI	Dr AV Pan	University of Wollongong
	3	OI	Prof TH Johansen	University of Oslo
<b>Collaborative Countries:</b>	Norway			

This project is aimed at establishing the connections between local and global superconducting current-carrying abilities in magnesium diboride and high temperature superconducting tapes and wires. Local high-resolution magneto-optical imaging combined with transport current techniques will be employed. Super-current stream-lines and critical current density distributions will be quantitatively obtained from local magnetic flux behaviour. Pinpointing the connections is expected not only to promote production technology, but also to elucidate factors influencing the current-carrying ability in the tapes and wires.

## **Systemic Infrastructure Initiative Grants Department of Education, Training and Youth Affairs**

### *Nanofabrication facilities for processing of novel multilayer materials*

<b>Years funded:</b>	2004
<b>Amount funded:</b>	\$487,500
<b>Institutions contribution:</b>	\$192,500
<b>Total funding:</b>	\$680,000
<b>Chief Investigators:</b>	Prof SX Dou, M. Ionescu, X.L. Wang, H.K. Liu, G.X. Wang T. Silver, R.A. Lewis – University of Wollongong A/Prof S. Ringer – University of Sydney Prof GQM Lu – University of Queensland Prof EM Goldys – Macquaire University Prof M. M Wilson – UTS A/Prof DN Jamieson, University of Melbourne A/Prof J. Mazierska - James Cook University Dr. J. Low - Curtin University of Technology Dr. R. Ramer – UNSW Prof. G. Smith – UTS Prof. M. Skyllas-Kazacos - UNSW

The proposal seeks to obtain nanofabrication facilities including a modified metallorganic chemical deposition (MOCVD), electron beam evaporation (EBE) and lithography facilities for the processing of novel multilayer materials and devices. These facilities will significantly enhance the national capacity in nanofabrication for a wide range of novel materials and devices.

## **ARC Small & Near Miss Grants**

### *Current transport in MgBZ superconductor*

**Amount funded:** \$10,350  
**Chief Investigator:** J. Horvat

### *Diluted Magnetic Semiconductor (DMS) materials for Spintronics*

**Amount funded:** \$8,000  
**Chief Investigator:** M J Qin

### *An investigation of transition metal diboride nanotubes for hydrogen and lithium storage*

**Amount funded:** \$9,000  
**Chief Investigator:** G X Wang

### *Novel lithium phosphor-olivines for lithium storage electrodes*

**Amount funded:** \$10,000  
**Chief Investigator:** G X Wang

## **University of Wollongong**

### *University Research Council, ISEM Performance Indicator & Management*

**Year funded:** 2003      **Amount funded:** \$125,000

2004 International Cryogenic Materials Conference (ICMC) Topical Workshop, 10<sup>th</sup>-16<sup>th</sup> February 2004, Wollongong, Australia

**Effect of progressive substitution of La<sup>3+</sup> by Bi<sup>3+</sup> on the structure, magnetic and transport properties of La<sub>0.67</sub>Sr<sub>0.33</sub>MnO<sub>3</sub>, Z.X. Cheng, X.L. Wang.**

Polycrystalline La<sub>0.67-x</sub>Bi<sub>x</sub>Sr<sub>0.33</sub>MnO<sub>3</sub> (x=0.1, 0.2, 0.3 and 0.67) was prepared by solid state reaction. The effects of La substitution by Bi with typical polarized lone pair electron character on structure, magnetic and transport properties are presented. Results show that these properties are dramatically affected by the polarized lone pair 6s<sup>2</sup> electrons though Bi<sup>3+</sup> and La<sup>3+</sup> have nearly the same radii. Structure refinement by the Rietveld method shows that the substitution changes the structure from the rhombohedral to the tetragonal. At the same time, the angle of the Mn-O-Mn chain decreases, which weakens the double exchange between adjacent Mn<sup>3+</sup> and Mn<sup>4+</sup> ions via the bridging O. As a consequence, the ferromagnetic coupling temperature decreases from 370 K down to 330 K as x increases from 0 to 0.3, and down to 270 K when La is totally substituted by Bi. With increasing substitution level,  $\mu_{\text{eff}}$  decreases from the near theory value of 4.2  $\mu_{\text{B}}$  down to 2.5  $\mu_{\text{B}}$  for x= 0.3 and 0.08  $\mu_{\text{B}}$  for the fully substituted sample. The sample with x=0.67 shows a very weak ferromagnetic property. However,  $\mu_{\text{eff}}$  should not change as much as this if only the unchanged Mn<sup>3+</sup>/Mn<sup>4+</sup> ratio were considered in the La<sub>0.67-x</sub>Bi<sub>x</sub>Sr<sub>0.33</sub>MnO<sub>3</sub> system. The decrease of  $\mu_{\text{B}}$  can only be explained by the enhanced antiferromagnetic coupling that occurs as the ferromagnetic coupling is weakened by the Bi. With increasing Bi content, the resistivity increases, and the temperature of the semiconductor to metal transition rises. Eventually the totally substituted sample becomes an insulator.

**Enhancement of critical current density in Cu sheathed MgB<sub>2</sub> wires and tapes by nano-Si doping and short-time in-situ reaction, M. Delfany, X.L. Wang, I. Kusevic, E. Babic, O. Husnjak, M.J. Qin, S. Soltanian, S.X. Dou.**

MgB<sub>2</sub>/Cu wires and tapes have been prepared using the powder-in-tube and reaction in-situ techniques. The effects of sintering conditions and 5 wt% of nano-Si doping on the phase formation, superconductivity and critical current density were investigated. Samples were characterized by using XRD, SEM, TEM, transport, and magnetic measurements. Results showed that long sintering at high sintering temperatures led to severe reaction between the magnesium and Cu, forming a thicker layer of MgCu<sub>2</sub> at the interface and causing magnesium deficiency in the superconducting core and deterioration of the superconducting properties. It was found that the thickness of the reacted layer could be reduced from 50–100  $\mu\text{m}$  to less than 10  $\mu\text{m}$  by lowering sintering temperatures and shortening sintering times. The  $J_{\text{c}}$  values were considerably improved. In addition, nano-Si powders reacted with the MgB<sub>2</sub> during heat treatment and formed Mg<sub>2</sub>Si as an impurity phase. TEM examination confirms the presence of nanometer size impurities uniformly distributed in the superconducting matrix. The impurity increases the resistivity values by a factor of 1.35 at both room temperature and 40 K in the sample with 5 wt% Si doping compared to the undoped sample. An enhancement in the  $J_{\text{c}}$  field dependence accompanied by a little decrease in the  $T_{\text{c}}$  of less than 2 K was found by both transport and magnetic measurements due to the nano-particle Si doping. The  $J_{\text{c}}$  values are improved by a factor of 5 at 5 T and 5 K and by more than one order of magnitude at 3.5 T and 20 K in the tape samples doped with 5 wt% nano-sized Si compared to the undoped sample.

**Enhancement of H<sub>c2</sub> and flux pinning in MgB<sub>2</sub> superconductor by nano-particle doping, S.X. Dou.**

Pure MgB<sub>2</sub> has very low H<sub>c2</sub> which sets a limit on J<sub>c</sub>(H) performance in most applications. Extensive studies on the improvement of J<sub>c</sub>(H) showed that there were two distinguishable but closely related mechanisms that control the performance of J<sub>c</sub>(H) in these samples: increase of H<sub>c2</sub> and improvement of flux pinning. Because of the large coherence length of MgB<sub>2</sub>, chemical doping has been found to be effective to improve flux pinning. However, most of the dopants used so far are only effective at low temperatures. Nano SiC particle doping, on the other hand, introduced many nano-scale precipitates and disorder at B and Mg sites,

leading to a significant enhancement of both  $H_{c2}$  and  $J_c(H)$  over a wide range of temperatures, with only a minor effect on  $T_c$  as a consequence of the unique two-gap superconductivity of  $MgB_2$ . EELS and TEM analysis revealed impurity phases:  $Mg_2Si$ ,  $MgO$ ,  $MgB_4$ ,  $BO_x$ ,  $Si_xB_yO_z$ , and BC at a scale below 10nm and an extensive domain structure of 2-4nm domains in the doped sample, which serve as strong pinning centers.  $J_c$  for the 10% nano-SiC doped sample increased by more than an order of magnitude at high fields and all temperatures compared to the undoped samples. A record high  $H_{c2}(0)$  value of 37T for bulk  $MgB_2$  was achieved by transport measurements for the 10% nano-SiC doped sample. The strong up-turn of  $H_{cs}(T)$  at low temperatures indicates an impurity scattering on the Mg sites. The unique feature of nano-SiC doping is the enhancement of  $H_{c2}$  and  $J_c(H)$  by impurity scattering and collective pinning, respectively.

**Improvement of field dependence of  $J_c$  of  $MgB_2/Fe$  wires by interaction of superconducting core with iron sheath**, *J. Horvat, S. Soltanian, S.X. Dou.*

The field dependence of transport  $J_c$  for  $MgB_2/Fe$  wires is strongly improved by the iron sheath. The improvement goes far beyond the effect of simple magnetic shielding by iron. While the magnetic properties of iron are almost unchanged with temperature between 10 and 30 K, the field dependence of  $J_c$  undergoes a major change. For the field perpendicular to the wire, there is an initial decrease and then a plateau in the field dependence of  $J_c$  for  $T > 30$  K, which gradually grows into a peak in  $J_c(H)$  at lower temperatures. The field of the peak is strongly temperature dependent, ranging from less than 1 T at 30 K, to almost 4 T at 10 K. For the field parallel to the wire, the peak in  $J_c(H)$  appears at  $T > 30$  K and the plateau appears at lower temperatures. However, for the parallel field, there is no initial decrease of  $J_c$  in small fields. The field of the peak and the field of the end of the plateau depend on the temperature in a similar way to the field of the peak for the perpendicular field. At the same time, the iron sheath shields only 0.2-0.3 T of the external field, which is independent of temperature in this temperature range. Therefore, the appearance of the plateau and the peak effect in  $J_c(H)$  should be explained in terms of the interaction between the ferromagnetic sheath and the superconductor.

**The influence of vortex pinning on superconducting screening on different length-scales for bulk  $MgB_2$  superconductor**, *J. Horvat, S. Soltanian, A.V. Pan, X.L. Wang, S.X. Dou.*

Superconducting screening in bulk  $MgB_2$  occurs at different length scales, and each of the screenings gives a different contribution to the irreversible moment  $\Delta m$ . This is why erroneous values are obtained for  $J_c$  and its field dependence when calculating  $J_c$  from  $\Delta m$  by simply applying the critical state model. The field dependence of the screening current on each of the length scales is a different stretched exponential function. This leads to a dominant contribution from each of the screenings to  $\Delta m$  in a particular range of field. The value and field dependence of the thus obtained  $J_c$  artificially depends on the sample size. The influence of the change of the vortex pinning on each of the stretched exponential functions will be presented, together with the implications for accuracy of magnetically measured  $J_c$ .

**Enhancement of critical current density in  $Yba_2Cu_3O_{7.8}$  thin films grown by PLD on YSZ (100) surface modified with Ag nano-dots**, *M. Ionescu, A.H. Li, Y. Zhao, H.K. Liu, A. Crisan*

Y123 thin films were grown by pulsed laser deposition (PLD) on YSZ (100) substrate. Prior to the film deposition, a discontinuous layer of Ag was deposited on the substrate, using also PLD. Atomic force microscopy (AFM) investigation of the interface Ag layer showed that its morphology consisted of self-assembled islands of nanometer size, randomly distributed on the surface of the substrate. The Y123 superconducting films grown on such a substrate were characterized by AFM, X-ray diffraction (XRD), secondary electron microscopy (SEM) and DC magnetization. The results show that there are no significant differences in surface morphology, crystallographic orientation, phase composition or superconducting transition temperature between the Y123 films grown on YSZ (100) with an Ag nano-dot layer and a control Y123 film grown on a virgin YSZ (100) surface. On the other hand, at 77K, the magnetic critical current density ( $J_c^m$ ) was three times higher for the Y123 film grown on the YSZ with the modified (100) surface than for the film grown on YSZ with the virgin (100) surface. At 5K the enhancement of  $J_c^m$  was approximately seven times, at both low and high fields. This suggests an increase in pinning, caused presumably by point defects formed in the YSZ film above the Ag islands.

**Increased pinning in melt-textured Bi2212 by uranium oxide addition**, *M. Ionescu, B. Winton, T. Silver, S.X. Dou.*

Uranium oxide containing 9wt%  $^{235}\text{U}$  was added into Bi2212 powder prior to melt texturing, in a composition range between 0.1wt% and 3wt%, followed by neutron irradiation at a fluence of  $5 \times 10^{15}/\text{cm}^2$ . We distinguished two types of pinning mechanisms. The first mechanism results from the addition of  $\text{UO}_2$  and partial decomposition of Bi2212 phase in the proximity of  $\text{UO}_2$  particles, where some Ca, Sr and Cu atoms are extracted from the Bi2212 structure, resulting in a Sr-, Ca- and Cu-depleted Bi2212 phase. The released Ca and Sr oxides, together with  $\text{UO}_2$ , form a new compound,  $\text{USr CaO}_5$ , whilst CuO remains as a separate phase. The second mechanism results from the splayed fission tracks following the neutron irradiation and fission of  $^{235}\text{U}$  atoms. A quantitative assessment of these two pinning effects was carried out by AC susceptibility and DC magnetization measurements at a temperature of 5K. It was found that in the presence of  $\text{UO}_2$ , Bi2212 shows a strong increase in flux pinning as compared to a control sample containing no  $\text{UO}_2$  additions.

**Cryogenic magnetic sensor based on the magneto-resistive effect in bulk Bi2212 doped with  $\text{USr}_{1.5}\text{Ca}_{1.5}\text{O}_6$** , *M. Ionescu, B. Winton, T. Silver, S.X. Dou, R. Ramer.*

The measurement of magnetic fields at cryogenic temperatures is usually performed with sensors based on the Hall effect. Here we propose a much cheaper alternative, based on the large magneto-resistive (MR) effect observed in bulk Bi2212. Melt-textured Bi2212 bulk was doped with various amounts of  $\text{USr}_{1.5}\text{Ca}_{1.5}\text{O}_6$  up to a level of 6wt%. The dependence of resistance on the applied DC field was measured between room temperature and 5K in applied DC fields up to 9T. This dependence shows a strong MR effect around the doping level of 6wt% at low applied fields. The temperature range where the MR effect is large enough to be considered useful for applications is situated between 45K and 85K, with a maximum around 77K. This effect could be used for constructing low-cost magnetic sensors for cryogenic applications, as opposed to higher-cost sensors based on the Hall effect.

**Flux pinning and vortex dynamics in Pb and Gd co-doped Bi2212 single crystals**, *S. Keshavarzi, J. Horvat, M.J. Qin, X.L. Wang, S.X. Dou.*

The flux pinning and vortex dynamics of  $\text{Bi}_{2-x}\text{Pb}_x\text{Sr}_2\text{Ca}_{1-y}\text{Gd}_y\text{Cu}_2\text{O}_{8+z}$  ( $x=0, 0.34$ ;  $y=0, 0.12$ ) single crystals have been studied by magnetic hysteresis loop and relaxation measurements. Results showed that the solely Gd-doped samples had reduced flux pinning compared with undoped crystals and the secondary peak effect was absent. Crystals co-doped with Pb and Gd revealed enhancement of flux pinning at low fields with a slow relaxation rate. However, the pinning is weaker and the relaxation rate faster in higher fields compared to solely Gd-doped samples. Evolution of the dimensionality of the vortex system under the application of different magnetic fields is discussed.

**Vortex pinning by correlated disorder in nanoparticle doped  $\text{MgB}_2$** , *I. Kusevic, E. Babic, O. Husnjak, S. Soltanian, X.L. Wang, S.X. Dou.*

The magnetoresistivity and critical current density of well-characterized Si-nanoparticle doped and undoped Cu-sheathed  $\text{MgB}_2$  tapes have been measured for temperatures  $T \geq 28$  K in magnetic fields  $B \leq 0.9$  T. The irreversibility lines  $B_{irr}(T)$  for doped tapes show a step-wise variation with a crossover field depending on the Si-content. Such  $B_{irr}(T)$  variation is typical for high temperature superconductors (HTS) containing columnar defects (with a crossover occurring near the matching field  $B_\phi$ ) and is very different from the smooth  $B_{irr}(T)$  variation in undoped  $\text{MgB}_2$  samples. However, in nanoparticle doped  $\text{MgB}_2$ , the enhancement of  $B_{irr}$  with respect to that of undoped  $\text{MgB}_2$  persists at all field scales (including  $B \gg B_\phi$ ), which is not the case in HTS containing columnar defects. The microstructure studies of nanoparticle doped  $\text{MgB}_2$  samples show uniformly dispersed  $\text{Mg}_2\text{Si}$  nanoprecipitates, which probably act as a correlated disorder. The observed difference between the field variation of the critical current density and the pinning force density of the doped and undoped tape supports the above findings. The impact of these results for a further enhancement of flux pinning and critical currents in  $\text{MgB}_2$  is briefly discussed.

### **Microstructures and phase evolution in $\text{Yb}_2\text{Cu}_3\text{O}_y$ films grown on various substrates fabricated via a non-fluorine sol-gel route, A.H. Li, M. Ionescu, H.K. Liu, S.X. Dou, D.L. Shi.**

$\text{Yb}_2\text{Cu}_3\text{O}_y$  films were grown on polycrystalline Ag and single crystalline YSZ (100),  $\text{SrTiO}_3$  (100) and MgO (100) substrates, using a non-fluorine sol-gel method and a spin coating technique. The effects of heat-treatment conditions on the Y123 phase formation, phase evolution, crystallographic orientation and microstructure were investigated using differential thermal analysis (DTA), differential scanning calorimetry (DSC), X-ray diffraction (XRD), atomic force microscopy (AFM), optical microscopy, secondary electron microscopy (SEM) and transmission electron microscopy (TEM). For Ag substrates, Y123 phase started to form at  $750^\circ\text{C}$  and higher temperatures improved the degree of (001) texture. Mirror-like surfaces without cracks were achieved by sintering at  $750\text{-}900^\circ\text{C}$ . However, voids were observed for films grown on the Ag at temperatures higher than  $810^\circ\text{C}$ , and their number and size increased as the sintering temperature was increased. A large number of microcracks were observed for films grown on single crystal substrates. However, after the optimized conditions were established, epitaxial film free of cracks was obtained. A possible mechanism for the formation of cracks is discussed.

### **Microstructure observations of Ag and Ag-alloy sheathed Bi2223 tapes, H.K. Liu, Z.M. Zhang, R. Zeng, M. Apperley.**

37-filament Bi-2223 tapes with different configurations of Ag, AgAu7wt%, AgSb0.6wt% and AgMg0.2wt% as the precursor and restack sheaths were fabricated using commercial Bi-2223 precursor material and powder-in-tube techniques. Short length samples were heat treated at a temperature in the range of  $832^\circ\text{C}$  to  $846^\circ\text{C}$  for the first stage (HT 1), followed by a second stage (HT 2) at  $825^\circ\text{C}$  for 40 h and slow cooled to  $785^\circ\text{C}$ . An intermediate roll pass was performed between the heat treatment stages. The critical current ( $I_c$ ) of the tapes was measured at 77 K in self-field and in fields up to 1T. The microstructure of the alloy sheaths was examined using optical microscopy, and the Bi-2223 filaments after HT 1 and HT 2 were examined using scanning electron microscopy (SEM). It was observed that the sequence of hardness, tensile strength, and critical bend strains from higher to lower levels is very much related to the grain sizes in the restack sheath.  $I_c$  of the tapes in zero field and in applied field was influenced by the phase composition, core density, grain connectivity, grain alignment and the interface between the Bi2223 filament and sheath.

### **Long-range coupling of surface vortices in Nb films, A.V. Pan.**

If a magnetic field is applied almost parallel to the main surfaces of Nb films, a magnetically anisotropic medium is formed in the applied field range  $B_{c2} \leq B_a \leq B_{c3}$ . It consists of a surface superconducting sheath on both films surfaces separated by the normal interior. If the magnetic field is slightly misaligned from the parallel orientation, then the perpendicular component of the field enters the film in the form of quantised flux: 2D-like Kulik or surface vortices. With the help of mechano-magnetic measurements of the oscillating superconductor in a magnetic field, it has been shown that these vortices can be coupled in coherent pairs over the normal interior of the film. The thickness of the normal region is comparable to the film thickness. The thickest film investigated is about  $10\lambda$  thick, where  $\lambda$  is the magnetic field penetration depth. The coupling is also shown to exist below  $B_{c2}$ , presumably due to a large density of Abrikosov vortices parallel to the film surfaces, which suppress the superconducting order parameter in the interior of the films and hence create a magnetic anisotropy below  $B_{c2}$  as well.

### **Critical current density enhancement in $\text{MgB}_2$ wires by iron sheath, A.V. Pan, S.X. Dou.**

The magneto-optical imaging technique combined with transport current measurements has shown that the transport super-current distribution within the  $\text{MgB}_2$  core of the wires sheathed by ferromagnetic iron is significantly modified if the wires are cooled through the transition temperature in an external magnetic field. The super-currents are flowing in the middle of the bulk superconducting core, starting from very low applied fields, which are much lower than the full penetration field. In contrast, other magnetic states investigated in the iron-sheathed wires have exhibited a conventional current flow near the surface of the superconductor. Global magnetization measurements have shown that the magnetization of the sheathed wire composite in the field applied perpendicular to the wire axis depends much more strongly on magnetic history than for superconducting wires without the iron sheath. The critical current density in the sheathed round and flat wires is about one order of magnitude higher than in the same wires without the iron sheath.

The results obtained are described in terms of the overcritical state enabled by the interaction between the superconducting core and the soft magnetic sheath environment.

**Low field vortex behaviour in various superconductors**, *A.V. Pan, S.X. Dou, V.M. Pan.*

Different types of superconductors, possessing high values of critical current density ( $J_c$ ), have been investigated at small magnetic fields ( $B_a$ ) over a wide temperature range. It has been shown that the temperature dependence of the characteristic field ( $B^*$ ), separating the  $B_a$ -independent  $J_c$  plateau (single vortex pinning regime) and the region with  $J_c(B_a)$  (collective pinning), can be attributed wither to the temperature dependence of the magnetic penetration depth for Nb films and  $MgB_2$  bulk superconductors, or to thermally activated processes for Bi-based superconductors and  $YBa_2Cu_3O_7$  superconducting films. In both cases the vortex pinning influence has appeared to have a secondary role. An exception in such  $B^*(T)$  behaviour is considered for Nb films when the magnetic field has its main component applied perpendicular to the main surface of the film.

**Nano-structure and high critical current density of HTS  $YBa_2Cu_3O_{7-\delta}$  films** (Invited Talk), *V.M. Pan, V.A. Komashko, V.L. Svetchnikov, C.G. Tretiatchenko, Yu.V. Cherpak, A.V. Pan, S.X. Dou, E.A. Pashitskii, S.M. Ryabchenko, A.V. Semenov, Yu.V. Fedotov.*

With the help of HREM, EBSD and XRD techniques we have shown that a nano-dimensional network of low-angle domain boundaries (LABs), consisting of natural linear defects (out-of-plane edge dislocations) is formed in high-quality YBCO films epitaxially-grown by an off-axis dc magnetron sputtering technique. The domains are 30-300 nm in size and misoriented by about one degree. The average in-plane density of the dislocation lines is shown to be up to  $10^{11} \text{ cm}^{-2}$ . The LABs are ordered rows of parallel dislocations with non-superconducting cores where  $T_c$  is locally suppressed. The variation of superconducting and normal intervals forms a “fence” network. Dislocation cores provide strong pinning. Spaces between dislocations are transparent for supercurrent flow across the LABs. The supercurrent density, limited by the transparency, is considered as the effective depairing current density in the case where the vortices are firmly pinned. Variations of linear defect density and spatial distribution result in a certain  $J_c$  limitation mechanism. Magnetic field, angular and temperature dependencies of  $J_c(T,H)$  have been measured by SQUID magnetometry, ac magnetic susceptibility, and dc transport current techniques in YBCO films with  $H_c(77 \text{ K}) \geq 2 \times 10^6 \text{ A/cm}^2$ . Two mechanisms of  $J_c$  limitation are proposed: depairing/transparency and vortex depinning. The vortex depinning mechanism from linear defects is shown to quantitatively describe the  $J_c(T,H)$  dependences measured. This model takes into account the statistical distribution of dislocation domain sizes and inter-dislocation spacing within boundaries.

**High-pressure synthesized  $MgB_2$  with high critical currents: peculiarities of structure formation, influence of Ta, Ti, SiC and Zr additions**, *T.A. Prikhna, W. Gawalek, Ya.M. Savchuk, N.V. Sergienko, J.-L. Soubeyroux, S.X. Dou, V.E. Moschil, M. Wendt, F. Odier, T. Habisreuther, Ch. Schmidt, J. Dellith, V.S. Melnikov, S. Lefloch, X. Chaud, S. Pairis, C. Brachet, P.A. Nagorny.*

High-pressure synthesized magnesium diboride-based material demonstrated at 20 K a critical current density ( $J_c$ ) higher than  $100 \text{ kA/cm}^2$  up to 3 T and higher than  $10 \text{ kA/cm}^2$  in fields up to 5 T. In the magnetic fields up to 2 T high-pressure synthesized  $MgB_2$  (with 10% of Ti) at 20 K has a critical current density comparable to that of  $Nb_3Sn$  at 4.2 K. The structure of samples high-pressure synthesized from Mg and B and determined by XRD analysis to contain mainly well-crystallized  $MgB_2$  phase turned out to be more complicated, as SEM and microprobe analysis showed. In parallel with Mg and B the nanostructure of the main “matrix” phase of the samples contained oxygen and in the “matrix” there were distributed Mg-B (or more likely  $MgB_2$ ) inclusions from nanometers up to  $10 \mu\text{m}$  in size. We found a correlation between increased  $J_c$  and irreversibility field ( $H_{irr}$ ) in in the 10-30 K temperature interval and a higher amount of Mg-B inclusions distributed in the sample “matrix”. The influence of Ta, Ti, SiC and Zr additions on  $J_c$ ,  $H_{irr}$ , and the structure of high-pressure synthesized  $MgB_2$  is under discussion.

## **Optimization of the second heat treatment process for the enhanced performance of Bi-2223 multifilamentary tapes, M. Roussel, A.V. Pan, R. Zeng, H.K. Liu, S.X. Dou.**

Ag-sheathed Bi-2223 ( $\text{Bi}_{1.72}\text{Pb}_{0.34}\text{Sr}_{1.85}\text{Ca}_{1.99}\text{Cu}_3\text{O}_x$ ) tapes were produced using the powder-in-tube technique and two heat treatments, with an intermediate mechanical deformation. The second heat treatment is considered to be responsible for reducing the amount of secondary phases, such as Bi-2212 and Bi-2201, as well as for healing the deformation-induced defects, such as cracks, that compromise the structural integrity and the current-carrying ability of the tapes. In the present work, the second heat treatment consisted of a two-step annealing process with the first step at 825°C followed by the second one at a lower temperature. The second-step temperature of the second heat treatment was varied. The annealing conditions of the final step have been shown to have considerable influence on the current-carrying ability of the tapes. This influence has been investigated in terms of the interplay between structural integrity, secondary phase formation, transport properties and magnetic flux penetration. “Local” (magneto-optical imaging) and “global” (X-ray diffraction, magnetization and transport measurement) techniques have been employed. The optimal second sintering stage conditions among the tapes investigated have been found for the slow-cooled (1°C/min) sample from 825°C (no second step sintering) and for the sample annealed at 750°C for 30 hours during the second step. For these samples the highest transport currents, high magnetic critical current densities, the least amount of cracks and low amounts of secondary phases have been found.

## **Interplay between microstructure and thermo-magnetic instabilities in $\text{MgB}_2$ films produced by pulsed-laser deposition, M. Roussel, A.V. Pan, Y. Zhao, S.X. Dou, T.H. Johansen.**

Flux jumps in  $\text{MgB}_2$  thin films have been studied using magneto-optical imaging (MOI) and magnetization measurement. Two films produced by pulsed laser deposition (PLD) are comparatively studied. One was annealed *in-situ*, that is, in the deposition chamber at 685°C for 12 minutes while the other was annealed *ex-situ* i.e. in a furnace at 900°C for 30 minutes. Both films show dendritic instabilities on MOI when subject to a slowly increasing perpendicular magnetic field. Those thermo-magnetic instabilities are also noticeable in the magnetization loops. However, the dendritic structures exhibit different shapes from one film to another as well as different temperature thresholds. The field dependence of the critical current density  $J_c$  is also very different with significantly stronger pinning force in the *in-situ* film. Furthermore, microstructural studies (scanning electron microscopy and atomic force microscopy) reveal that the *in-situ* film is poorly crystallized compare to the *ex-situ*, which exhibits a typical crystallized surface with random orientation. The influence of the microstructure on flux jumps and pinning properties of the  $\text{MgB}_2$  films is discussed.

## **Synthesis and characterization of epitaxial YBCO thin films prepared by a fluorine-free sol-gel method for coated conductors, D. Shi, Y. Xu, A. Li, H.K. Liu, H. Yao, Z. Han.**

In our recent studies, using a fluorine-free sol gel approach involving a trimethylacetate salt and proponic acid (TMAP) precursor solution, well textured, epitaxial YBCO thin films were synthesized. The transport critical current density was found to steadily increase as the microstructure was improved in the YBCO thin film prepared by the fluorine-free sol gel TMAP method. Hence, a high transport  $J_c$  was recently obtained on the order of 1 MA/cm<sup>2</sup> at 77K. Although the detailed mechanism of the carbon removal process has not yet been clearly established for the fluorine-free sol gel synthesis, it provides an effective alternative method for making long-length conductors for large-scale applications. In the recent studies, we have found that the TMAP approach presents several unique advantages including:

1. No HF formed during the process, which is difficult to remove in the TFA method
2. Stable precursor solution having a long shelf time of several months
3. Much denser microstructure compared to TFA films
4. No extra phase (such as  $\text{BaF}_2$  in TFA approach) in addition to YBCO

With these advantages, our current experimental results have clearly shown that high-quality YBCO thin films can be synthesized by the newly developed, fluorine-free TMAP method for coated conductor development. The transport  $J_c$  is expected to improve upon optimization of processing parameters and enhancement of microstructures. Current experimental data on the synthesis and characterization of TMAP YBCO films will be presented in this talk.

**The effect of Al and nano-particle SiC doping on the superconducting properties of MgB<sub>2</sub> superconductor**, S. Soltanian, X.L. Wang, J. Horvat, M. Ionescu, H.K. Liu, S.X. Dou.

The effect of co-doping with Al and nano-particle SiC on the superconducting properties of MgB<sub>2</sub> has been investigated. Polycrystalline pellets of Mg<sub>1-x</sub>Al<sub>x</sub>B<sub>2-x</sub>SiC<sub>x</sub> samples with the nominal composition x= 0.025, 0.05, 0.1, 0.2, 0.3 Al and nano-particle SiC powder were prepared using an *in-situ* reaction method. For all samples the phases, lattice parameters, microstructures, superconductivity, and critical current density were characterized by XRD, SEM and magnetic measurements. Results show that the powders severely react with the MgB<sub>2</sub> during the heat treatment, resulting in the loss of superconductivity. It was found that both the *a*- and *c*-lattice parameters, as well as the *T<sub>c</sub>*, *J<sub>c</sub>* and *H<sub>irr</sub>* considerably decreased with an increasing doping level. For the sample doped with the highest nominal composition of x=0.3 the *T<sub>c</sub>* dropped more than 18 K compared to the pure sample. In contrast to the SiC doped sample, the negative effect of Al doping is dominant, and no improvement in *J<sub>c</sub>* and *H<sub>irr</sub>* was found compared to the undoped sample.

**Effect of nano-particle SiC doping on the superconductivity and critical current density of MgB<sub>2</sub>**, S. Soltanian, X.L. Wang, J. Horvat, M.J. Qin, H.K. Liu, S.X. Dou.

Chemical doping is found to be an effective way to enhance the critical current density (*J<sub>c</sub>*) at high magnetic fields in MgB<sub>2</sub> superconductor. In this paper, we present the effect of nano-particle SiC doping on the superconductivity, upper critical field and critical current density of this superconductor. Wire and pellet samples were prepared using the reaction in situ technique. All the samples were sintered at 800°C for 1h in Ar. Samples were characterized by X-ray diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), and transport and magnetic measurements. Results show that the SiC reacts with MgB<sub>2</sub> and forms Mg<sub>2</sub>Si, MgO, MgB<sub>4</sub>, BC, and BO<sub>x</sub> as impurity phases at sizes of less than 10 nm and uniformly distributed in the samples with grain sizes of about 100 nm. Transport and magnetic measurement results show that the critical temperature decreases slightly by 10 wt% SiC doping, however, the upper critical field (*H<sub>c2</sub>*), *J<sub>c</sub>* at high magnetic fields, and the irreversibility field (*H<sub>irr</sub>*) are significantly enhanced as a result of this doping. The SiC doped sample also shows a remarkably lower sample size effect than the pure sample.

**Significant improvement of critical current density in MgB<sub>2</sub>/Cu short tapes through nano-SiC doping and sort-time in-situ reaction**, X.L. Wang, Q.W. Yao, J. Horvat and S.X. Dou.

Pure and 10 wt% nano-SiC doped MgB<sub>2</sub>/Cu short tapes were fabricated using a coating and pressing method. Samples were sintered by an in-situ reaction process at 667°C - 700°C for just 6 min. It was observed that the nano-SiC doped tapes significantly react with the Cu sheath at 700°C, while pure samples have less reaction with Cu. However, when sintering at 667°C, the reaction with Cu is significantly reduced for the nano-SiC doped samples, leading to very high critical current densities of more than 1 MA/cm<sup>2</sup> in zero field at T ≤ 10 K. The *J<sub>c</sub>* values exceeded 10<sup>5</sup> A/cm<sup>2</sup> at 30 K in zero field, 20 K in 2 T, and T ≤ 10 K in 4 T. These *J<sub>c</sub>* values are one to two orders of magnitude higher than for pure MgB<sub>2</sub>/Cu short tapes sintered at 700°C for 6 minutes, or the best reported *J<sub>c</sub>* data in Cu sheathed wires and tapes. They are comparable to the *J<sub>c</sub>* values reported for MgB<sub>2</sub>/Fe tapes. These nano-SiC doped MgB<sub>2</sub>/Cu tapes also exhibited very little flux jumping at 5 K, indicating high thermal stability. X-ray diffraction results indicate that no Mg<sub>2</sub>Si formed in the nano-SiC doped tapes. It is proposed that the nano-SiC addition resulted in a low formation temperature for the MgB<sub>2</sub> phase compared with pure MgB<sub>2</sub>/Cu.

**Study of the U/n method in Bi<sub>2</sub>Sr<sub>2</sub>Ca<sub>2</sub>Cu<sub>2</sub>O<sub>8+δ</sub> bulk using USr<sub>2</sub>CaO<sub>6</sub>**, B. Winton, T. Silver, M. Ionescu, S.X. Dou.

Previous experience in using the U/n method to increase *J<sub>c</sub>* of Bi-2212 has been limited by the negative effects of large amounts of uranium oxide addition on Bi-2212. The use of UO<sub>2</sub> as a medium causes increasing *J<sub>c</sub>* after irradiation for additions of up to 0.4wt% U but *J<sub>c</sub>* decreases with further additions. The use of USr<sub>2</sub>CaO<sub>6</sub> as an alternative to UO<sub>2</sub> showed much greater promise for U/n doping with increases in *J<sub>c</sub>* demonstrated for up to 1.5wt%U even before irradiation. Measurements of the melting point, *T<sub>c</sub>* and *J<sub>c</sub>* are reported for additions of various concentrations of USr<sub>2</sub>CaO<sub>6</sub> between 1.1 wt% - 6.6 wt% (0.5wt%U – 3wt%U) to melt textured Bi-2212 bulk. DTA demonstrates decreases in melting point of 0.165% with

addition of 1wt%U, increasing with further additions such that the melting point of 3wt%U matches that of pure Bi-2212. Magnetic measurements show an increase in  $T_c$  of up to 3.2% with increasing compound concentrations while  $J_c$  is also increased with the addition of Uranium compound.

**Effect of carbon nanotube and titanium carbide nano-particle doping in magnesium diboride, *W.K. Yeoh, J. Horvat, S.X. Dou.***

The effect of carbon nanotube (CNT) and nano-particle TiC on  $MgB_2$  has been studied by varying the doping level, period of sintering and the sintering temperature. For the carbon nanotube doping, there is little substitution at sintering temperatures below 800°C for all the doping levels. The level of carbon substitution for B increased with sintering temperature. Partial C substitution for B was found to enhance  $J_c$  in magnetic fields but slightly depress  $T_c$ . For 10% CNT doped samples sintered at 900°C, the  $J_c$  increased by a factor of 45 at 5K in a field of 8T, and at 20K in a field of 5T, as compared to the undoped sample. For TiC doping, the TiC remained unreacted until 800°C. The extent of TiC reaction with B increased with increasing sintering temperature, while  $T_c$  and the a-axis lattice parameter decreased, indicating carbon substitution for B.  $J_c(B)$  at 5K showed a modest improvement for the 10% TiC doped sample treated at 900°C.  $J_c$  for higher doping levels and treated at higher temperatures was degraded due to the depression of  $T_c$ .

**Process optimization and characterization of Ag/AgMg sheathed multifilament Bi-2223 composite tapes, *R. Zeng, M.H. Apperley, H.K. Liu, S.X. Dou.***

The fabrication process for multifilament Ag/Ag-alloy sheathed Bi-2223 tapes has been continuously investigated and optimized to improve the properties of the tapes. It has been found that increasing the filling factor of Bi-2223, optimizing the thermo-mechanical cycles and optimizing the cooling rate of the final heat treatment have a significant effect on the tape properties. The performance of AgMg sheathed Bi-2223 tapes has been significantly improved such that engineering critical current density ( $J_e$ ) greater than 8000 A/cm<sup>2</sup> at 77K in 200m long PIT tapes has been achieved. Further improvement in the processing of short lengths of tape resulted in critical currents ( $I_c$ ) exceeding 100A at 77K in self-field. AgMg sheathed Bi-2223 multifilament tapes were characterized using the standard four-probe transport technique and non-contact Hall magnetometry. Defects and current flow distribution in tapes were observed by 2D mapping of the measurement data.

**Pulsed laser deposition of  $MgB_2$  film with high surface smoothness, *Y. Zhao, M. Ionescu, S.X. Dou.***

High surface smoothness of superconducting  $MgB_2$  film was obtained by pulsed laser deposition followed by *in situ* annealing. The high surface smoothness is essential for industrial manufacturing of superconducting junctions and electronics. However, *in situ*  $MgB_2$  films prepared by pulsed laser deposition (PLD) generally has particulates with a variety of sizes on its surface, which hinder the application of PLD  $MgB_2$  films. By the “off-axis” deposition technique, we deposited  $MgB_2$  films with the normal of the film plane perpendicular to the plume axis and effectively avoided the presence of particulates on the thin film. The films were annealed *in situ* at 685°C for 1 min. Due to the big difference in volatility and atomic weight between Mg and B, the very smooth and homogeneous surface of  $MgB_2$  thin film together with good  $T_c$  was only obtained by a suitable match of laser pulse repetition, laser energy and background Ar gas pressure. The mean square root roughness ( $R_{ms}$ ) detected by atomic force microscopy (AFM) is 3-4 nm within a 5x5  $\mu m^2$  area, while the  $R_{ms}$  of “normal” deposited  $MgB_2$  film is more than 60nm. The  $T_c$  value determined by dc magnetization is 27K, only slightly lower than for the “normal” deposited film.

**Si addition in  $MgB_2$  thin films by pulsed laser deposition, *Y. Zhao, M. Ionescu, J. Horvat, A.H. Li, S.X. Dou.***

A series of  $MgB_2$  thin films were fabricated by pulsed laser deposition (PLD) on  $Al_2O_3$ -R substrate, and doped with various amounts of Si, up to a level of 18wt%. Si was introduced into the PLD  $MgB_2$  films by sequential ablation of a stoichiometric  $MgB_2$  target and a Si target. The precursor films were deposited at 250°C and annealed *in situ* at 685°C for 1min. Up to a Si doping level of ~11wt%, the superconducting transition temperature of the film only changes marginally, as compared to the control, undoped film, for which the  $T_c$  was 27K. The magnetic critical current density ( $J_c$ ) of the film at 5K was increased by 50% at a

Si doping level of ~3.5wt%, as compared to the control film. Also, the irreversibility field of the Si-doped MgB<sub>2</sub> films ( $H_{irr}$ ) at low temperature is higher than for the undoped film.

**Effect of precursor powder on superconducting properties of MgB<sub>2</sub> superconductor**, *S. Zhou, A.V. Pan, J. Horvat, N.J. Qin, S.X. Dou.*

Different precursor powders and procedures were used to fabricate MgB<sub>2</sub> superconductor. It was found that the purity of the B powder has strong effects on the  $T_c$  and  $J_c$  of MgB<sub>2</sub>. The  $J_c$  of the sample made from 90% B powder decreased 40 times at 3 T and 20 K compared with the 99% B powder samples. The impurity phases might be responsible for the suppression of  $T_c$  and  $J_c$ . Variation of the Mg:B ratio has an influence on the MgB<sub>2</sub> properties, with  $J_c$  decreasing with fluctuation from the normal ratio (Mg:B = 1:2). The effect of Mg powder oxidation was studied. It was found that effects from the oxidation of the Mg powder were not strong when the oxidation was mild. However, when the Mg was oxidized severely, the  $J_c$  decreased quickly. A two-step sintering process was adopted to make MgB<sub>2</sub>. This process involved an initial lower temperature sintering followed by one at a higher temperature. It was found that the first sintering did not have good effects on the properties, despite the fact that the mass density was improved. Phase composition and microstructure were analysed to explain the effects of the different factors.

Advanced Materials for Energy Conversion II, TMS (The Minerals, Metals & Materials Society) Annual Meeting, 14<sup>th</sup>-18<sup>th</sup> March 2004, Charlotte, USA

**In-situ production of nano-structured ceramics by spray solution technique**, *K. Konstantinov, Z.W. Zhao, L. Yuan, H.K. Liu, S.X. Dou.*

Various nano-structured M<sub>x</sub>O<sub>y</sub> ceramics, e.g. CoO, Co<sub>3</sub>O<sub>4</sub>, SnO<sub>2</sub>, and NiO, have been prepared in-situ by a spray pyrolysis method. The effects of the temperature and sintering time on nano-crystallinity, phase composition, and other physical or electrochemical parameters have been studied in detail. Different methods, including X-ray diffraction, gas sorption analysis (for estimation of BET surface area), and TEM and SEM techniques, combined with EDX analysis and standard battery testing methods, have been used to characterize the powders obtained. We have demonstrated that the method used is flexible and universal, and it permits good control of the crystal size and phase product, allowing in-situ production of simple or complex ceramics possessing specific surface areas that are generally larger than for the corresponding materials obtained via conventional technology. The obtained materials have promising potential applications as anode battery materials, catalysts or capacitors. (Published in Proceedings, Advanced Materials for Energy Conversion II, TMS Annual Meeting, March 14-18 2004 Charlotte USA, page 331-338.)

2<sup>nd</sup> International Symposium on Ultrafast Phenomena and Terahertz Waves, 11<sup>th</sup>-13<sup>th</sup> May 2004, Shanghai, China

**Radiation induced magneto-plasmon sound wave in semiconductor nanostructures**, *C. Zhang* (Keynote Speaker).

By employing the exact time dependent wavefunctions for an electron gas under a quantizing magnetic field and a laser radiation, we study the dielectric properties of a system when the laser frequency equals to the cyclotron frequency. This resonant condition leads to a new magneto-photon-plasmon (magnetopolariton) mode. Unlike the ordinary magnetoplasmon, the energy of the new mode increases rapidly with decreasing magnetic field in the low field regime. As the wave number increases, this new mode behaves like a sound wave.

9<sup>th</sup> International Workshop on Similarity in Diversity, 17<sup>th</sup>-19<sup>th</sup> June 2004, Daejeon, Korea

**A new magnetopolariton mode in a two dimensional electron gas under electromagnetic radiation** (Invited Talk), *C. Zhang.*

We study the properties density response function of a semiconductor heterostructure under a quantising magnetic field and laser radiation. Under the resonant condition where the photon sideband gap equals the Landau level separation, a new intra-level plasmon mode occurs. The new mode increases rapidly with the decreasing magnetic field in the low field regime and behaves like a sound wave in the large wavevector regime.

12<sup>th</sup> International Meeting on Lithium Batteries, 27<sup>th</sup> June – 2<sup>nd</sup> July 2004, Nara, Japan

**Nanostructured Si/TiC composite anodes for Li-ion batteries**, *Z.P. Guo, Z.W. Zhao, H.K. Liu, S.X. Dou.*

Silicon and titanium carbide (TiC) nanocomposites were synthesized using a high-energy ball milling technique. X-ray diffraction analyses show that the nanocomposite consists of amorphous silicon and nanocrystalline titanium carbide. The electrochemically inactive TiC working as a buffer matrix successfully prevents Si from cracking/crumbling during the charging/discharging process. The nanocomposite containing 40 mol % silicon obtained after milling for 4 h exhibits a stable capacity of ~380 mAh/g, suggesting its promising nature in anode materials for the lithium ion battery.

**Study of polypyrrole/ silicon composites as anode materials for Li-ion batteries**, *Z.P. Guo, J. Wang, H.K. Liu, S.X. Dou.*

Silicon and polypyrrole composites were synthesized using high-energy mechanical milling. The polypyrrole acts as a matrix to hold the active silicon grains as they repeatedly alloy with lithium during the operation of a lithium battery. Polypyrrole decreases the initial irreversible capacity loss of the silicon anode due to the reduction in the thickness of the solid electrolyte interface (SEI) layer formed. The composite containing 50 wt % silicon obtained after milling for 4 h exhibits a good reversibility, higher coulombic efficiency and better cycle life than the bare silicon.

**Synthesis of nanocrystalline transition metal and oxides for lithium storage**, *G.X. Wang, Y. Chen, L. Yang, J. Yao, S. Needham, H.K. Liu, J.H. Ahn.*

Nanosize silver and tin dioxide powders were synthesised by a novel reverse-micelle technique. The reverse-micelles were formed by micro-emulsion of organic solvents, water based salts and surfactants. The spherical nanosize Ag powders were formed via in-situ reduction. Tin hydroxide precipitation took place in reverse micelles and converted to tin dioxide nanopowders after heat treatment. The Ag and SnO<sub>2</sub> powders have a particle size in the range of 20 – 50 nm. The as-prepared nanosize Ag and SnO<sub>2</sub> nanopowders were used in lithium-ion cells for lithium storage.

**Electrochemical properties of carbon-coated LiFePO<sub>4</sub> cathode materials**, *G.X. Wang, L. Yang, S.L. Bewlay, Y. Chen, H.K. Liu, J.H. Ahn.*

Carbon coated lithium iron phosphates were prepared by a carbon aerogel synthesis process, through which LiFePO<sub>4</sub> particles were embedded in amorphous carbon. The carbon coating effect can significantly enhance the electronic conductivity of LiFePO<sub>4</sub>. The electrochemical properties of the as-prepared LiFePO<sub>4</sub> cathode materials were systematically characterised. The carbon coated LiFePO<sub>4</sub> cathode demonstrated a high capacity and stable cyclability.

Applied Superconductivity Conference (ASC04), 4<sup>th</sup>-8<sup>th</sup> October 2004, Jacksonville FL, USA

**Enhancement of upper critical field and flux pinning in magnesium diboride superconductor by nano-particle doping, S.X. Dou.**

A systematic study of the effect of nano particle SiC and nano carbon tubes (CNT) on the field performance of the critical current density of magnesium diboride has been carried out. The results showed that these dopants have two distinguishable contributions to the significant enhancement of field performance: increase of upper critical field and improvement of flux pinning. On the one hand, nano SiC particle and CNT doping causes C substitution for B, resulting in intrinsic scattering at B and Mg sites, leading to significant enhancement of upper critical field with only a minor effect on  $T_c$  as a consequence of the unique two-gap superconductivity. On the other hand these dopants introduced many precipitates at a scale below 10nm and an extensive domain structure of 2-4nm domains, which serve as strong pinning centers. Critical current density for the nano doped samples increased by more than an order of magnitude at high fields and all temperatures compared to the undoped samples. A record high upper critical field value for bulk MgB<sub>2</sub> was achieved by transport measurements for the nano doped sample. The strong up turn of the upper critical field at low temperatures indicates an impurity scattering on the Mg sites. The unique feature of nano-SiC and CNT doping is the enhancement of both upper critical field and flux pinning, compared with other doping, giving it a great potential for many applications.

**Effect of carbon nanotube size on superconductivity properties of MgB<sub>2</sub>, W.K. Yeoh, J. Horvat, S.X. Dou and P. Munroe.**

Experimental results are presented for the incorporation of carbon nanotube in polycrystalline MgB<sub>2</sub> superconductor based on X-ray diffraction and transmission electron microscopy measurements. Electron microscopy studies show that nanotubes are embedded in the MgB<sub>2</sub> matrix with a fraction of the nanotubes found to be unreacted and entangled. In contrast, magnetization measurements indicate a change in the critical current density with the length of nanotubes and not with their outside diameter. This implies that longer nanotubes tend to entangle, preventing their homogenous mixing with MgB<sub>2</sub> and dispersion. Overall, carbon nanotube doping of MgB<sub>2</sub> enhanced the critical density and depressed the critical temperature.

**Superconducting and Microstructural Properties of Two Types of MgB<sub>2</sub> Films Prepared by Pulsed Laser Deposition, Y. Zhao, M. Ionescu, M. Roussel, A. V. Pan, J. Horvat, S. X. Dou.**

Significant differences in superconducting and microstructural properties between two types of MgB<sub>2</sub> films prepared by pulsed laser deposition were determined. A very high  $H_{c2}$ -T slope of 1.1 T/K was achieved in the *in situ* film. The  $J_c$ -H curves of the *in situ* film also show a much weaker field dependence than that of the *ex situ* film. The magneto-optical (MO) images show that at 4 K the flux penetrates the *in situ* MgB<sub>2</sub> film through random paths, while for the *ex situ* film, the flux penetration pattern is mostly repeatable, indicating a defect-controlled flux penetration. Microstructural study (transmission electron microscopy and atomic force microscopy) revealed a relatively big grain size in the *ex situ* film. The correlation between the superconducting properties, microstructure and preparation conditions is discussed with regard to the two types of films.

European Micro and Nano Systems EMN 2004, 20<sup>th</sup>-21<sup>st</sup> October 2004, Paris

**Nano-structured SnO<sub>2</sub> Anodes for lithium ion batteries, L. Yuan, K. Konstantinov, G.X. Wang, H.K. Liu.**

A series of nano-crystalline SnO<sub>2</sub> and Carbon-SnO<sub>2</sub> nano-composites have been used as anode materials in Li-ion batteries. The initial powders were obtained *in situ* by spray pyrolysis technique. The process results in super fine nanocrystalline SnO<sub>2</sub>, which is homogeneously distributed inside the amorphous carbon matrix. The SnO<sub>2</sub> was revealed as a structure of broken hollow spheres with porosity on both the inside and outside particle surfaces. This structure promises a highly developed specific surface area. XRD patterns and TEM images revealed the SnO<sub>2</sub> crystal size is about 5-15 nm. These composites show a reversible lithium storage capacity of about 590 mAh/g in the 1st cycle. The conductive carbon matrix with high surface area provides

a buffer layer to cushion the large volume change in the tin regions, which contributes to the reduced capacity fade compared to the SnO<sub>2</sub> without carbon. (Published in Proceedings, European Micro and Nano Systems EMN 2004, October 20-21 Paris France, page 257-260.)

49th Annual Conference on Magnetism & Magnetic Materials, 7<sup>th</sup>-11<sup>th</sup> November 2004, Jacksonville, Florida

**Improvement of critical current density and thermally assisted individual vortex depinning in pulsed-laser-deposited YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> thin films on SrTiO<sub>3</sub> 100 substrate with surface modification by Ag nanodots, A.H. Li et al.**

YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7</sub> films were fabricated by pulsed laser deposition on SrTiO<sub>3</sub> 100 single-crystal substrates whose surfaces were modified by the introduction of Ag nanodots. The critical current density  $J_{cd}$  was found to increase with the number of Ag shots. Zero-field magnetic  $J_{c0}$  at 77 K increased from  $8 \times 10^5$  up to  $3.5 \times 10^6$  A/cm<sup>2</sup> as the number of Ag shots increased from 0 to over 150 times. Microstructure investigations indicated that the crystallinity and the *ab* alignment gradually improved as the number of Ag nanodots increased. Thermally activated depinning of individual vortices is suggested to be responsible for the field-independent  $J_c$  plateau.

**Thermally assisted flux flow and individual vortex pinning in Bi<sub>2</sub>Sr<sub>2</sub>Ca<sub>2</sub>Cu<sub>3</sub>O<sub>10</sub> single crystals grown by the traveling solvent floating zone technique, X.L. Wang et al.**

Magnetoresistivity and critical current density  $J_c$  as a function of temperature and field are studied for Bi<sub>2</sub>Sr<sub>2</sub>Ca<sub>2</sub>Cu<sub>3</sub>O<sub>10</sub> single crystals grown using the traveling solvent floating zone technique. Below a characteristic field  $B_p$ ,  $J_c$  as a function of field exhibits a field-independent plateau associated with thermally activated pinning of individual vortices. Analysis of resistive transition broadening revealed that thermally activated flux flow is found to be responsible for the resistivity contribution in the vicinity of  $T_c$ . The activation energy  $U_0$  is 800 K in low field, scales as  $B^{-1/6}$  for  $B < 2$  T and drops to 200 K with  $B^{-1/2}$  for  $B > 2$  T.

**Synthesis, structures, and magnetic properties of novel Ruddlesden–Popper homologous series Sr<sub>n+1</sub>Co<sub>n</sub>O<sub>3n+1</sub> (n=1,2,3,4, and infinite), X.L. Wang et al.**

Ruddlesden–Popper homologous series Sr<sub>n+1</sub>Co<sub>n</sub>O<sub>3n+1</sub> (n=1,2,3,4, and infinite) compounds were successfully synthesized by a high pressure and high temperature technique. Structure refinement revealed that these compounds crystallize in tetragonal structures, while the compound n=∞ is cubic. These compounds are ferromagnetic with the Curie temperature decreasing from 255 K for n=1 to about 200 K for n=2–4 and down to 175 K for SrCoO<sub>3</sub>. Co<sup>4+</sup> ions are present in intermediate spin states for n=1–4, but in the low spin state in SrCoO<sub>3</sub>. Negative magnetoresistance was observed for Sr<sub>2</sub>CoO<sub>4</sub> and found to be larger than that for SrCoO<sub>3</sub>.

SPIE Photonics Asia Conference, 8<sup>th</sup>-12<sup>th</sup> November 2004, Beijing, China

**Nonlinear electrical transport in quantum wells under intense radiation (Invited Talk), C. Zhang (Session Chairman: Nonlinear Phenomena).**

The quantum transport equation for electrons under intense radiation was solved. The frequency-dependent electrical current driven directly by the radiation field is obtained. The electrical field of the laser radiation is included exactly and the electron-impurity interaction is included up to the second order. Our formalism rests on the solution of the density matrix for successive order of photon processes. It is found that as radiation intensity increases, the rate of multiphoton absorption and emission can exceed that of single photon processes. In the strong electron-photon coupling limit, rate of emission is comparable to that of absorption.

# I nvited Speaker Presentations / Seminars

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12<sup>th</sup> National Meeting of Solid State Ionics, Soochow University, Soochow, Jiangsu, China, 24<sup>th</sup>-28<sup>th</sup> October 2004

**S.X. Dou** - *Development of nano-materials for electrode materials in Li ion batteries*

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Institute of Materials, Northeastern University, Shenyang, China, 29<sup>th</sup> October 2004

**S.X. Dou** - *Nanomaterials and nanotechnology*

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Institute of Materials Science, Shanghai University, 12<sup>th</sup> November 2004

**S.X. Dou** - *Control of nanostructure to enhance materials' performance*

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Shanghai Institute of Microsystems and Information Technology, Chinese Academy of Sciences, Shanghai, 6<sup>th</sup> September 2004

**Z.P. Guo** - *Mg-based hydrogen storage materials*

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Institute of Materials, Northeastern University, Shenyang, China, 29<sup>th</sup> October 2004

**H.K. Liu** - *Energy storage materials*

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Institute of Materials Science, Shanghai University, 12<sup>th</sup> November 2004

**H.K. Liu** - *Electrode materials for advanced lithium-ion batteries*

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National Synchrotron Radiation Research Centre, Taiwan, 28<sup>th</sup> July 2004

**G.X. Wang** - *Electrode materials for advanced lithium-ion batteries*

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2<sup>nd</sup> International Symposium on Ultrafast Phenomena and Terahertz Waves, 11<sup>th</sup>-13<sup>th</sup> May 2004, Shanghai, China

**C. Zhang** - *Radiation induced magneto-plasmon sound wave in semiconductor nanostructures*

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9<sup>th</sup> International Workshop on Similarity in Diversity, 17<sup>th</sup>-19<sup>th</sup> June 2004, Daejeon, Korea

**C. Zhang** - *A new magnetopolariton mode in a two-dimensional electron gas under electromagnetic radiation*

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SPIE Photonics Asia Conference, 8<sup>th</sup>-12<sup>th</sup> November 2004, Beijing, China

**C. Zhang** - *Nonlinear electrical transport in quantum wells under intense radiation*

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# Seminars by Visiting Scientists

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<b>Date</b>	<b>Name</b>	<b>Institute</b>	<b>Title</b>
29 <sup>th</sup> Jan 04	Prof Jai-Moo Yoo	National Research Lab Korea Institute of Machinery & Materials	Magnetic Texturing of Ni Substrates for YBCO Coated Conductor by Electrodeposition and Research Activities of HTS Wire in KIMM
20 <sup>th</sup> Jan 04	Prof J H Ahn	Department of Materials Engineering Andong National University, South Korea	Synthesis of nanopowders by reverse micelles Synthesis of carbon nanotubes by modified CVD Carbon nanotube dispersed PEO solid electrolytes
18 <sup>th</sup> Feb 04	Dr T H Johansen	Department of Physics- University of Oslo, Norway	MOI of Individual Vortices Magneto-optical Imaging
19 <sup>th</sup> Feb 04	Prof C T Lin	Max-Planck-Institut fur Festkorperforschung - Germany	Synthesis and Characterisation of HTS superconducting Single Crystals
20 <sup>th</sup> Feb 04	Dr Giovanni Giunchi	EDISON SpA – R & D Division Milano, Italy	Grain Size Effects on the Superconducting Properties of High Density Bulk MgB <sub>2</sub>
11 <sup>th</sup> Mar 04	Prof S Y Ding	National Lab of Solid State Microstructures and Department of Physics Nangjing University	Pinning and Dynamics of Vortex Matter – Numerical study of HE, Me and PE by molecular – Dynamical approach
30 <sup>th</sup> June 04	Dr Zdenek Janu	Institut of Physics AS CR, Prague, Czech Republic	Normal State Transition in HTS and Conventional Superconductors
10 <sup>th</sup> Aug 04	A/Prof Wei Jia Wen	Department of Physics, Hong Kong University of Science & Technology	Giant Electrorheological Effect of Nanoparticle Suspensions
17 <sup>th</sup> Dec 04	Prof Miao Changyun A/Prof Pingjuan Niu	School of Information and Communications Tianjin Polytechnic University	RTD & HPT monolithic optoelectronic integration
20 <sup>th</sup> Dec 04	Prof W Weber	Atomic Institute Vienna University of Technology, Vienna, Austria	MgB <sub>2</sub> : Mixed State Fundamentals
9 <sup>th</sup> Sept 04	Cathy Foley	Applied Quantum Systems Group, CSIRO Industrial Physics, Lindfield	Superconducting Quantum Engineering at the CSIRO
5 <sup>th</sup> Aug 04	Prof J Y Lee	Department of Materials Science & Engineering Korea Advanced Institute of Science and Technology	Hydrogen storage and production through NaBH <sub>4</sub> and development of direct Borohydride liquid fuel cell
3 <sup>rd</sup> Aug 04	Prof J Y Lee	Department of Materials Science & Engineering Korea Advanced Institute of Science and Technology	A study on the electrochemical properties of Si-Cu-C composite for an anode material of Li-Ion batteries

# Equipment and Facilities

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ISEM facilities contain 9 laboratories with a floor space of approx 420m<sup>2</sup> comprising modern facilities for processing and characterization of HTS and energy storage materials; materials processing and a full range of materials characterization.

The majority of these facilities were founded through 6 ARC RIEF programs and the Metal Manufactures Ltd Consortium program over the past six years.

The following institutions and Chief Investigators have been involved with the ARC RIEF proposals:

Australian National University	Dr M. Das
Australian Nuclear Science & Technology Organisation	Dr E.R. Vance
CSIRO	Dr N Saviddes, Dr K Müller
Curtin University	Prof D.Y. Li and Dr I. Low
James Cook University	Prof J Mazierska
Macquarie University	A/Prof E Goldys
Monash University	Dr YB Cheng Dr. R. Krishanmurthy
University of Melbourne	A/Prof DN Jamieson
University of NSW	Prof M Skyllas-Kazacos, Dr R. Ramer
University of Queensland	Prof. M.G. Lu, Prof D.R. Mackinnon
University of Sydney	A/Prof S Ringer, Dr V Keast
University of Technology, Sydney	Prof J. Smith
Curtin University	A/Prof J. Low
University of West Sydney	Prof. M. Wilson

## Materials Processing Facilities

- Freeze Drier, Lyph-Loch 4.5, 4.5l/24h
- Spray Drier, GA-32, ~100g/h
- Spray Drier OPD8 3l/hour
- Attrition Mill, 01-HD, 0-660rpm
- Planetary Mill, pulverisette 5, 0-300rpm agate
- Drawing Bench, 8m, fixed die, 11.5kW
- High energy ring mill
- Ultrasonic spray unit, 10-30µm droplets, 0.1-1 litre/hour
- Bull Block, 22cm diameter
- Rolling mill, 2 x 60mm flat & square rollers, 5cms
- Rolling mill, 2 x 55mm supported rollers, 5cm/s
- Swagging machine, 15-1mm diameter
- Hydraulic press, 10t-100t
- More than 30 various furnaces
- Controlled atmosphere gloveboxes

### Thin Film Deposition and Structuring Facilities

- Excimer laser, ComPex301, 9W, 10Hz, 248nm
- Thin Films Pulsed-Laser Deposition (PLD) Chamber, 18" dia. With high vacuum system
- Ultra High Vacuum (UHV) PLD chamber equipped with ISD and IBAD (to be completed in 2005).
- UHV chamber ( $10^{-12}$  mBar) with multi-target rf magnetron sputtering and multi-pocket electron beam evaporation EBE techniques with direct HV connection to UHV analysis chamber.
- Electron Beam Lithography (EBL) system on the base of SEM (LaB6).
- Optical lithography.

### Materials Characterisation

- DTA/TG, Setaram, 18-92, 1750°C
- XRD for Single Crystals
- TEM, J2000FX1, with EDS
- Gas absorption analyzer Nova 1000 for BET and pore size analyses
- XRD, M18XHFCu with HT 2000°C camera
- XPS, AES, ISS, UVPS in UHV analysis chamber connected to UHV thin film deposition chamber.
- SEM (LaB6 filament) JEOL, equipped with EDS
- SEM, Stereoscan 440, with EDS and EBSP
- AFM, Nanoscope IIIa
- Particle Size Analyser, Mastersizer S, 0.05-900 $\mu$ m
- XRD, PW1050, 3kW; XRD Texture, PW1078, 3kW
- DSC, TA300, -170°C+600°C

### Physical Property Characterisation

- MPMS, 1.5-400K, 0-5T DC field
- PPMS, 4-400K, 0-9T DC field
- Horizontal field superconducting Magnet, 0-8T, 5-300K
- Lock-in Amplifier, SR510; Lock-in Amplifier, SR830DSP, 2 x PAR 5209 Lock-in Amplifier, PAR 124 Lock-in Amplifier
- Magneto Optical Imaging, 2K-300K, up to 0.2 T DC field
- Electromagnet, HSV-4H1, 2T, 100mm pole diameter
- Five power supplies (HP and Keithley) 0-900A
- Cryogenic Temperature Controller, ITC4, 0-500K
- SR560 low-noise preamplifier

- Pacific Power 3120 AMXoc current source, 12 kVA
- Spectrometers, Bomem DA3 - fast scan interferometer, Polytec FIR 25 (modified) - slow scan interferometer, Beckman FS 720 - slow scan interferometer, SPEX 1402 double grating 1 m instrument, SPEX 1704 single grating 1 m instrument, 2xSPEX 1870 single grating 0.5 m instruments
- Ballantine 1620 transconductance amplifier (up to 100A)
- Magnets, Oxford Instruments superconducting (0-7T), 2x4 inch iron-cored, Rawson-Lush gaussmeter
- Cantilever (torque force) magnetometer
- Various multimeters, HP and Keithley, including a nano-voltmeter
- VSM, Maglab, 2-400K, 0-12T DC field CTI 8001/8300 cryocooler
- Thermal conductivity measurement
- Function Generator, DSC340; Digital Oscilloscope, TDS320
- Digital Teslameter, DTM-132, with Hall Probe; Fluxmeter, 916
- 2 x He Recovery System, including liquefier - 40 litres/day
- Eddy current generator
- Electromagnet, 3473-70, 2T, 150mm pole diameter, Rawson-Lush Gaussmeter
- Lasers, Spectra Physics Model 2040 25 W Ar<sup>+</sup>, Spectra Physics Model 165 6 W Ar<sup>+</sup>, Spectra Physics Model 3900 Titanium-sapphire, Spectra Physics Model 380 Dye, Spectra Physics 15 mW HeNe
- Detectors, 4xInfrared Laboratories bolometers, Infrared Laboratories Ga-doped Ge photoconductor, N. Coast Scient. Corp Ge photoconductor, Photomultiplier with GaAs photo-cathode
- Cryostats, A number of L He with optical access, L N cryostats, 60 l L He storage, 30 l L He storage, 60 l L N storage, 50 l L N storage, 2x30 l L N storage, 25 l L N storage, A system for recovering and compressing He gas is in place
- Leak detector Vacuum system

### Electro-Chemical Property Characterisation

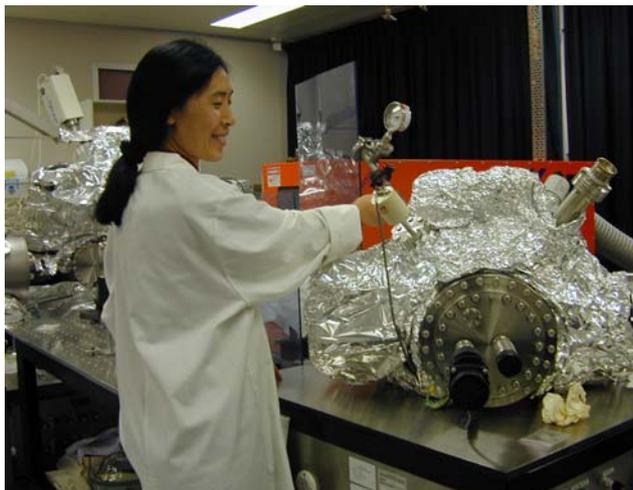
- Cyclic Voltammograph, BAS CV-27
- Impedance Analyser, M6310
- Temperature Controlled Water Bath, F10-MF
- Four Channels Data Collection System, MacLab/4e

## **Electro-Chemical Property Characterisation (continued)**

- ICP-OES, Vista MPX simultaneous axial spectrometer, 167-785nm range 0.009nm resolution 200nm
- Scanning Potentiostat, M326; Potentiostat, M363
- Power Supply, DCS 20-50, 0-20V, 0-50A
- Eight Channels Data Collection System, MacLab/8
- Controlled Atmosphere System (Glove Box), OP7
- Amplifiers, PAR 124A Lock-in, 2xPAR 5209 Lock-in, Stanford Research SR510
- CHI 660B Electrochemical Workstation
- Arbin MSTAT8000 Electrochemical Workstation
- Automatic PCT Measuring System



ICP-OES, Vista Simultaneous Axial Spectrometer



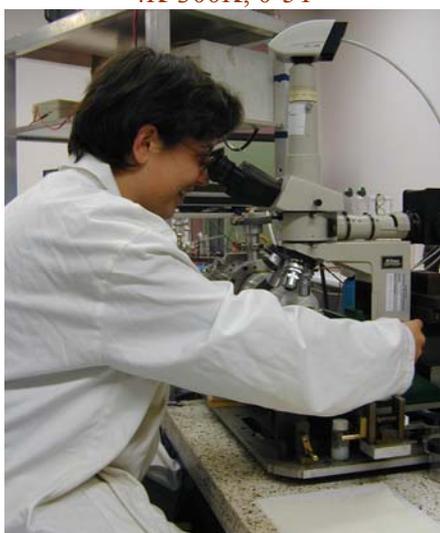
Excimer Laser Ablation System for Thin Film Deposition



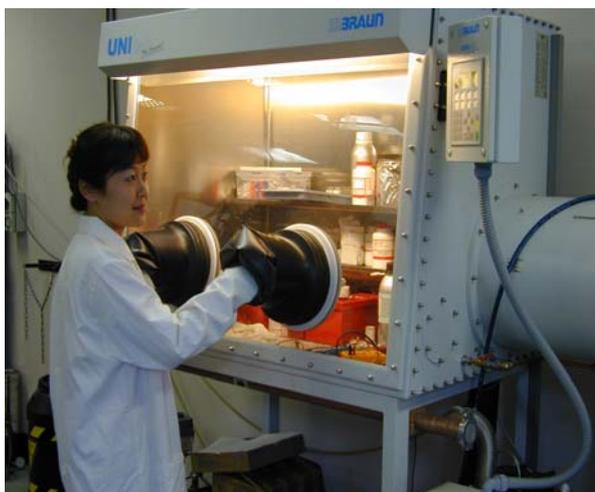
Magnetic Property Measurement System  
4K-300K, 0-5T



Electron Beam Evaporation Facility



Magneto-Optical Imaging with Cryocooler from 12K to 300K



Glovebox for Creating Oxygen and Moisture free Environment

## Journal Articles

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2. F.S. Cai, G.Y. Zhang, J. Chen, X.L. Gou, H.K. Liu and S.X. Dou “ $\text{Ni}(\text{OH})_2$  tubes with mesoscale dimensions as positive-electrode materials of alkaline rechargeable batteries” *Angewandte Chemie International Edition* **43** 4212-4216 (2004)
3. Y Chen, G X Wang, J P Tian, K Konstantinov, H K Liu, “ Preparation and properties of spherical  $\text{LiNi}_{0.75}\text{Co}_{0.25}\text{O}_2$  as a cathode for lithium-ion batteries”, Y Chen, G X Wang, J P Tian, k Konstantinov, H K Liu, *Electrochimica Acta* **50** 435-441 (2004)
4. Z.X. Cheng, X.L. Wang, S. Keshavarzi, M.J. Qin, T.M. Silver, H.K. Liu, H. Kimura and S.X. Dou “The morphology, periodical modulation structure and effects of heat treatment on the superconductivity of  $(\text{Tl,Pb})(\text{Sr,Ba})\text{-1223}$  single crystals” *Superconductor Science & Technology* **17** 696-700 (2004)
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9. D.J. Goossens, K.F. Wilson, M. James, A.J. Studer and X.L. Wang “Structural and magnetic properties of  $\text{Y}_{0.33}\text{Sr}_{0.67}\text{CoO}_{2.79}$ ” *Physical Review B* **69**, 134411-1 – 134411-6 (2004)
10. Z.P. Guo, J.H. Ahn, H.K. Liu and S.X. Dou “Characterization of Nanoparticles of  $\text{LiMn}_2\text{O}_4$  synthesized by a one-step intermediate-temperature solid-state reaction” *Journal of Nanoscience and Nanotechnology* **4**, No 1/2, 162-166 2004)
11. J. Horvat “Nanopinning in high-temperature superconductors” *Encyclopedia of Nanoscience and Nanotechnology* **7** Ed: H.S. Nalwa, American Science Publishers, 207-218 (2004)
12. J. Horvat “Interaction of superconductor with magnetic sheath as a way for improvement of critical current in  $\text{MgB}_2/\text{Fe}$  superconductor” *Focus on Superconductivity*, Ed: Barry P Martins, Nova American Scientific Publishers, 175-190 (2004)
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16. M. Ionescu, B. Winton, T. Silver, S.X. Dou and R. Ramer “Cryogenic magnetic field sensor based on the magnetoresistive effect in bulk  $\text{Bi2212}+\text{Usr}_2\text{CaO}_6$ ” *Applied Physics Letters* **84**, **26**, 5335-5337 (2004)
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## Conference Proceedings

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9. L Yuan, K Konstantinov, G X Wang, H K Liu, “Nano-structured SnO<sub>2</sub> Anodes For Lithium Ion Batteries”, 20-21 October 2004 Paris, ASME Nanotechnology Institute, European Micro and Nano Systems 2004
10. C. Zhang, S. Hessami Pilehrood, “Nonlinear free carrier absorption in semiconductor heterostructures in terahertz regime” *Proc of International Society for Optical Engineers*” 10-12/12/2003, Perth, Australia, 284-291 (2004)

# Funding 2004

## Australian Research Council Grants

### ARC Large/Discovery Scheme Grants

S.X Dou	First principles for development of high temperature superconducting wires	\$217,899
J. Horvat		
S.X. Dou	Control of nano-structure for enhancing the performance of magnesium diboride superconductor by chemical doping	\$100,000
M.J.Qin		
X.L. Wang	Enhancement and elucidation of flux pinning in doped Bi-Sr-Ca-Cu-O high temperature superconducting single crystals	\$62,967
C. Zhang,	Analysis, simulation, fabrication and characterization of reliable, robust and salable compact cooling elements based on semiconductor nanostructures	\$80,000
R.A. Lewis		
X.L.Wang,	Fabrication, Charge and Spin Ordering, Magnetoresistance, and polaron effects in nano-size and single crystals of novel transition metal perovskite oxide	\$77,000
M.Ionescu		
Z.X. Cheng	Hydrogen storage materials for energy conversion applications	\$85,000
H K Liu		
Z.P.Guo	Development of high-temperature superconducting coated conductors by pulsed-laser deposition for future long-length applications	\$70,000
A V Pan		
C Zhang	Non-linear dynamics in electronic systems and devices under intense terahertz radiation	
R.A.Lewis		
X.Zhang		
R.E.Vikers		\$120,000
		<b>\$812,866</b>

### ARC Centre of Excellence Grants

H.K. Liu	Nano-materials for energy storage	\$198,174
		<b>\$198,174</b>

### Strategic Partnerships with Industry – (SPIRT) Scheme - Linkage Projects & Linkage APAI

S.X. Dou	Developing new cathode materials for lithium-ion batteries using Australian mineral resources	\$84,000
GX. Wang		
S.X. Dou	Fabrication and characterisation of magnesium diboride superconducting wires	\$100,000
X.L.Wang,		
M.Ionescu	Experimental development of thermionic cooling for domestic refrigeration	\$60,000
R. Lewis		
C. Zhang		
X.L. Wang	Fabrication of Magnesium Diboride (MgB <sub>2</sub> ) thick films	\$22,545
H K Liu	Lithium/sulphur rechargeable batteries for power applications	\$75,000
G X Wang	Large-scale rechargeable lithium battery for power storage and electric vehicle applications	\$110,000
		<b>\$451,545</b>
<b>Total this page</b>		<b>\$1,462,585</b>

<b>Brought Forward</b>	<b>\$1,462,585</b>
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**ARC linkage-infrastructure**

R.A Lewis	T-ray factory: a new Australian source of strong, pulsed,	
C. Zhang	broadband, terahertz radiation	
H.H. Tan		
A.M.		
Sanagavarapu		
A.R.Hamilton		\$113,190
<b>Total this page</b>		<b>\$113,190</b>

**Linkage International Awards**

H.K. Liu, D.	Investigation of a series of metallic substrate materials	
Shi	suitable for developing long Y-Ba-Cu-O superconductors	\$17,596
S X Dou	Magneto-Optical imaging of super current flow in	
	superconducting tapes and wires	\$14,140
C. Zhang	Simulation and characterisation of opto-thermionic cooling	18,700
R.A.Lewis	devices	
K.A.Chao		
		<b>\$50,436</b>

**Research Infrastructure Block Grants**

S X Dou,	Electrochemical Workstation for research on	\$74,000
G X Wang	Dynamics of Electrode Materials	\$35,000
		<b>\$109,000</b>

**Systemic Infrastructure Initiative Grants**

S.X. Dou	Nanofabrication facilities for processing of novel	\$487,000
	multiplayer materials	
		<b>\$487,000</b>

**Small Grants & Indicative Near Miss Grants**

G.X.Wang	Novel lithium phospho-olivines for lithium storage	\$10,000
H. Liu	electrodes	
K. Konstantinov		
S. Zhong		
C. Zhang	Magnetoresistance in high mobility electronic systems	\$12,000
	under a microwave radiation	
	Diluted Magnetic Semiconductor (DMS) Materials for	\$8,000
	Spintronics	
G. Wang	An investigation of the transition metal disulfide	\$9,000
	nanotubes for hydrogen and lithium storage	
J. Horvat	Current transport in MgB2 superconductor	\$10,350
		<b>49,350</b>
<b>Total this page</b>		<b>\$2,271,561</b>

<b>Brought forward</b>		<b>\$2,271,561</b>
<b>Australian Institute of Nuclear Science &amp; Engineering</b>		
D. Marinaro/SX Dou	Special Postgraduate Award	\$5,500
T.Silver	Thermal neutron irradiation of uranium-doped superconductors	\$1,710
X.L. Wang	Studies of novel perovskite cobalt compounds	\$10,818
X.L. Wang	Studies of magnetic properties of doped Y-Sr-Co-O perovskite cobalt compounds	\$27,818
X.L. Wang	Enhancement of critical current density in newly discovered MgB <sub>2</sub> superconductors using hot isostatic press and hot press techniques	\$2,300
		<b>\$48,146</b>
<b>Industry Grants</b>		
Metal Manufactures Ltd		\$70,000
Lexel Battery Co Ltd		\$19,500
Sons of Gwalia Ltd		\$30,000
Hyper Tech Research Inc		\$20,000
Australian Battery Technology Ltd		\$15,000
OMG Group		\$10,000
Alphatech International Ltd		\$6,000
FSL Enterprises Ltd		\$5,000
		<b>\$175,500</b>
<b>University of Wollongong Support</b>		
ISEM Performance Indicators		\$102,309
Faculty of Engineering funding		\$20,000
URC contribution		\$125,000
Postgraduate student maintenance funds		\$23,625
Scholarships		\$189,000
		<b>\$459,934</b>
<b>TOTAL 2004 funding</b>		<b>\$2,955,141</b>

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